



VANAIR®
AIR POWER TO GO™

RELIANT™ ➤ RS45

45 CFM / 150 PSIG HYDRAULIC-DRIVEN, OPEN CENTER & CLOSED CENTER, 12V & 24V, (OPTIONAL) COLD-WEATHER, ROTARY SCREW COMPRESSOR

INSTALLATION, OPERATION, MAINTENANCE AND PARTS MANUAL

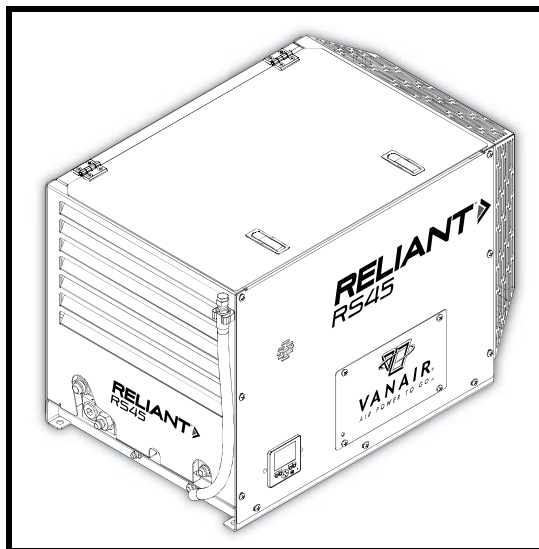
NOTE

This publication contains the latest information available at the time of preparation. Every effort has been made to ensure accuracy. Vanair Manufacturing, Inc. reserves the right to make design change modifications or improvements without prior notification.

NOTE

Use only Vanair Vanguard™ Premium Synthetic Oil and Genuine Vanair Parts. Inspect and replace damaged components before operation. Substituting non-Vanair oil or non-genuine Vanair filter components **WILL VOID THE COMPRESSOR WARRANTY!**

**KEEP THE MANUAL
WITH THE VEHICLE**



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Read this manual before installing, operating or servicing this equipment. Failure to comply with the operation and maintenance instructions in this manual **WILL VOID THE EQUIPMENT WARRANTY.**

NOTE

Making unauthorized modifications to the system components **WILL VOID THE WARRANTY!**

Always inform Vanair Manufacturing, Inc., before beginning any changes to the RS45 system.



VANAIR®
AIR POWER TO GO™

P/N: 090126-OP_r0

**Effective Date:
JANUARY-2018**

AIR N ARC®
ALL-IN-ONE POWER-SYSTEMS®
RELIANT™ SERIES
POWERFLEX™ SERIES
PRO SERIES
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VIPER™ SERIES
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EFFECTIVE: JAN 8, 2016

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VANAIR VANTAGE WARRANTY

This limited warranty supersedes all previous Vanair warranties and is exclusive with no other guarantees or warranties expressed or implied.

LIMITED WARRANTY—Subject to the expressed terms and conditions set forth below, Vanair Mfg., Inc. ("Vanair"), of Michigan City, Indiana (USA), warrants to the original retail purchaser of new Vanair equipment that such equipment is free from defects in materials and workmanship when shipped by Vanair.

For warranty claims received by Vanair within the applicable warranty periods described below, Vanair will repair or replace any warranted equipment, parts or components that fail due to defects in material or workmanship or refund the purchase price for the equipment, at Vanair's discretion. Vanair is not responsible for time or labor to gain access to the machine to perform work. **WARRANTY WILL BE VOID IF GENUINE VANAIR PARTS AND FLUIDS ARE NOT USED.**

Vanair must be notified in writing within thirty (30) days of any such defect or failure. No warranty work or returns without prior authorization is allowed. Vanair will provide instructions on the warranty claim procedures to be followed.

Warranty will commence upon receipt of the Warranty Registration Card. If the Warranty Registration Card is not received within six (6) months of shipment from Vanair, the warranty commencement date shall be thirty (30) days from the date of shipment from Vanair. Records of warranty adherence are the responsibility of the end user.

1. Lifetime Warranty Parts – 3 Years Labor
 - Rotary Screw Air Compressor Air End
2. 6 Years Parts – 3 Years Labor
 - Vanair Super Capacitor (VSC)
3. 3 Years Parts – 1 Year Labor
 - Reciprocating Compressor Air End
 - Generators
 - Welders
4. 2 Years Parts – 1 Year Labor
 - Hydraulic Motors
 - Hydraulic Pumps
5. 1 Year Parts – 1 Year Labor
 - All electronics including, but not limited to:
 - i) I/O Boards
 - ii) Modules
 - iii) Panel Boxes
 - iv) Instrumentation
 - v) Clutches
 - vi) Solenoids
 - vii) Running Gear/Trailers
 - viii) Compressor/Hydraulic Coolers, including Fan and Radiator Core

This Limited Warranty shall not apply to:

1. Consumable components, such as shaft seals, valves, belts, filters, capacitors, contactors, relays, brushes or parts that fail due to normal wear and use.
2. Items furnished by Vanair, but manufactured by others, such as engines and trade accessories (these items are covered by the manufacturer's warranty, if any).
3. Equipment that has been modified by any party other than Vanair or equipment which has not been used and maintained in accordance with Vanair's specifications.
4. Equipment which has been improperly installed and/or improperly operated, based upon Vanair's specifications for the equipment or industry standards.
5. Equipment installed by non-authorized or third party personnel.

Vanair products are intended for purchase and use by commercial/industrial users and persons trained and experienced in the use and maintenance of industrial equipment.

In the event of a warranty claim covered by this Limited Warranty, the exclusive remedies shall be, at Vanair's sole discretion: (i) repair; or (ii) replacement; (iii) where authorized in writing by Vanair in appropriate cases, the reasonable cost of repair or replacement at an authorized Vanair service facility; or (iv) payment of (or credit for) the purchase price (less reasonable depreciation based upon actual use) upon return of the equipment at the warranty claimant's risk and expense. Vanair will pay standard ground freight for any warranty item shipped to and from Vanair or (Vanair designated facility) within the first year of the applicable warranty period. Any additional expedited freight cost is the responsibility of the purchaser.

TO THE GREAT EXTENT PERMITTED BY APPLICABLE LAW, THE REMEDIES PROVIDED HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES APPLICABLE TO THE VANAIR EQUIPMENT. IN NO EVENT SHALL VANAIR BECOME LIABLE FOR DIRECT, INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF PROFIT OR LOST BUSINESS OPPORTUNITY), WHETHER BASED ON CONTRACT, TORT OR ANY OTHER LEGAL THEORY. IN NO EVENT SHALL VANAIR BECOME OBLIGATED TO PAY MORE ON ANY WARRANTY CLAIM THAN THE PURCHASE PRICE ACTUALLY PAID BY THE ORIGINAL RETAIL PURCHASER.

THIS LIMITED WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE, OR ANY OTHER WARRANTY OR GUARANTY ARISING BY OPERATION OF LAW. ANY WARRANTY NOT EXPRESSLY PROVIDED HEREIN, IMPLIED WARRANTY, GUARANTY AND ANY REPRESENTATION REGARDING THE PERFORMANCE OF THE EQUIPMENT, AND ANY REMEDY FOR BREACH OF CONTRACT, IN TORT, OR ANY OTHER LEGAL THEORY WHICH, BUT FOR THIS PROVISION, MIGHT ARISE BY IMPLICATION, OPERATION OF LAW, CUSTOM OF TRADE, OR COURSE OF DEALING ARE EXCLUDED AND DISCLAIMED BY VANAIR.

Some states in the United States of America do not allow limitations of how long an implied warranty lasts, or the exclusion of incidental, indirect, special or consequential damages, and as such, the above limitations and exclusions may not apply to you. This warranty provides specific legal rights. Other rights may be available to you, but may vary from state to state.

In Canada, legislation in some provinces provides for certain additional warranties or remedies other than as stated herein, and to the extent that they may not be saved, the limitations and exclusions set out forth above may not apply. This Limited Warranty provides specific legal rights, and other rights may be available, but may vary from province to province.



VANAIR®
MOBILE POWER SOLUTIONS™

TABLE OF CONTENTS

WARRANTY	BEHIND COVER
TABLE OF CONTENTS	I
WARRANTY CLAIMS PROCEDURE	V
CLAIMS PROCESS FOR WARRANTED PARTS	V
PROCEDURE	V
<i>Figure W-1: Serial Plate / Serial Number Location</i>	<i>VI</i>
SECTION 1: ▲ SAFETY	1
1.1 ▲ GENERAL INFORMATION	1
1.2 ▲ DANGERS, WARNINGS CAUTIONS AND NOTES	1
1.2.1 ▲ DANGERS	1
1.2.2 ▲ WARNINGS	1
1.2.3 ▲ CAUTIONS	2
1.2.4 NOTES	3
1.3 ▲ SAFETY DECALS	3
1.4 ♻️ DISPOSING OF MACHINE FLUIDS	3
SECTION 2: SPECIFICATIONS	5
TABLE 2A: VAN AIR RS45 SPECIFICATIONS	5
TABLE 2B: PRIME LUBRICANT CHARACTERISTICS	6
TABLE 2C: RECOMMENDED TORQUE SPECIFICATIONS	5
SECTION 3: INSTALLATION	7
3.1 MACHINE PACKAGE RECEIPT/INSPECTION	7
3.2 GENERAL INSTRUCTIONS	7
3.3 DETERMINING THE COMPRESSOR UNIT MOUNTING LOCATION	8

Continued on next page...

SECTION 3: INSTALLATION (CONTINUED)

- 3.4 HYDRAULIC SYSTEM OVERVIEW 8
 - 3.4.1 HYDRAULIC SYSTEM FILTRATION..... 8
 - 3.4.2 HYDRAULIC OIL RESERVIOR..... 9
 - 3.4.2.1 DETERMINING RESERVOIR SIZE 9
 - 3.4.2.2 DETERMINING RESERVOIR SHAPE..... 9
 - 3.4.2.3 MANDATORY RESERVOIR FEATURES 9
 - 3.4.2.4 RECOMMENDED RESERVOIR OPTIONS 10
 - 3.4.2.5 RESERVOIR FEATURES TO AVOID 10
 - 3.4.3 RECOMMENDED HYDRAULIC SYSTEM SPECIFICATIONS 10
 - 3.4.4 STANDARDS GUIDELINES..... 10
- 3.5 INSTALLATION..... 11
 - 3.5.1 MACHINE LOCATION..... 11
 - 3.5.2 CLEARANCES 11
 - 3.5.3 MOUNTING..... 11
 - 3.5.4 SERVICE CONNECTIONS 11
 - 3.5.5 ELECTRICAL CONNECTIONS..... 11
 - 3.5.6 HYDRAULIC SUPPLY CIRCUIT 11
 - 3.5.7 ROUTING..... 11
- Figure 3-3A: Dimension Diagram - RS45 Open Center Without Thermal Valve 12
- Figure 3-3B: Dimension Diagram - RS45 Open Center With Thermal Valve 13
- Figure 3-3C: Dimension Diagram - RS45 Closed Center Without Thermal Valve..... 14
- Figure 3-3D: Dimension Diagram - RS45 Closed Center With Thermal Valve..... 15

SECTION 4: OPERATION 17

- 4.1 GENERAL INFORMATION..... 17
- 4.2 PURPOSE OF CONTROLS 17
- Figure 4-1: Main Machine Component Locations 18
- 4.3 NORMAL OPERATION 19
 - 4.3.1 INITIAL START-UP PROCEDURE: PRE-CHECKS..... 19
 - 4.3.2 ROUTINE START-UP PROCEDURE 20
- Figure 4-5: Controller Screen Identification and Navigation 21
- 4.3.3 ROUTINE SHUT-DOWN PROCEDURE 22
- 4.3.4 OPERATING CONDITIONS..... 22
- 4.3.5 EXTREME OPERATING CONDITIONS..... 22

Continued on next page...

SECTION 5: MAINTENANCE23

5.1 GENERAL INFORMATION23

5.2 MACHINE MAINTENANCE SCHEDULE24

5.3 REPLACEMENT PARTS24

TABLE 5A: MAINTENANCE SCHEDULE TABLE - COMPRESSOR INTERVALS25

TABLE 5B: ROUTINE REPLACEMENT KIT ORDER INFORMATION25

5.4 PARTS REPLACEMENT AND ADJUSTMENT PROCEDURES29

 5.4.1 ALIGNMENT29

 5.4.2 SETTING THE MINIMUM PRESSURE VALVE30

 5.4.3 COMPRESSOR THERMAL VALVE30

 5.4.4 SERVICING THE SYSTEM CIRCUIT BREAKER, FUSES AND RELAY30

 5.4.5 SAFETY SHUTDOWN SYSTEMS30

 5.4.6 PRESSURE RELIEF VALVE31

 5.4.7 REPLACING THE DRIVE COUPLING31

 5.4.7.1 REPLACING THE DRIVE COUPLING ELEMENT32

 5.4.7.2 COUPLING ASSEMBLY32

 5.4.7.3 HUB ALIGNMENT CHECK33

 5.4.7.4 COUPLING MAINTENANCE33

 5.4.8 STORAGE AND INTERMITTENT USE34

 5.4.8.1 INTERMITTENT USE34

 5.4.8.2 LONG TERM STORAGE34

SECTION 6: TROUBLESHOOTING35

6.1 GENERAL INFORMATION35

6.2 TROUBLESHOOTING GUIDE - MACHINE OPERATION36

6.3 TROUBLESHOOTING GUIDE - HYDRAULICS38

SECTION 7: ILLUSTRATED PARTS LIST45

7.1 PARTS ORDERING PROCEDURE45

TABLE 7A: RECOMMENDED SPARE PARTS LIST46

7.2 COMPRESSOR AND PARTS - OPEN CENTER MODEL48

7.3 COMPRESSOR AND PARTS - CLOSED CENTER MODEL50

7.4 COOLER ASSEMBLY (NO THERMAL VALVE)52

7.5 COOLER ASSEMBLY (WITH THERMAL VALVE)53

7.6 FRAME AND CANOPY54

Continued on next page...



SECTION 7: ILLUSTRATED PARTS LIST (CONTINUED)

- 7.7 HOSE & TUBE ASSEMBLY- OPEN CENTER; NO THERMAL VALVE 56
- 7.8 HOSE & TUBE ASSEMBLY- OPEN CENTER; WITH THERMAL VALVE 58
- 7.9 HOSE & TUBE ASSEMBLY- CLOSED CENTER; NO THERMAL VALVE 60
- 7.10 HOSE & TUBE ASSEMBLY- CLOSED CENTER; WITH THERMAL VALVE 62
- 7.11 THERMAL VALVE ASSEMBLY - CLOSED CENTER 64
- 7.12 DISPLAY AND CONTROLLER ASSEMBLY 65
- 7.13 HYDRAULIC MANIFOLD ASSEMBLY - OPEN CENTER 66
- 7.14 HYDRAULIC MANIFOLD ASSEMBLY - CLOSED CENTER 67
- 7.15 DECALS - PART 1 OF 2, IDENTIFICATION 68
- 7.15 DECALS - PART 2 OF 2, LOCATIONS..... 70
- 7.16A SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, CLOSED CENTER 71
- 7.16B SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW,
CLOSED CENTER WITH THERMAL VALVE 72
- 7.16C SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, OPEN CENTER..... 73
- 7.16D SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, OPEN CENTER
WITH THERMAL VALVE 74
- 7.17 ELECTRICAL SCHEMATIC..... 75
- 7.18 HOSE INSTALLATION GUIDE 76
- TABLE 7C: MAINTENANCE TRACKING LOG 77

WARRANTY CLAIMS PROCEDURE

CLAIMS PROCESS FOR WARRANTED VANAIR PARTS

This process must be used by owners of Vanair® equipment in situations where a warranted item needs repair or replacement under the terms of the purchase warranty. Do not return items to Vanair without prior authorization from the Vanair Warranty Administrator.

PROCEDURE:

When a customer needs assistance in troubleshooting a system and/or returning parts, follow the steps below.

1. Locate the machine’s serial number:

The machine package serial number plate is located inside the machine compartment on the underside of the hood (see *Figure W-1*).

The hydraulic motor and the compressor unit both also have their own individual serial number/serial plates (see *Figure W-1*). For issues particularly involving either the hydraulic motor or the compressor unit, these serial numbers may also be helpful for conveying information. In any case, the machine serial number can be used to confirm and process any issue regarding the machine overall, including the motor and the compressor.

2. Have a list of the symptoms/condition/malfunctions along with any applicable temperature and pressure readings, and also the number of operational hours available:

Note that the above information will also need to be included on the Return Material Authorization Form (per **Step #6**); this form is necessary for warranty processing if the warranty claim is deemed valid by the service case review.

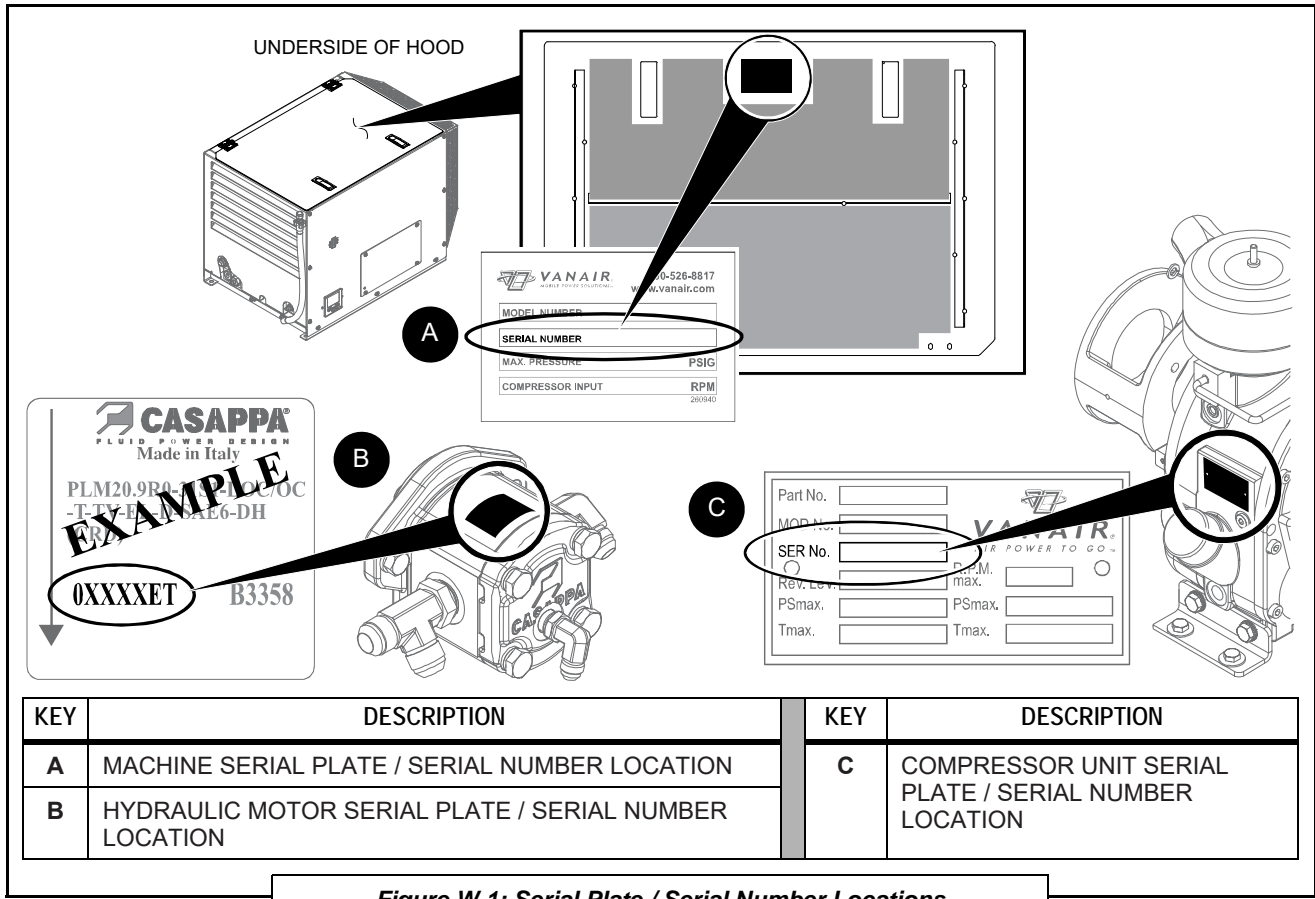
- 3. Contact the Vanair® Service Department by phone (1-844-VANSERV) to speak with a Service Technician.**
- 4. Vanair Service will troubleshoot the problem based on the information provided by the customer, and attempt to return the unit to service as quickly as possible.**
- 5. If the unit cannot be returned to service, and Vanair determines this matter is a warranty issue, the Service Technician will assign an RMA (Return Material Authorization) number that will provide for the return of the item to Vanair for analysis and a final determination as to the item’s warranty status.**

NOTE
The RMA number must be placed on the outside of the package being returned.

- 6. Warranty Claims are solicited via a Return Material Authorization (RMA) Form. This form can be obtained by request directly from the Vanair Service Department:**

Once a current form has been obtained, follow the instructions given on the form to fill in the information needed. This form is used for the purpose of soliciting a warranty case.

Customers have 30 days after the RMA number is issued to return the item. If the



part is not returned within this period, the RMA is void and any claims will be denied.

RMA number on the invoice at the time of purchase.

NOTE

All labor claims or invoices must be approved by the Vanair Warranty Administrator prior to starting repair work along with the cost of the repair. All paperwork associated with the returned item and warranty repair cost must reference the RMA number issued against the part, and be forwarded to Vanair within 30 days of the completion of work.

No items can be returned "freight collect". Freight costs will be addressed at the time the claim is closed. The customer pays any additional costs for warranty parts delivered through expedited services (i.e., Next Day, Second Day).

VAN AIR WILL NEVER ACCEPT ANY INVOICES FOR PARTS RETURNED: ANY PARTS RETURNED VIA INVOICE WILL BE RETURNED FREIGHT COLLECT: NO PARTS ARE TO BE RETURNED FREIGHT COLLECT!

Before sending a warranty part to a customer, Vanair® will need a P.O. or credit card number to cover the cost of the part and shipping. After the part is analyzed and deemed to be covered under warranty, Vanair will issue credit to the customer. All parts eligible for warranty must have the

Vanair Mfg., Inc. strives to continuously improve its customer service. Please forward any questions, comments, or suggestions to Vanair Service (844-VANSERV) or e-mail us (warranty@vanair.com).

SECTION 1: ⚠ SAFETY

1.1 GENERAL INFORMATION

The products provided by Vanair® Mfg., Inc. are designed and manufactured for safe operation and maintenance. But it is ultimately the responsibility of the users and maintainers for safe use of this equipment. Part of this responsibility is to read and be familiar with the contents of this manual before operation or performing maintenance actions.

1.2 ⚠ DANGERS, WARNINGS, CAUTIONS AND NOTES


These boxes are labeled clearly with the title block listing either Danger, Warning, Caution, or other non-safety issue. They draw attention to specific issues that are pertinent to the safe and correct operation of the machine.

The symbols shown and defined in **Section 1: Safety** are used throughout this manual and on the machine to call attention to, and identify, possible hazards.




The international warning symbol (shown above) is used on all decals, labels and signs that concern information pertaining to bodily harm. When you see the international warning symbol, **pay extremely careful attention**, and follow the given instructions or indications to avoid any possible hazard.

1.2.1 ⚠ DANGERS

 DANGER
Identifies actions or conditions which will cause death, severe injury, or equipment damage or destructive malfunctions.

- Keep tools or other conductive objects away from live electrical parts.
- Never touch electrical wires or components while the machine is operating. They can be sources of electrical shock.

1.2.2 ⚠ WARNINGS

 WARNING
Identifies actions or conditions which may cause death, severe injury, or equipment damage or destructive malfunctions.

- **DO NOT EVER** use this compressor as a breathing air source. Vanair disclaims any and all liabilities for damage or loss due to fatalities, personal injuries resulting from the use of a Vanair compressor to supply breathing air.
- **DO NOT** perform any modifications to this equipment without prior factory approval.
- **DO NOT** operate the compressor or any of its systems if there is a known unsafe condition. Disable the equipment by disconnecting it from its power source. Install a lock-out tag to identify the equipment as inoperable to other personnel.
- **DO NOT** operate the compressor with any by-pass or other safety systems disconnected or rendered inoperative.
- **DO NOT** operate the equipment while you are under the influence of alcohol or drugs.
- **DO NOT** operate the equipment while you are feeling ill.
- **DO NOT** attempt to service the equipment while it is operating.
- Before performing maintenance, or replacing parts, relieve the entire system pressure, after the system has blown down, by opening a service valve which will vent all pressure to the atmosphere. After that, remove any remaining residual pressure by slowly

opening the fill cap. Remove all electrical power.

NOTE
Slowly remove fill cap to vent compressor sump pressure.

- **DO NOT** use the compressor for purposes other than for which it is intended. High pressure air can cause serious and even fatal injuries.
- **DO NOT** operate the compressor outside of its specified pressure and speed ratings. (See **Section 2: Specifications** or refer to the equipment data plate.)
- **DO NOT** use flammable solvents or cleaners for cleaning the compressor or its parts.
- **DO NOT** operate the compressor in areas where flammable, toxic, or corrosive fumes, or other damaging substance can be ingested by the compressor intakes.
- Keep arms, hands, hair and other body parts, and clothing away from fans, drive shafts, and other moving parts.
- **DO NOT** wear jewelry, unbuttoned cuffs, ties, or loose-fitting clothing when you are working near moving/rotating parts.
- **ALWAYS** confine long hair when working near moving/rotating parts.
- **NEVER** operate the equipment while wearing a headset to listen to music or the radio.
- Wear personal protective equipment such as gloves, work shoes, and eye and hearing protection as required for the task at hand.
- **DO NOT** operate the compressor with any guards removed or damaged, or other safety devices inoperative.
- **DO NOT** operate the compressor in enclosed or confined spaces where ventilation is restricted or closed-off.
- Ensure that hoses connected to service valves are fitted with correctly sized and rated flow limiting devices which comply with applicable codes. Pressurized broken or disconnected hoses can whip, causing injuries or damage.
- **DO NOT** use tools, hoses, or equipment that have maximum ratings below that of this compressor.

- Keep metal tools, and other conductive objects away from live electrical components.
- Before performing maintenance or repair operations on the compressor, ensure that all power has been removed and been locked out to prevent accidental application.
- **DO NOT** assume that because the compressor is in a STOPPED condition that hydraulic power has been removed.
- Use this compressor only to compress atmospheric air. Use of this equipment as a booster pump and/or to compress any other gaseous or aerosol substance constitutes improper use. It can also cause damage or injuries. Such misuse will also void the warranty.
- Install, operate, and maintain this equipment in full compliance with all applicable OSHA, other Federal, state, local codes, standards, and regulations.
- When lifting objects, be aware of proper lifting techniques to avoid injury.
- **ALWAYS** read and follow safety related precautions found on containers of hazardous substances.

1.2.3 CAUTIONS

 CAUTION
Identifies actions or conditions which will or can cause injuries, equipment damage or malfunctions.

- Check all safety devices for proper operation on a routine basis.
- Ensure that no tools, rags, or other objects are left on compressor drive systems or near intakes.
- Keep the equipment clean when performing maintenance or service actions. Cover openings to prevent contamination.
- **DO NOT** operate the compressor if cooling air is not available (fan/cooler not operating) or if lubricant levels are below their specified minimum levels.
- Ensure all plugs, hoses, connectors, covers, and other parts removed for maintenance actions are replaced before applying power to the compressor.

- Avoid touching hot surfaces and components.
- Ensure that electrical wiring, terminals; hoses and fittings are kept in serviceable condition through routine inspections and maintenance. Replace any damaged or worn components.

1.2.4 NOTES


NOTE
<p>Additional information (or existing information) which should be brought to the attention of operators/maintainers affecting operation, maintenance, or warranty requirements.</p>

Note boxes are usually listed to convey and give focus to a distinct piece of information, which is not directly related to a safety issue, but is necessary to understand machine function and operation. Special note referrals in the manual may be contained in a box titled with an **IMPORTANT** banner, as shown below, and may also contain the **WARNING** symbol, should the information be linked to a safety issue:

▲ IMPORTANT
<p>Additional, CRUTIAL information (or existing information) which should be brought to the attention of operators/maintainers affecting operation, maintenance, or warranty requirements.</p>

1.3 ▲ SAFETY DECALS

Safety decals are placed onto, or located near, system components that can present a hazard to operators or service personnel. All pertinent decals listed in **Section 7.15, Decals**, are located near a component which is subject to respect in terms of safety precautions. Always heed the information noted on the safety decals.

 WARNING
<p>DO NOT REMOVE OR COVER ANY SAFETY DECAL. Replace any safety decal that becomes damaged or illegible.</p>

1.4 ♻️ DISPOSING OF MACHINE FLUIDS

Always dispose of machine fluids under the guidance of all applicable local, regional and/or federal law.

Vanair® encourages recycling when allowed. For additional information, consult the container label of the fluid in question.



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SECTION 2: SPECIFICATIONS

TABLE 2A: VANAIR RS45 SPECIFICATIONS	
GENERAL SYSTEM INFORMATION	SPECIFICATION
RATINGS	
Capacity (CFM @ 150 psig):	45
Air pressure rating (psig):	150
Speed of compressor (RPM @ 100 psig):	4500
Hydraulic motor RPM	4500
Hydraulic flow (gpm @ 120°F hydraulic oil temperature):	11.0
Hydraulic pressure (psig @ 100/150 compressor psig):	2150 @ 100 / 2550 @ 150 ^{II}
Maximum compressor oil temperature	240°F
Maximum hydraulic oil temperature	160°F
COMPRESSOR	
Type:	Encapsulated, Oil-injected, Rotary Screw
Compressor oil tank capacity:	4 U.S. Quarts (3.7L)
Compressor overheating protection:	Shut Down at 240°F
Air inlet system:	Dry-type, Single Stage Filter
Drive coupling:	Direct Drive, Flex Jaw Coupling
Hydraulic motor:	Gear Type
PACKAGE	
Main frame:	Formed Aluminum with Bolt-down Provision
Electrical supply:	12V Standard; 24V Optional
Electrical connections:	Deutsch 6-pin Round
Supply connections (customer hook-up):	Hydraulic: Oil In = #12 3/4", 37° JIC
	Hydraulic: Oil Out = #16 1", 37° JIC
	Case Drain: #6 3/8" JIC
	Air Out: #12 3/4" JIC
	Electrical: 12V DC (Standard) 24V DC (Optional)
^I Refer to Section 3.4, Hydraulic System Requirements , for additional speed requirement information.	
^{II} Hydraulic relief valve setting is 3200 psi. Recommended hydraulic system pressure: 2600 psi continuous, 3000 psi intermittent.	
<i>Table continued on next page</i>	



TABLE 2A: VAN AIR RS45 SPECIFICATIONS

GENERAL SYSTEM INFORMATION	SPECIFICATION
PACKAGE (continued)	
Enclosure:	Sheet Metal with Service Access
Cooler:	Hydraulic Oil Cooler/Radiator Core - Electric Fan
Dimensions:	33.6" L x 21.00" W x 22.81" H
Weight:	196 lbs (dry)
NOTE: For cold weather machines: Cracking Pressure: 50 PSI	
NOTE: Shift Temperature: 100°F	
NOTE: For machine installation clearances, refer to <i>Figure 3-2, Minimum Installation Clearances</i>, in Section 3, Installation.	
NOTE: Specifications are subject to change without notice.	

TABLE 2B: PRIME LUBRICANT CHARACTERISTICS

Viscosity	178 SUS at 100°F (38°C)
Flash point	457°F (236°C)
Pour Point	-49°F (-45°C)
Contains	Rust and Oxidation Inhibitors and Detergents

TABLE 2C: RECOMMENDED TORQUE SPECIFICATIONS

TYPE DESCRIPTION:		 SAE 5 3 line ID marks		 SAE 8 6 line ID marks	
Bolt Diameter	Thread / inch	Dry	Oiled	Dry	Oiled
1/4	20	8	6	12	9
5/16	18	17	13	25	18
3/8	16	30	23	45	35
1/2	20	90	65	120	90

SECTION 3: INSTALLATION

3.1 MACHINE PACKAGE RECEIPT/INSPECTION

Upon receipt of the machine package, inspect the exterior of the shipping crate for signs of shipping/transit damage. Any damage should be reported immediately to the shipping company.

NOTE

Before fully unpacking the unit, inspect the component parts, supports and loose-packed parts to ensure that there have been no internal movements of assemblies or components, which may have been damaged during shipment.

Access the roof panel to inspect the component parts and supports. Remove manual from inside of canopy.

Should any damage be discovered during package inspection, contact the shipping company immediately.

3.2 GENERAL INSTRUCTIONS

This section provides general guidance for locating and preparing the Vanair RS45 compressor package for operation. Each installation is unique and can be affected by location, ventilation, and other factors such as electrical and hydraulic power supply availability and location.

WARNING

Before performing maintenance or repair operations on the compressor, ensure that all power has been removed and locked out to prevent accidental application.

DO NOT assume that because the compressor is in a STOPPED condition that power has been removed.

WARNING

Install, operate, and maintain this equipment in full compliance with all applicable OSHA, other Federal, state, local codes, standards, and regulations.

WARNING

Do not install in any enclosed space without first contacting Vanair.

WARNING

Grounding must consist of a minimum two (2) gauge wire between the instrument panel, the machine, and the truck chassis.

NOTE

Although much of the information given in this installation section is detailed, these guidelines should be considered as referential material only, due to the diverse possibilities of the end user's vehicle make, model and year, and the unit model specifications.

NOTE

Install electrical components (circuit breakers, pressure switches, toggle switches, etc.) in locations where exposure to water or moisture will be most minimized.

NOTE

Contact Vanair® at
(219) 879-5100 / (844) VAN-SERV
Service Fax: (219) 879-5335
www.vanair.com
to report missing items, incorrect part numbers, or other discrepancies.

3.3 DETERMINING THE COMPRESSOR UNIT MOUNTING LOCATION

When determining the location to mount the RS45 unit, the following criteria must be taken into consideration:

- Refer to **Section 3.5, Installation**. The location must allow for the machine dimensions (**Figures 3-3A** through **3-3D**), and additional space requirements for minimum cooling, access and maintenance.
- The mounting surface must be level and able to accommodate the four [4] mounting bolts of the base frame. Refer to **Figures 3-3A** through **3-3D** for mounting hole location dimensions.
- The mounting surface must be able to support the units weight (196 lbs.).
- The external display must be easily visible to the operator.

It is recommended, for most installations, to mount the compressor on the driver's side of the vehicle. The unit should be situated in such a manner that the fan (rear) and intake side (front) are not obstructed. Do not place the compressor in any location where it can intake exhaust fumes, dust or debris.

3.4 HYDRAULIC SYSTEM OVERVIEW

IMPORTANT
<p>Vanair® highly recommends consulting a hydraulic supply expert for specifying the correct hydraulic supply components for vehicle-side integration (including oil reservoir size, hydraulic pressure relief, hose size, etc.) for your application.</p>

IMPORTANT
<p>Contaminated hydraulic fluid allowed to enter the pump will cause malfunction of the pump controls. Hydraulic system hoses must be flushed and cleaned prior to being connected to the unit.</p>

Refer to **Figures 3-3A** through **3-3D** for hydraulic pump system connections.

Please take into consideration the following:

- The hydraulic flow and pressure requirements of the system.
- A continuous hydraulic load is necessary when compressor is running.
- The duty cycle and ambient operating temperatures.
- Other hydraulic equipment which may share that same hydraulic supply system (Vanair® recommends a dedicated pump and hydraulic circuit).

 WARNING
<p>Follow all applicable safety recommendations as outlined in Section 1: Safety of this manual.</p>

 WARNING
<p>Improperly, or non-connected lines will damage the equipment.</p>

The hydraulic hoses must be run to the machine. Verify that hoses are hooked up properly to ensure proper flow. Also, verify that the hoses are laid out properly so that no chafing or kinking of the hoses is possible. Refer to **Section 7.18, Hose Installation Guide**, for assistance with proper hose layout and connecting functions.

NOTE
<p>The temperature of the hydraulic oil should not exceed 160°F due to the rating of the Vanair-supplied hydraulic motor.</p>

3.4.1 HYDRAULIC SYSTEM FILTRATION

Vanair recommends using a 10 micron oil filter on the hydraulic oil return line. Flow rating of the filter must be equal to, or greater than, the maximum GPM at which the system will be operated.

IMPORTANT

Use only a filter that is specifically intended for hydraulic systems.

3.4.2 HYDRAULIC OIL RESERVOIR

3.4.2.1 DETERMINING RESERVOIR SIZE

In a conventional hydraulic system, minimum tank size, in gallons, should be equal to the maximum GPM flow rate, times two (x 2).

3.4.2.2 DETERMINING RESERVOIR SHAPE

The reservoir structure should be tall and narrow rather than shallow and broad (**Figure 3-1**). A tall, narrow tank is recommended because:

1. The oil level is well above suction line opening, avoiding the possibility of drawing air into the pump due to a vortex or “whirlpool” effect within the tank during operation flow.

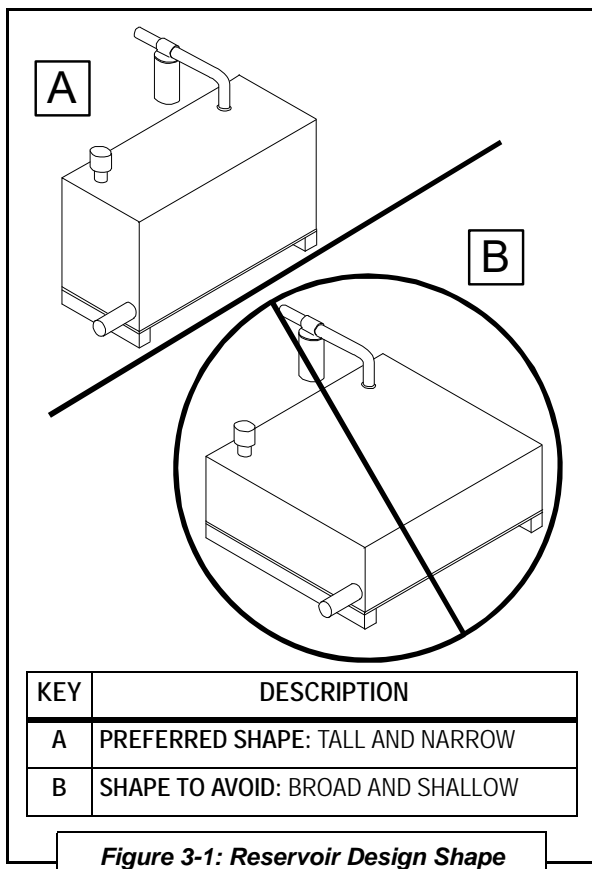


Figure 3-1: Reservoir Design Shape

2. Allows for better oil level tolerance level of the system if vehicle operates at an unusual (slightly off level) vehicle angle.
3. To keep return flow well below the surface so it does not break the surface and cause aeration (cavitation) of the oil.

3.4.2.3 MANDATORY RESERVOIR FEATURES

- The reservoir should incorporate the following design features:
- In terms of location of the reservoir tank within the hydraulic system, note that the hydraulic pump’s inlet line (suction line out from the reservoir to the pump) should be located near the bottom of the tank, well below the oil level. The suction line should protrude a minimum of two (2”) inches into the reservoir to keep it away from potential contaminant surface buildup.
- A baffle or baffles should be included to prevent sloshing, or centrifugal motion of the oil; the goal is to break up direct flow of the oil from the return point to the suction point. This allows for the cooling action contact with the tanks’ inner surfaces, and promote separation of any air or contaminants that interact with the flowing oil.
- An ideal baffle design would position several (but not too many) baffles to promote an ‘S’ shape flow within the reservoir, as viewed from above. The area of the end gaps should be at least twice the area of the suction line diameter.
- A drain port with plug, situated at the lowest point of the reservoir, is needed to assure complete draining. It should be installed using an adapter or housing which does not protrude above the inner surface of the floor of the tank. It should be visible and accessible for removal, with sufficient space available for catching the waste oil.
- If the return line entrance to the tank is located near the top, it should be extended downward within the tank to minimize foaming and aeration of the circulating oil. This extends oil integrity, which in turn helps to maintain system performance and reliability.

- An in-line filter on the return line is needed to protect the system against contaminants being introduced into the oil. The filter should be mounted externally from the reservoir in a location that allows for easy of service access.
- A breather and fill cap is needed at the oil fill port, which needs to be located above the system oil level. The breather cap acts to both filter air that is drawn into the reservoir as the oil level diminishes, and bleeds air out as the level is regained. This maintains constant atmospheric pressure in the air volume within the reservoir.
- A sight-glass provides a direct visual indication of the oil level without having to open, or otherwise access, the reservoir.

3.4.2.4 RECOMMENDED RESERVOIR OPTIONS

Although not essential for an adequately functioning reservoir, the following components will contribute to maximize the hydraulic system's efficiency and maintain a quality operational level.


- Magnetic drain plug: Attracts and concentrates ferrous contaminants at the drain plug source for easier accessibility and removal when cleaning tank interior.
- A temperature gauge: Located in approximation to, or built in to, the sight glass assembly allows for temperature reading at a glance.
- Filler port strainer: Prevents large contaminant particles from blending with system oil when adding new oil.
- Return line diffuser (splash) plate reduces velocity of oil flow before return oil stream merges with the main reservoir oil volume.
- A reservoir heater: For those systems that are exposed to cold climate ambients, having the ability to preheat the hydraulic oil prior to start up will make for easier startups, and reduce the strain of warming up the system under adverse cold conditions.

3.4.2.5 RESERVOIR FEATURES TO AVOID

A strainer used to screen the suction line is not recommended for systems designed for mobile equipment use. Having equipment that likely experiences long suction lines, cold startups and non-tracked or infrequent maintenance practices may cause this strainer to potentially promote system strain (cavitation) than prolong fluid integrity through filtration.

A pressurized reservoir is not recommended for vehicles, as its complexity invites too much potential for loss of system reliability if it is not properly maintained.

3.4.3 RECOMMENDED HYDRAULIC SYSTEM SPECIFICATIONS

 WARNING
Do not operate machine without hydraulic system completely assembled.

Refer to **Figures 3-3A** through **3-3D**.

- Flow controller is optional to reduce flow if necessary. Consult Vanair®.

HYDRAULIC LINES

The following is a minimum requirement and NO quick disconnects may be used. Lines are to be kept as straight and short as possible.

- Pressure port = Standard, #12, 3/4" hose (located at manifold block)
- Load sense = #4 JIC = 1/4" hose (Used for closed center system only)
- Pressure relief/case drain = #6 JIC = 3/8" hose
- Hydraulic suction = Standard, #16, 1" hose

3.4.4 STANDARDS GUIDELINES

- Hydraulic pressure relief factory set at 3200 psi.

3.5 INSTALLATION

3.5.1 MACHINE LOCATION

It is vital to locate the machine so that there is no restriction of cooling air through the enclosure (Refer to **Figure 3-2**). Cooling air enters the enclosure at the rear (cooler) package end of the machine, passes through the cooler and exits through vents in the upper sides and the front.

3.5.2 CLEARANCES

Refer to **Figure 3-2**. Ensure that adequate surrounding clearance space exists around the machine to allow for adequate cooling ventilation through the canopy shroud, unobstructed service access, and a clear view of the control panel. An approximate

recommendation of ten (10) inches clearance, minimum, is needed for proper cooling circulation, plus any additional service access room included where needed.

3.5.3 MOUNTING

Mounting surface or support should be adequate for the weight of the machine (196 lbs.), and should be level for normal operation. Mounting holes are located in the frame footing for four (4) 1/2" hold down bolts.

3.5.4 SERVICE CONNECTIONS

Refer to **Figure 3-3A** through **3-3D**. Service connections are conveniently grouped at the lower rear section of the unit in the base frame.

3.5.5 ELECTRICAL CONNECTIONS

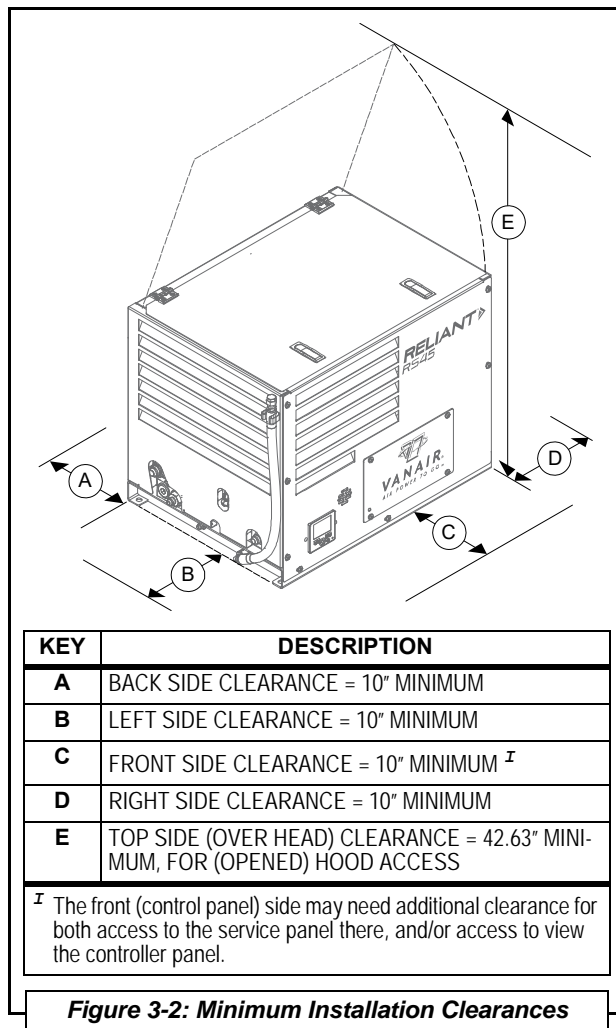
Refer to **Figure 3-3A** through **3-3D**. This system is offered with either 12V DC or 24V DC circuits.

3.5.6 HYDRAULIC SUPPLY CIRCUIT

Refer to the hydraulic flow schematic drawings (**Sections 7.16A** through **7.16D**). It is recommended that the compressor unit possesses a separate pump/flow/return hydraulic circuit to other hydraulic equipment. This is to prevent the possibility of pressure/flow drops that may occur if other hydraulically-powered equipment is activated during compressor operation, which may in turn, cause the compressor to stall out. Alternatively, use of a diverter valve will permit hydraulics to power different equipment selectively.

3.5.7 ROUTING

Refer to **Figures 3-3A** through **3-3D**, and the wiring diagram. Ensure that all supply hoses and electrical wiring are correctly specified, adequately supported, and do not touch or rest on any sharp edges. Wiring should be protected with split loom to prevent corrosion, and consequently, loss due to down time.



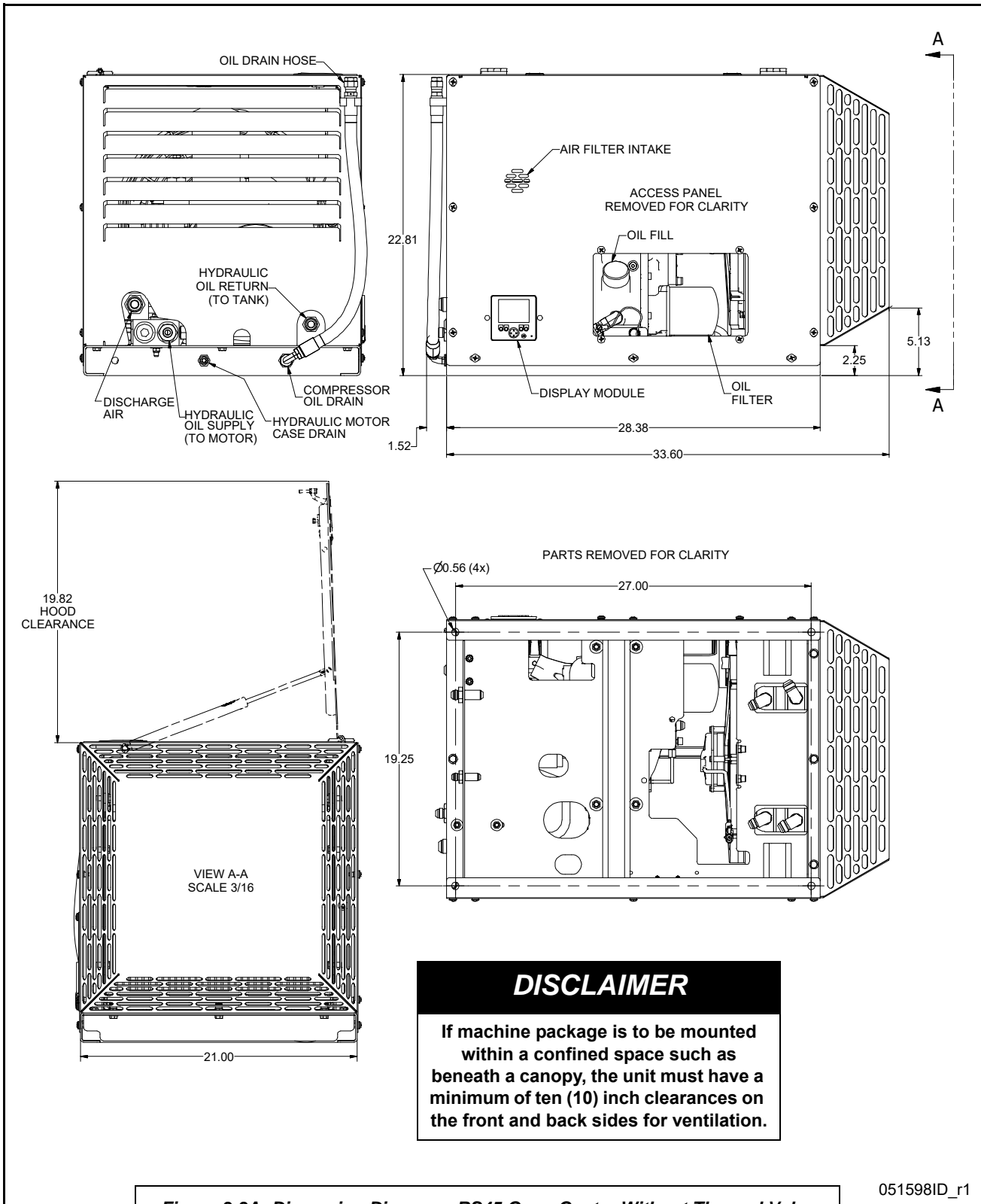
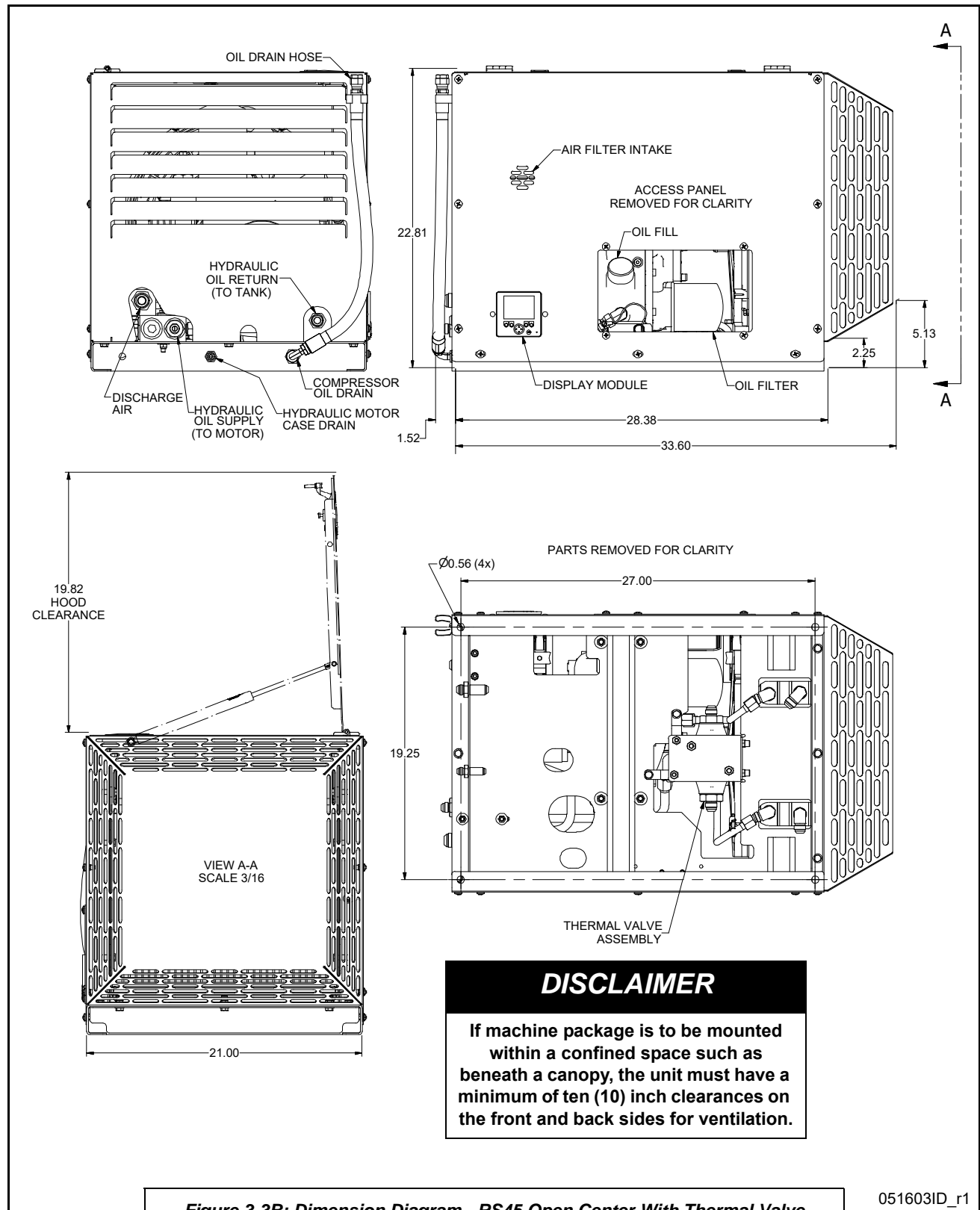


Figure 3-3A: Dimension Diagram - RS45 Open Center Without Thermal Valve

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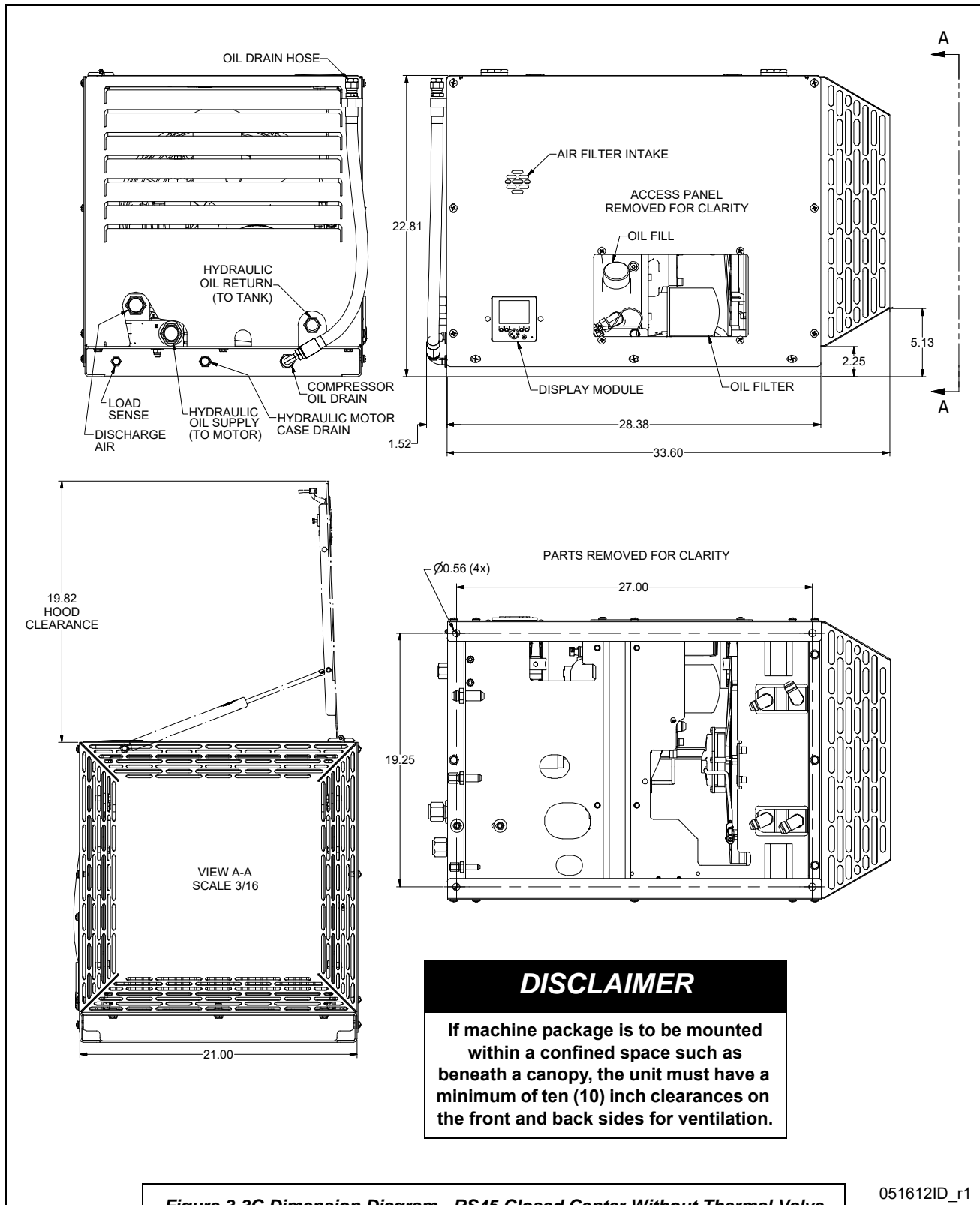
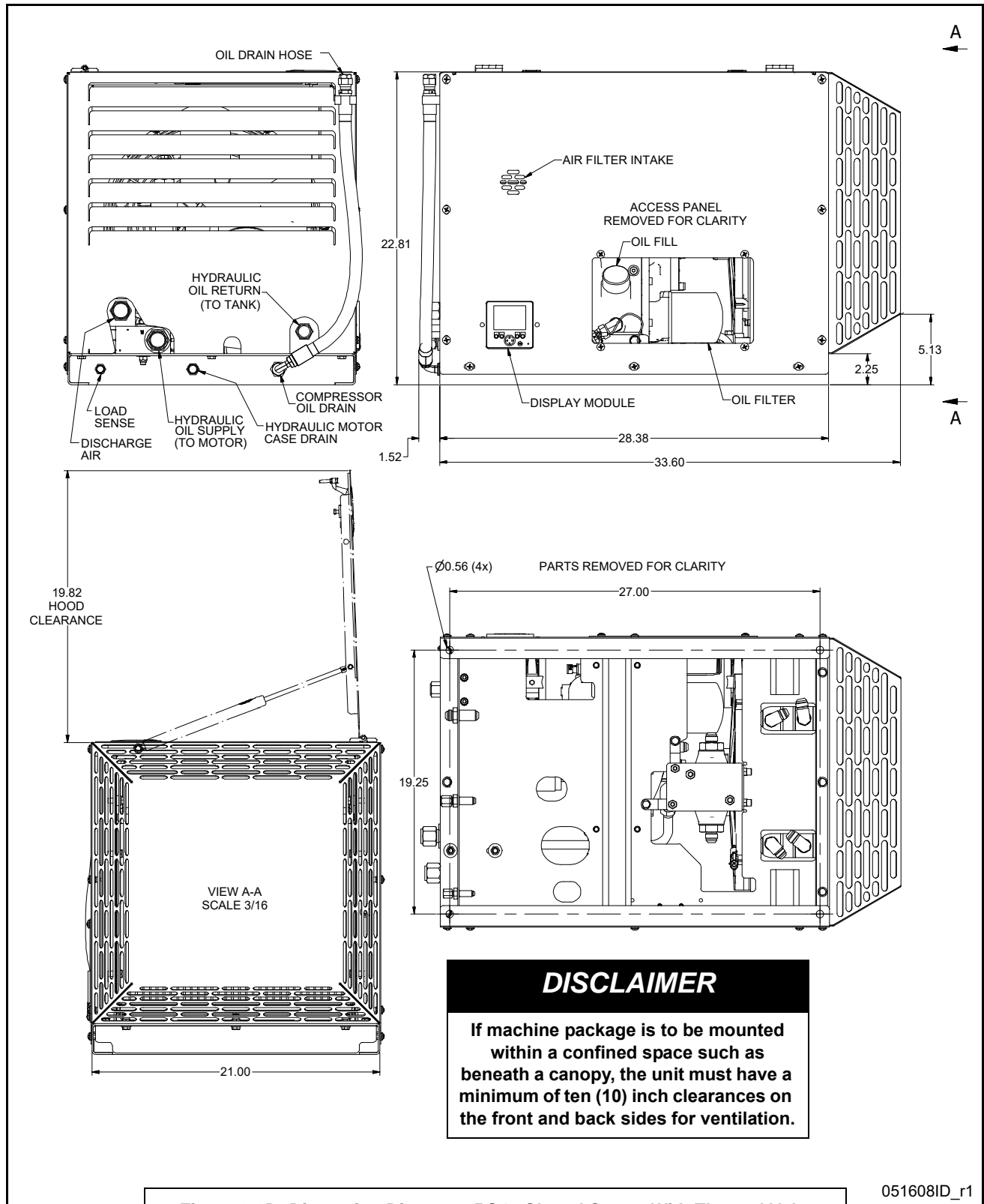


Figure 3-3C Dimension Diagram - RS45 Closed Center Without Thermal Valve

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SECTION 4: OPERATION

4.1 GENERAL INFORMATION

A comprehensive array of controls and safety systems are built into the RS45 hydraulic compressor system. Refer to **Figure 4-1** for a general overview to identify and locate the system's main components. Becoming familiar with the functional instrumentation, as given in **Section 4.2, Purpose of Controls**, will help the operator

recognize and interpret the readings or malfunctions which will call for service or indicate the beginning of a problem.

IMPORTANT

If start-up and shut-down procedures are not followed, damage to the system and its components may occur.

4.2 PURPOSE OF CONTROLS

CONTROL OR INDICATOR	PURPOSE
Discharge Air Pressure Screen	Continuously monitors service line discharge air pressure. Will activate shut-down if over-pressure occurs.
Discharge Air Temperature Screen	Continuously monitors service line discharge temperature. Will activate shut-down if over-temperature occurs.
Hour Meter Screen	Indicates accumulated hours of operation for planning and logging service schedules.
Fault Reset Screen	Fault message appears if over temperature or over pressure condition is encountered. Button must be pressed to clear.
Oil Fill/Level Plug	Check/fill compressor oil level.
Minimum Pressure/Check Valve	Maintains minimum operating pressure and prevents back flow when unloaded/shutdown.
Pressure Transducer	Controls operating pressure; prevents loaded start.
Inlet Solenoid Valve	Opens/closes inlet valve in response to pressure transducer.
Air Inlet Valve	Opens/closes in response to air demand and acts as check valve upon unload/shutdown to prevent oil blow back into filter.
Hydraulic Pressure Relief Valve	Relieves hydraulic pressure to return line in event of hydraulic over-pressure condition.
Hydraulic Solenoid Valve	Responds to activation circuit to direct flow to compressor motor or to return line.
Air Pressure Relief Valve	Opens sump pressure to atmosphere in case of air over-pressure condition.

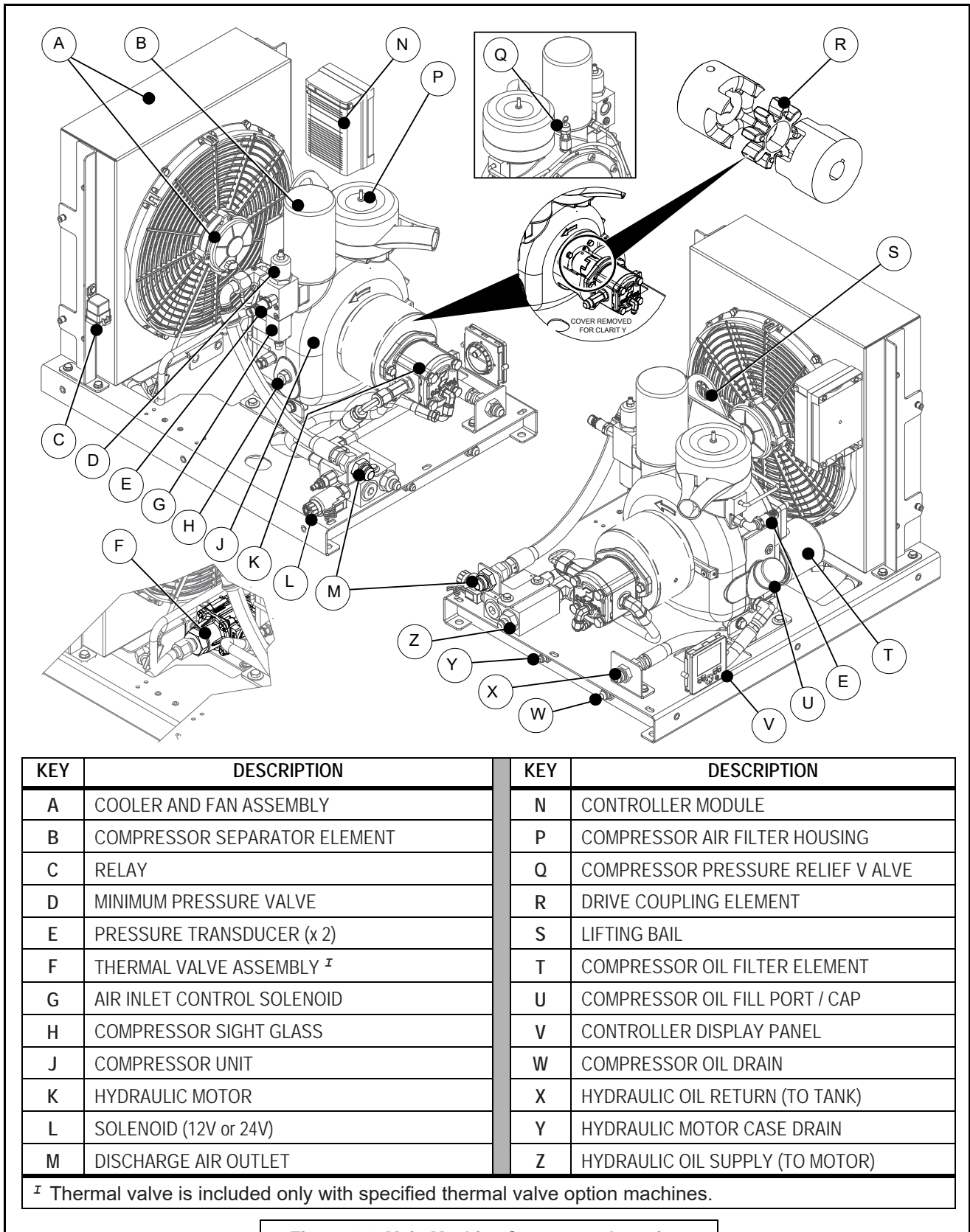


Figure 4-1: Main Machine Component Locations

4.3 NORMAL OPERATION

Following is an overview of the normal operation of the Vanair RS45 hydraulic compressor system from start-up to shut-down. This overview of a typical sequence of events may not cover all situations.

IMPORTANT

If start-up and shut-down procedures are not followed, damage to the system and its components may occur.

4.3.1 INITIAL START-UP PROCEDURE: PRE-CHECKS

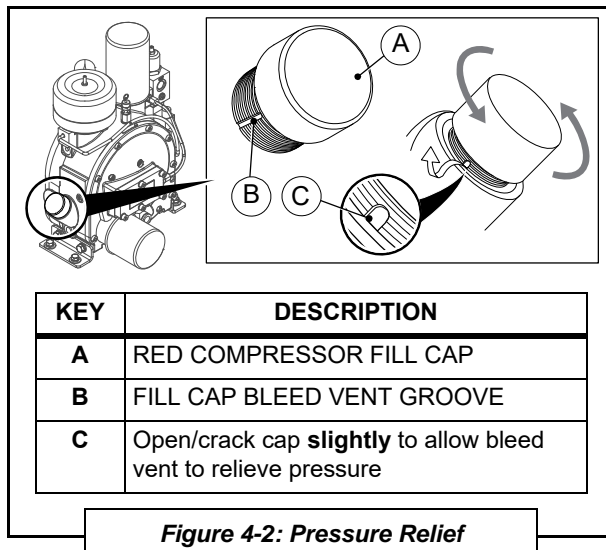
Following are step-by-step instructions for the initial start-up of the RS45 hydraulic compressor system:

1. Ensure the compressor is positioned on a level surface so that the proper amounts of oil can be added, if required.
2. Unit should be bolted down.

WARNING

Do not rely on hoses to hold the module in position.

3. Ensure all hose connections are tight and wiring connections correct and tight.



4. Check compressor oil level (refer to **Figures 4-2** and **4-3**).

NOTE

An alternate compressor oil level check can be accomplished via the compressor sight glass. Refer to **Table 5A, Key #1**, in **Section 5, Maintenance** for details.

Add or drain if necessary to accomplish the recommended compressor oil level.

WARNING

DO NOT remove caps, plugs and/or other components when compressor is running or pressurized. Stop compressor and depressurize system prior to maintenance of system. Relieve the entire system pressure by opening the service valve, which will vent all pressure to the atmosphere.

Wear personal protective equipment such as gloves, work boots, and eye and hearing protection as required for the task at hand.

5. Ensure hydraulic oil to pump inlet, and prime if necessary.
6. Ensure service valve on compressor is closed.
7. Engage hydraulic system (PTO or hydraulic supply) and allow hydraulic oil to circulate back to tank. When solenoid is activated, oil should quickly circulate to the hydraulic motor on the compressor, and start producing air.
8. Check for leaks.
9. Refer to **Figure 4-5**. Press the START button on the Controller, and wait for the Main Screen (default is the Pressure Screen). Check pressure and temperature screens. Pressure may need adjustment to achieve desired operating pressure. Refer to **Section 5, Table 5A: Routine Maintenance Schedule**.
10. Partly open service valve to load compressor and allow to warm up. Monitor temperature; The ideal

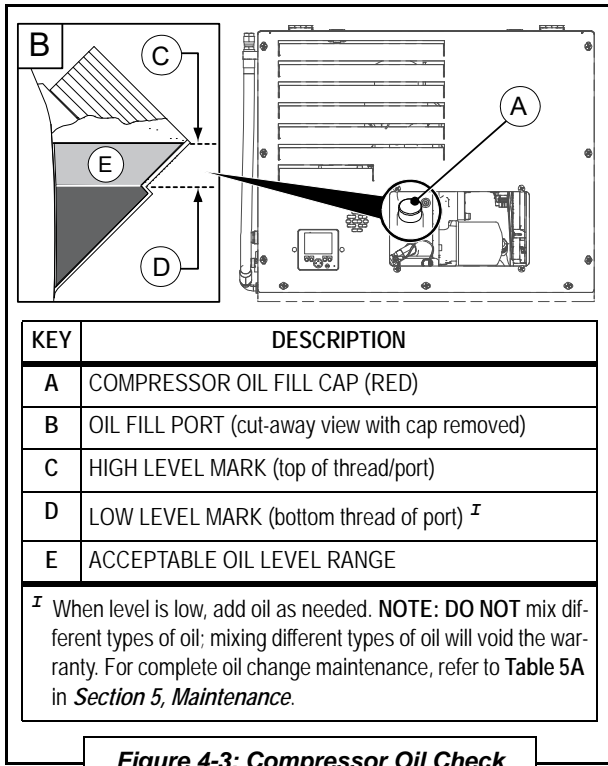


Figure 4-3: Compressor Oil Check

operating temperature should be between 180°F (82°C) and 220°F (104°C); approximately 100 degrees over ambient temperature. **NOTE:**

May be higher in high ambient conditions.

11. Cycle compressor on/off with service valve to ensure operation is working.
12. Close service valve.
13. Disengage hydraulic system.
14. Allow all air to vent to atmosphere. Check compressor oil level and top off if necessary. Inspect for and correct any leaks; tighten any loose fittings.

4.3.2 ROUTINE START-UP PROCEDURE

IMPORTANT

If start-up and shut-down procedures are not followed, damage to the system and its components may occur.

1. Ensure the compressor is positioned on a level surface so that the proper amounts of oil can be added, if required.
2. Close the air service valve.
3. Engage the hydraulic system (PTO or hydraulic supply). This will activate the compressor.
4. Allow machine to warm up for several minutes before operating.

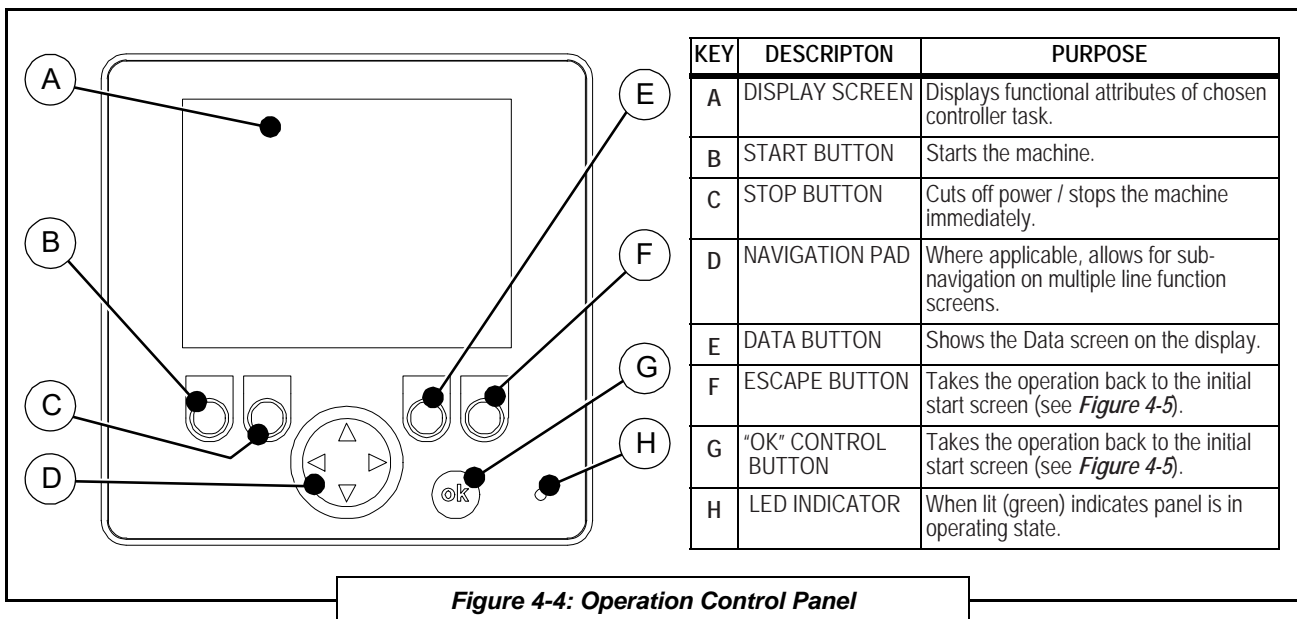


Figure 4-4: Operation Control Panel

KEY	SCREEN	DESCRIPTION
A	INITIAL SCREEN	PRE-SCREEN: This automatic screen appears when the controller is first initiated. It remains for a few seconds, then changes to the Controller Revision Screen.
B	CONTROLLER REVISION SCREEN	PRE-SCREEN: This screen shows the current version of the Display and Controller software. It remains for a few seconds, then changes to the Main Screen.
1	MAIN SCREEN	This is the default screen (Pressure Screen). It shows the current pressure status of the machine. Pressing ESC from any other screen will bring this screen up.
2	SETTING ADJUSTMENT DISPLAY SCREEN	This screen shows the preset cut-in and cut-out pressures for the range of operation. These pressures can be adjusted by pressing the Up or Down arrows. Note that, when adjusting the Cut-in /Cut-out pressure, the relationship between cut-in and cut-out remains proportional.
3	CUT-IN/CUT-OUT PRESSURE SCREEN	This screen allows the operator to change some of the machine functions. This includes changing the cut-in / cut-out pressure, and toggling the solenoid functions to either ON or OFF.
4	SERVICE CONTACT SCREEN	This screen shows the support phone number to contact the Vanair Service Department.
5	TEMPERATURE SCREEN	This screen shows the current (running) temperature of the machine.

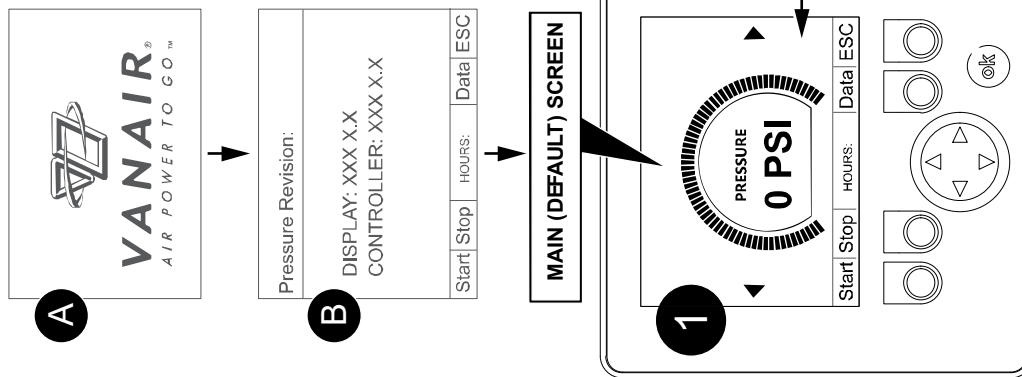


Figure 4-5: Controller Screen Identification and Navigation



4.3.3 ROUTINE SHUTDOWN PROCEDURE

IMPORTANT

If start-up and shut-down procedures are not followed, damage to the system and its components may occur.

IMPORTANT

Do not stop the engine suddenly! Stop the engine after approximately five (5) minutes of unloaded idling.

1. Close service valve.
2. Allow compressor system to unload and cool down for approximately five (5) minutes.
3. Shut off hydraulic power supply.

4.3.4 OPERATING CONDITIONS

1. Operate only in well-ventilated areas.
2. Ensure there are no obstructions of cooling air intakes and outlets around the machine.

IMPORTANT

Be sure to leave sufficient room around the machine for cooling air circulation during operation. There must be a minimum of ten (10) inches for the cooler intake, and ten (10) inches for the sides and rear. Heated air must be able to vent away from the intake.

3. Do not leave anything resting on top of the machine. Hot cooling air will generate high heat and must not be restricted.
4. Operate machine with the top cover closed.
5. Refer to specifications for operating parameters.

4.3.5 EXTREME CONDITION OPERATION

When operating in extreme hot or cold conditions, extra attention should be given to any indications that could lead to a serious problem. Machine review and maintenance check schedules should be more frequent than the normal suggestions given in **Section 5, Table 5A: Routine Maintenance Schedule**.

SECTION 5: MAINTENANCE

5.1 GENERAL INFORMATION


A good maintenance program is the key to long compressor life. This section contains a program that, when adhered to, should keep the compressor in top operating condition. However, it should be understood that these intervals are for normal operation in a good clean environment. More frequent inspections, oil changes and general maintenance should be carried out in dusty environments, high ambient temperatures, heavy load applications or extended light load conditions.


Follow the prescribed periodic maintenance schedules given in **Table 5A: Routine Maintenance Schedule**, in this section as recommended. Failure to follow the prescribed periodic maintenance at the recommended intervals will impair the package safety, performance characteristics, shorten the package's life, and will negatively affect the warranty coverage of the package.


IMPORTANT
<p>It is important to keep in mind that operating the compressor package in a severe environment may require <i>more frequent service intervals than prescribed in the periodic maintenance schedule.</i></p>


Before starting the compressor system, inspect the machine package for any suspect condition that may cause a safety hazard or hamper operation. Replace damaged components with Genuine Vanair® Replacement Parts.

 WARNING
<p>Follow all applicable safety recommendations as outlined in <i>Section 1: Safety</i> of this manual.</p>

 WARNING
<p>DO NOT remove caps, plugs and/or other components when compressor is running or pressurized. Stop compressor and de-pressurize system prior to maintenance of system.</p> <p>Wear personal protective equipment such as gloves, work shoes, and eye and hearing protection as required for the task at hand.</p>

 WARNING
<p>DO NOT work on any electrical components unless the battery is disconnected.</p>

 WARNING
<p>Follow the prescribed periodic maintenance (PM) schedule as recommended. Perform the required PM schedule at recommended intervals.</p> <p>Failure to follow this prescribed periodic maintenance at the recommended intervals will impair the package safety, performance characteristics, shorten the package's life, and will negatively affect the warranty coverage of the package.</p>

 CAUTION
<p>Compressors and drive motors generate heat and create hot surfaces. Use caution when operating or servicing the compressor system. Some surfaces and components may be hot.</p>

IMPORTANT
<p>It is important that the compressor oil be of the recommended type and that it is inspected and replaced together with the oil filter and air filters, and (when necessary) the coalescer separator in accordance with this manual.</p>



IMPORTANT

DO NOT mix oils of different types. Use only original Vanair® equipment filters. Mixing of different types of oils, or using non-Vanair equipment filters will VOID THE WARRANTY.

5.2 MACHINE MAINTENANCE SCHEDULE

Refer to **Table 5A: Routine Maintenance Schedule**. A routine maintenance schedule based on time and/or hours logged, is given in **Table 5A**. The intervals are determined from machine usage under typical operation conditions. However, the operator must be aware that operating conditions will vary depending on such things as specific customer requirements, environmental temperatures and cleanliness of the ambient air. With this in mind, the specifications given in **Table 5A** should be used as a guideline instead of a fixed agenda. A safe approach to routine maintenance would be to perform the given maintenance task more frequently under harsher conditions.

Vanair provides a routine maintenance parts list in **Section 7, Table 7A**. Should a non-routine part need replacement or servicing, peruse the various parts list illustrations in **Section 7** to help determine the exact part and part number in question. Our parts and service departments are ready to assist in identifying and/or replacing non-routine parts.

For assistance in obtaining routine maintenance or replacement parts, consult **Section 7.1, Parts Ordering Procedure**, and **Table 7A: Recommended Spare Parts List**.

5.3 REPLACEMENT PARTS

Replacement parts should be purchased through your local Vanair® representative or where the compressor system was purchased. If, for any reason, parts are not available in this manner, they can be purchased through Vanair directly.

NOTE

For assistance when ordering new replacement parts, consult **Section 7.1, Parts Ordering Procedure**, and **Table 7A: Recommended Spare Parts List**.

VANAIR MANUFACTURING, INC.

10896 West 300 North
Michigan City, IN 46360

(800) 526-8817
(219) 879-5100

Service (toll free): (844) VAN-SERV
(844) 826-7378

Service Fax: (219) 879-5335
Parts Fax: (219) 879-5340
Sales Fax: (219) 879-5800

www.vanair.com

NOTE

If additional spare parts are being stored for future use, make certain that they are stored in proper containers that allow for protection against contamination, and kept in a clean area of moderate temperature reading. For information on storing the machine package for periods of non-use, consult **Section 5.4.8.2, Long Term Storage**.

TABLE 5A: ROUTINE MAINTENANCE SCHEDULE

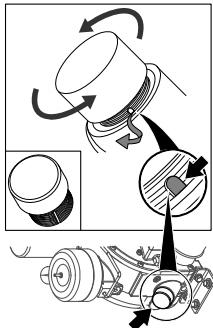
KEY	TASK DESCRIPTION	MAINTENANCE INTERVALS			ACTION TO TAKE / REFERENCE
		After 8 Hours or Daily	After Initial 50 Hours	After 500 Hours or Annually	
<p>▲ WARNING Before performing maintenance: Shut down machine, relieve all system pressure and lock out all power, as per the Safety Section of this manual. If machine is hot, allow package to cool before removing any panel. NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY: Always clearly tag the start-up instrumentation against accidental system start-ups during maintenance.</p>					
1	<p>Before starting, check compressor oil level.</p> <p>▲ CAUTION BEFORE REMOVING THE CAP: Pressure relief - In order to remove any residual air in the sump, first crack the fill cap [↘] slightly until the vent groove [↘] shows above the thread line of the cap for a few seconds. This will bleed any remaining air pressure to atmosphere.</p> 				<p>NOTE: Ensure vehicle is situated on a level surface before checking oil level. Add oil if necessary.</p> <p>REFERENCE:</p> <ul style="list-style-type: none"> • Optimal Oil Level [↔] [†] • Oil Fill Port [↘] • Sight Glass [↘] <p>[†] Optimal oil level: AT PORT - lies in the area between the bottom of the threaded portion of the oil fill port and the edge of the oil fill port rim. AT SIGHT GLASS - lies between 1/4 and 3/4 intervals of the visible (glass) area; both give the same level of the sump.</p> <p>ORDER:</p> <ul style="list-style-type: none"> • Replacement oil no. 264626-1GAL (gallon container).
2	Check for any leaks or loose bolts.	•	•	•	Tighten if necessary.
3	After starting, check pressure reading for correct operating pressure.	•	•	•	Allow compressor to warm up, and verify that the levels are all within their recommended ranges. Refer to Section 2, Specifications , for pressure operating range.
4	Check for leaks.	•	•	•	Visually note any leaks or evidence of leaks around the compressor unit and hose connections. Tighten any loose connection point where needed. Repair or replace any damaged part.
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TABLE 5B: ROUTINE REPLACEMENT KIT ORDER INFORMATION [†]

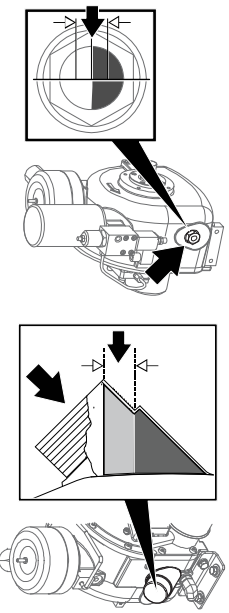
KEY NO.	DESCRIPTION	PART NO.	QTY
1	Kit, Compressor Service - Initial 50 Hours ^{‡‡}	KIT1285	1
2	Kit, Compressor Lifetime Warranty Service - 500 Hours ^{‡‡}	KIT1095	1

[†] If working in dusty or dirty conditions, reduce the recommended time intervals between servicing by half for engine and compressor oil replacement, and engine and compressor filter servicing.

^{‡‡} For detailed kit content descriptions refer to **Section 7, Table 7A**. Also Refer to **Section 7, Table 7A** for full replacement parts listing, including separate components, non-routine items, and options.

PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

ACTION TO TAKE / REFERENCE



NOTE:
 Ensure vehicle is situated on a level surface before checking oil level. Add oil if necessary.

REFERENCE:

- Optimal Oil Level [↔] [†]
- Oil Fill Port [↘]
- Sight Glass [↘]

[†] Optimal oil level: **AT PORT** - lies in the area between the bottom of the threaded portion of the oil fill port and the edge of the oil fill port rim. **AT SIGHT GLASS** - lies between 1/4 and 3/4 intervals of the visible (glass) area; both give the same level of the sump.

ORDER:

- Replacement oil no. **264626-1GAL** (gallon container).

TABLE 5A: ROUTINE MAINTENANCE SCHEDULE

TABLE 5B: ROUTINE REPLACEMENT KIT ORDER INFORMATION [†]			
KEY NO.	DESCRIPTION	PART NO.	QTY
1	Kit, Compressor Service - Initial 50 Hours ^{‡‡}	KIT1285	1
2	Kit, Compressor Lifetime Warranty Service - 500 Hours ^{‡‡}	KIT1095	1

[†] If working in dusty or dirty conditions, reduce the recommended time intervals between servicing by half for engine and compressor oil replacement, and engine and compressor filter servicing.

^{‡‡} For detailed kit content descriptions refer to Section 7, Table 7A. Also Refer to Section 7, Table 7A for full replacement parts listing, including separate components, non-routine items, and options.

PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

KEY	TASK DESCRIPTION	MAINTENANCE INTERVALS	ACTION TO TAKE / REFERENCE
		After 8 Hours or Daily	
		After Initial 50 Hours	
		After 500 Hours or Annually	
5	Inspect ventilation openings	•	Ensure openings are not blocked or clogged with debris. Clear any congestion from the machine ventilation areas before operating the machine.
6	clean and inspect the compressor air intake filter	•	<p>REFERENCE:</p> <ul style="list-style-type: none"> • Air Filter Element [↕] <p>Replace if membrane is worn, contains tears or pinholes, or if filter is damaged.</p> <p>For details on ordering and changing the compressor air filter, refer to Key #8 in this table.</p>
7	Change compressor oil and oil filter element	•	<p>REFERENCE:</p> <ul style="list-style-type: none"> • Oil Filter Element [↕] • Oil Filter Seal Ring [↕] • Oil Level Sight Glass [↗] • Oil Drain Hose [↘] • Oil Fill Port [↕] • Optimal Oil Level [↗] <p>[†] Optimal oil level: AT PORT - lies in the area between the bottom of the threaded portion of the oil fill port and the edge of the oil fill port rim. AT SIGHT GLASS - lies between 1/4 and 3/4 intervals of the visible (glass) area; both give the same level of the sump.</p>

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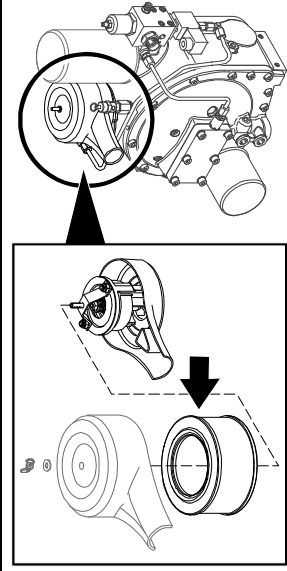
TABLE 5A: ROUTINE MAINTENANCE SCHEDULE

KEY	TASK DESCRIPTION	MAINTENANCE INTERVALS			ACTION TO TAKE / REFERENCE
		After 8 Hours or Daily	After Initial 50 Hours	After 500 Hours or Annually	
<p>▲ WARNING Before performing maintenance: Shut down machine, relieve all system pressure and lock out all power, as per the Safety Section of this manual. If machine is hot, allow package to cool before removing any panel. NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY: Always clearly tag the start-up instrumentation against accidental system start-ups during maintenance.</p>					
7	<p>CONTINUED FROM PREVIOUS PAGE: Change compressor oil and oil filter element NOTE: <i>The compressor oil is the key to a long useful life of the air compressor system. Dirt and other foreign matter can be introduced into the compressor system through the air intake. A clean air filter will ensure that the compressor is protected.</i></p>	•	•	•	<p>Continued from previous page...</p> <p>ORDER:</p> <ul style="list-style-type: none"> For initial 50 hour interval, order compressor service kit no. KIT1285. For topping off compressor oil reservoir, order replacement oil no. 264626-1GAL (gallon container). For 500 hour interval, order compressor service kit no. KIT1095. <p>PROCEDURE: Drain compressor. Remove worn oil filter. Coat surface of sealing ring on new filter element replacement with compressor oil before mounting into place; hand tighten, and then with a filter wrench, turn filter body an additional 1/2 to 3/4 turn to secure. Replace the cap on the oil drain tube and re-secure capped end to clamp on the canopy. Refill compressor with new oil; compressor oil fill is approximately four (4) quarts. Discard used oil under guidance of acceptable refuse/recycle laws. Run compressor for approximately five (minutes) and recheck oil level; fill as needed if necessary.</p>
8	<p>Replace intake air filter</p>	I		•	<p>REFERENCE:</p> <ul style="list-style-type: none"> Air Filter Element [↓] <p>ORDER:</p> <ul style="list-style-type: none"> Note that an air filter is included with the 500 hour service kit no. KIT1359. For compressor air filter replacement element only, order filter no. 264469. <p>Air filter is serviced at the 500 service intervals, annually, or if prompted by the control panel indication. In extreme ambient operation conditions At the 500 hour or annual intervals, replace air filter regardless of condition.</p>

TABLE 5B: ROUTINE REPLACEMENT KIT ORDER INFORMATION ^I

KEY NO.	DESCRIPTION	PART NO.	QTY
1	Kit, Compressor Service - Initial 50 Hours ^{II}	KIT1285	1
2	Kit, Compressor Lifetime Warranty Service - 500 Hours ^{II}	KIT1095	1

^I If working in dusty or dirty conditions, reduce the recommended time intervals between servicing by half for engine and compressor oil replacement, and engine and compressor filter servicing.
^{II} For detailed kit content descriptions refer to Section 7, Table 7A. Also Refer to Section 7, Table 7A for full replacement parts listing, including separate components, non-routine items, and options.
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.



PROCEDURE CONTINUED ON NEXT PAGE...
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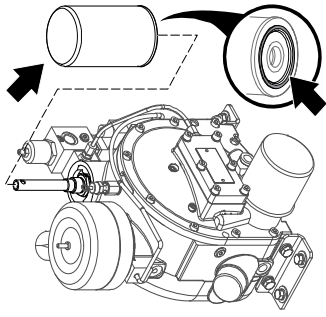
TABLE 5A: ROUTINE MAINTENANCE SCHEDULE

KEY	TASK DESCRIPTION	MAINTENANCE INTERVALS			ACTION TO TAKE / REFERENCE
		After 8 Hours or Daily	After Initial 50 Hours	After 500 Hours or Annually	
<p>▲ WARNING Before performing maintenance: Shut down machine, relieve all system pressure and lock out all power, as per the Safety Section of this manual. If machine is hot, allow package to cool before removing any panel. NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY: Always clearly tag the start-up instrumentation against accidental system start-ups during maintenance.</p>					
8	<p>CONTINUED FROM PREVIOUS PAGE: Replace intake air filter</p>		I	•	<p>Continued from previous page...</p> <p>Unscrew wing nut and remove it, along with the washer. Pull the housing cover upward to disengage from the housing base. Pull filter upward to disengage from the base. Discard worn filter under proper refuse law.</p> <p>NOTE: If cleaning, DO NOT tear the filter membrane. For air inlet service or replacement, consult the Vanair Service Department.</p>
9	Replace separator element			•	<p>REFERENCE:</p> <ul style="list-style-type: none"> • Separator Element [▲] • Element Seal Ring [▲] I <p>ORDER:</p> <ul style="list-style-type: none"> • Separator element is included with the 500 hour full service kit no. KIT1359. <p>For compressor oil drain hose location refer to Key #8 of this Table.</p> <p>I Coat surface of sealing ring on coalescer filter element with compressor oil before mounting into place. Compressor oil fill is approximately four (4) quarts.</p>
10	Inspect exterior of front-mounted oil cooler			•	<p>Clear away any debris from the cooler cores both within the enclosure and the exterior; clean if necessary. If core becomes clogged, use a low pressure auxiliary air source to blow through the fins from inside the canopy (arrow direction) to clean it out. The fan may need to be removed from the shroud in order to reach parts of the core. Do not use high pressure air or a pressure washer.</p>

TABLE 5B: ROUTINE REPLACEMENT KIT ORDER INFORMATION I

KEY NO.	DESCRIPTION	PART NO.	QTY
1	Kit, Compressor Service - Initial 50 Hours II	KIT1285	1
2	Kit, Compressor Lifetime Warranty Service - 500 Hours II	KIT1095	1

I If working in dusty or dirty conditions, reduce the recommended time intervals between servicing by half for engine and compressor oil replacement, and engine and compressor filter servicing.
 II For detailed kit content descriptions refer to Section 7, Table 7A. Also Refer to Section 7, Table 7A for full replacement parts listing, including separate components, non-routine items, and options.
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.




5.4 PARTS REPLACEMENT AND ADJUSTMENT PROCEDURES


Procedures and schedule intervals can be found in Table 5A: Routine Maintenance Schedule for routine maintenance items. Though many components on the machine will not require maintenance throughout the productive lifespan of the compressor, some parts are susceptible to wear on an indeterminate basis, due to the many factors involved with day to day operation.


Parts and component group assemblies found to be most prone to indiscernible wear factors can be readily identified in this section, and also by perusing the component listing found in **Table 7A: Recommended Spare Parts List**. For parts not identified in this section, nor in Table 7A, refer to the itemize diagrams found in **Section 7: Illustrated Parts List** to determine the item's identification and part number.

Replacement parts should be purchased through your local Vanair® representative or where the Vanair RS45 hydraulic compressor was purchased. If, for any reason, parts are not available in this manner, they can be purchased through Vanair directly.

 WARNING
Follow all applicable safety recommendations as outlined in Section 1: Safety of this manual.

 CAUTION
Compressors and engines generate heat and create hot surfaces. Use caution when operating or servicing equipment. Some surfaces and components may be hot.

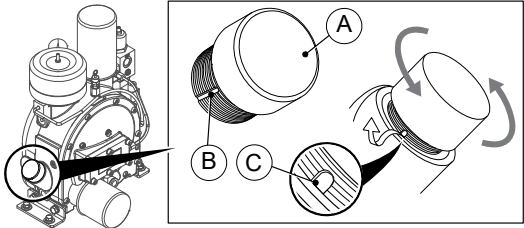
 CAUTION
Always wear personal protective equipment such as gloves, safety shoes or boots, eye, and hearing protection as required for the task at hand.

 WARNING
DO NOT remove caps, plugs and/or other components when compressor is running or pressurized. Stop compressor and depressurize system prior to maintenance of system. Relieve the entire system pressure by opening the air tank drain/vent valve, which will vent all pressure to the atmosphere.
Wear personal protective equipment such as gloves, work boots, and eye and hearing protection as required for the task at hand.
Refer to <i>Figure 5-1</i> . Open fill cap SLOWLY ; contents may be under pressure. Loosen cap only enough to allow top of cap vent to relieve any possible residual pressure before removing cap all the way.

5.4.1 ALIGNMENT

There is no need to adjust the compressor unit/hydraulic motor alignment; alignment is achieved via the motor-to-unit adapter. In the case where the drive coupling element needs to be serviced (refer to **Section 5.4.7**), alignment is automatically achieved by securing the motor to the unit via the motor adapter.

However, in the case where the coupling element needed to be replaced, or if the alignment is such that there is excessive machine vibration, etc., there is a hub




KEY	DESCRIPTION
A	RED COMPRESSOR FILL CAP
B	FILL CAP BLEED VENT GROOVE
C	Open/crack cap slightly to allow bleed vent to relieve pressure

Figure 5-1: Pressure Relief

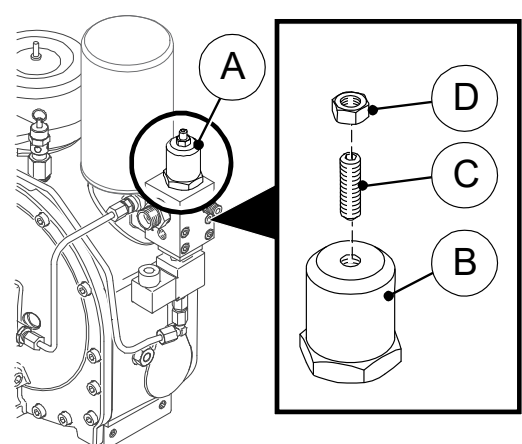
alignment check that should be performed once that maintenance has been accomplished. Refer to **Section 5.7.4.1** for drive coupling hub alignment check procedure.

5.4.2 SETTING THE MINIMUM PRESSURE VALVE

 WARNING
<p>Before performing maintenance: Shut down machine, relieve all system pressure and lock out all power, as per the Safety Section of this manual.</p> <p>NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY:</p> <p>Always clearly tag the start-up instrumentation against accidental system start-ups during maintenance.</p>

Refer to **Figure 5-2** and the following procedure:

1. Start the machine and allow it to assume idle speed.



KEY	DESCRIPTION
A	MINIMUM PRESSURE VALVE
B	VALVE BODY
C	GRUB SCREW (COMPLETE)
D	LOCK NUT

For pressure valve repair kit, consult the Vanair Service Department.

Figure 5-2: Minimum Pressure Valve Adjustment


2. Start the compressor and allow it to accumulate pressure build-up.
3. Using the electronic display as a guide, adjust the grub screw [C] until minimum pressure level is achieved.
4. Tighten the lock nut [D] to secure the grub screw at the proper minimum pressure level.

5.4.3 COMPRESSOR THERMAL VALVE

The thermal valve controls the hydraulic oil temperature and permits for rapid hydraulic oil warm up. The valve commences to pass a portion of the oil through the cooler at 100°F (37.8°C), and is fully open at 125°F (51.7°C). The valve is preset, and cannot be adjusted. If maintenance is required due to a faulty or failing valve, the complete valve should be replaced. Consult the Vanair Parts Department to obtain a replacement valve.

5.4.4 SERVICING THE SYSTEM CIRCUIT BREAKER, FUSES AND RELAY

Consult **Figure 5-3** for the locations of the fuses and circuit breaker. Vanair recommends using a fuse removal tool, though pliers will suffice, when removing the fuse.

 DANGER
<p>Fuses will need to be replaced if blown when tripped. When changing a fuse, or dealing directly with any function of the electrical system maintenance, always be aware of the safety warnings given in Section 1, Safety.</p>

5.4.5 SAFETY SHUTDOWN SYSTEMS

Protection for over-pressure and/or over-temperature is provided. If either condition should occur, the diverter valve should activate to divert hydraulic fluid back to the tank and the compressor will stop. A screen will appear on the control panel that will need to be reset to run.

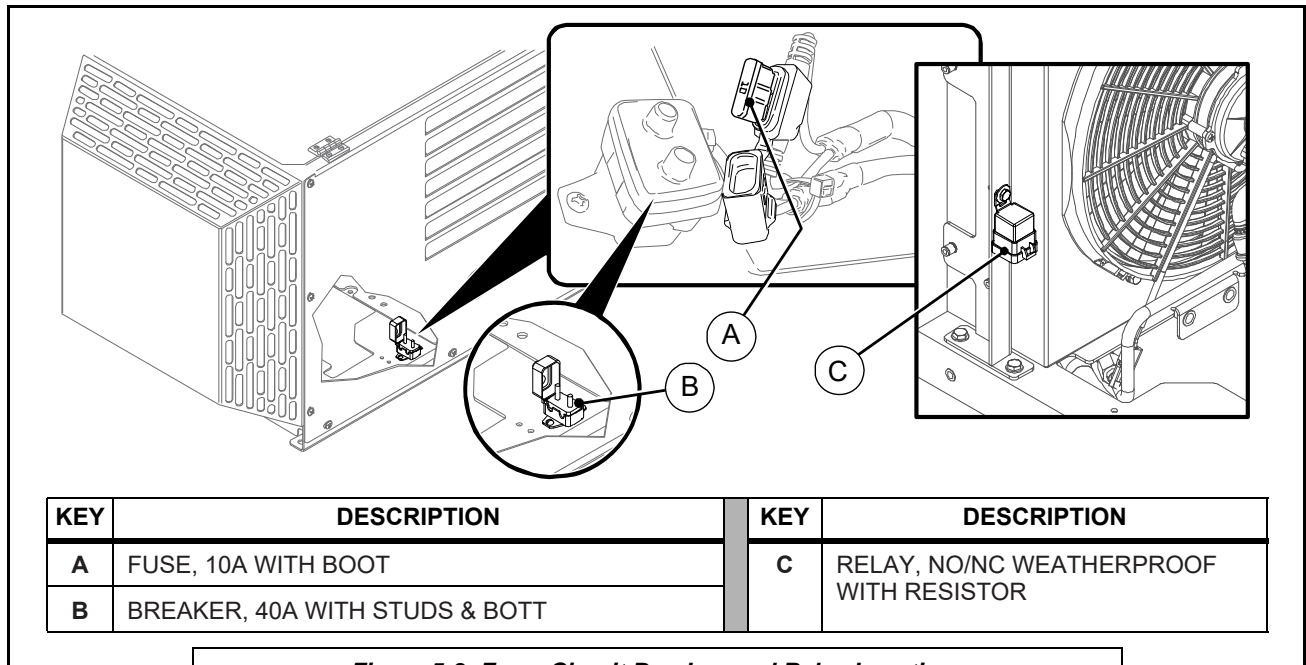


Figure 5-3: Fuse, Circuit Breaker, and Relay Locations

IMPORTANT
Reason(s) for shutdown should be investigated before pressing reset.

With proper care of the machine, the drive coupling should normally last indefinitely. However, it may become worn or ruptured and need to be replaced. To replace the drive coupling, order replacement element no. 277764, and follow the procedure below.

5.4.6 PRESSURE RELIEF VALVE

Although the pressure relief valve has a reset ring at the cap, **DO NOT** test the pressure relief valve by pulling on the reset ring. The pressure relief valve requires no safety testing. If faulty, replace the valve (refer to symptoms and recommendations given in the Troubleshooting Guide in Section 6).

NOTE
Alignment checks should not be necessary, as the machine is factory-set. However, when performing a coupling element replacement, proper sizing and offset measurements must be properly set and checked to avoid damage to machine and/or coupling.

5.4.7 REPLACING THE DRIVE COUPLING

⚠ WARNING
Before performing maintenance:
Shut down machine, relieve all system pressure and lock out all power, as per the Safety Section of this manual.
NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY:
Always clearly tag the start-up instrumentation against accidental system start-ups during maintenance.

⚠ IMPORTANT
It is important to remember that the drive coupling contains wear elements that will eventually fail. Operator must ensure that the assembly is enclosed to avoid injury in case of a failure.

TOOLS REQUIRED	
TORQUE WRENCH	ALLEN SOCKETS
MEDIUM STRENGTH REMOVEABLE LOCTITE®	CALIPERS / FEELER GAUGES
ALIGNMENT TOOLS (i.e, straight edge, dial indicator, shims, etc).	

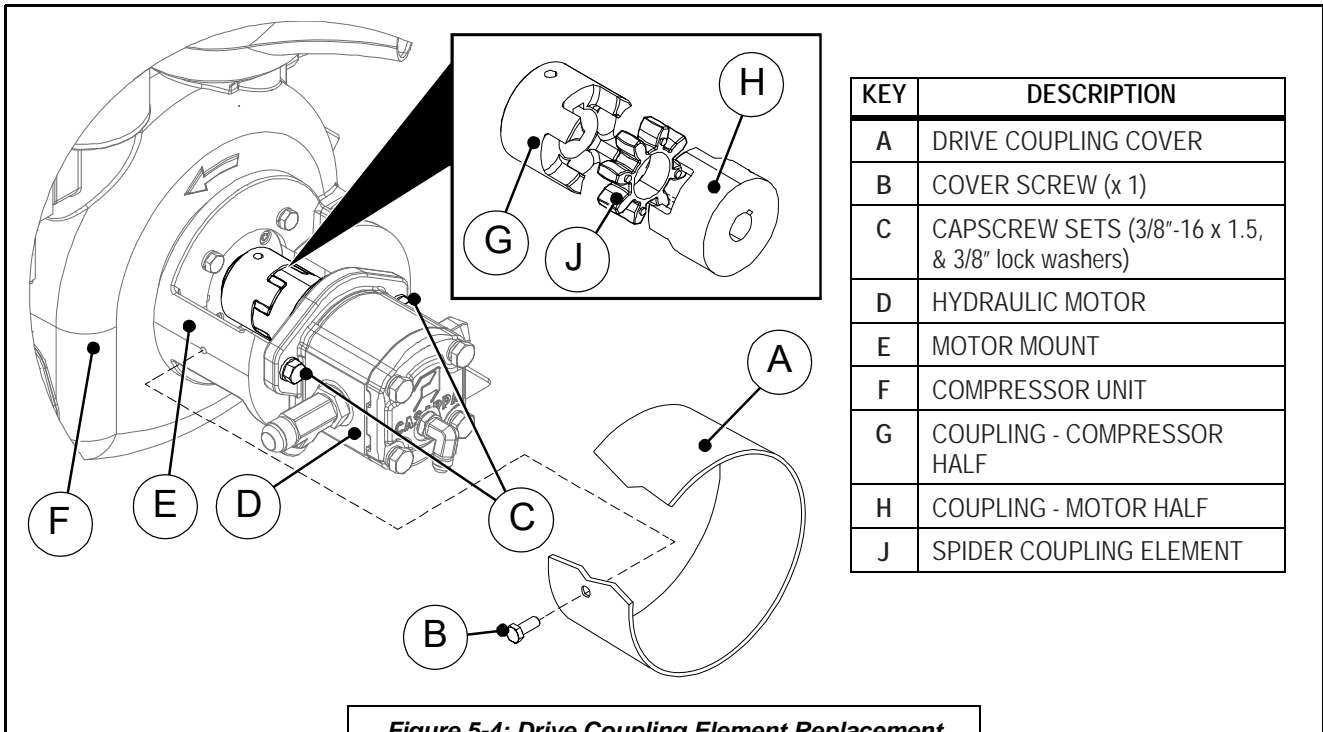


Figure 5-4: Drive Coupling Element Replacement

5.4.7.1 REPLACING THE DRIVE COUPLING ELEMENT

Refer to **Figure 5-4**.

1. Remove the screw from the coupling cover and slide cover away from the compressor unit to access the drive coupling assembly.

 CAUTION
Cover will be under spring tension; use care when removing the cover.

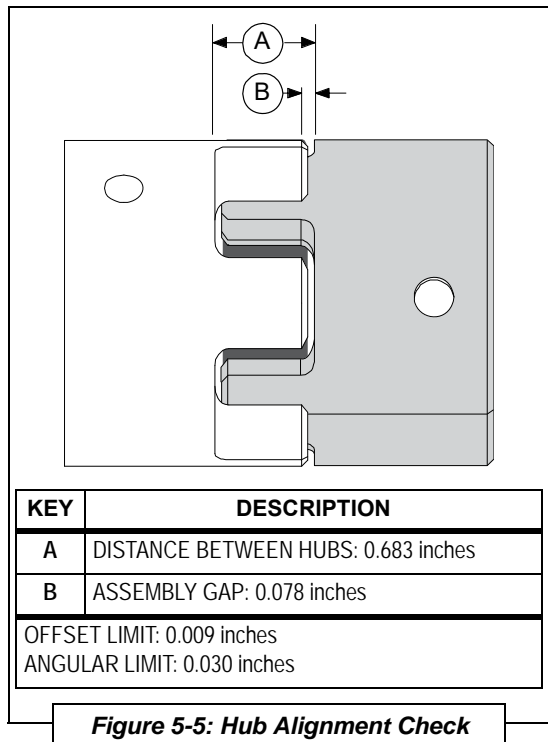
2. Remove the two capscrews and lock washers that secure the motor to the motor mount.
3. Carefully extract the motor from the mount, pulling directly outward; this will separate the coupling assembly.
4. Remove the spider coupling element.
5. Carefully wipe the coupling halves with a clean cloth, and place the new element into position on the compressor coupling half.

6. Re-insert the motor with the motor-side coupling half to mate with the coupling element and compressor coupling half. Note that the motor coupling may need to be rotated slightly by hand to achieve coupling and element alignment.
7. Re-install the two 3/8" capscrews and lock washer sets to secure the motor to the motor mount.
8. Before torquing the bolts, perform an alignment check on the hubs. (see **Section 5.4.7.1**).

5.4.7.2 COUPLING ASSEMBLY

The following method is used for a full re-installation of a drive coupling system. For performing an element change only, refer to Section 5.4.7.1.

1. install and mate coupling hub bore with driving shaft. Hub should be installed with the hub body toward the driving unit (see **Figure 5-5** for typical mounting component arrangement).
2. Position hub on mating shaft. Ideal hub position is with the pocket face of the



hub flush with the end of mating shaft. Overhung hubs should have a minimum shaft engagement equal to the hub bore diameter.

3. With hub properly positioned, torque clamping fastener to recommended seating torque. The manufacturer recommends using medium strength removable Loctite for bore & key way setscrew (see **Figure 5-5** for proper bore & key way setscrew seating torques).
4. Repeat steps 2 through steps 4 for the driven shaft hub.
5. Move driven and driving equipment together until proper distance between hubs is achieved (assembly gap can be used as reference when unable to measure distance between hubs. See **Figure 5-5** for proper distance between hubs and assembly gap).
6. Ensure driven unit is aligned to driving unit, within couplings allowable misalignment.

ANGULAR ALIGNMENT

Measure the assembly gap between hubs in (4) locations 90° apart the measurement range should not exceed the angular limit listed in **Figure 5-5**.

PARALLEL ALIGNMENT

Place a straight edge square on the outer diameter of both hubs in (4) locations 90° apart; the maximum gap should not exceed the offset limit listed in **Figure 5-5**.

5.4.7.3 HUB ALIGNMENT CHECK

To ensure alignment, refer to **Figure 5-5** and the following procedure:

1. Place a straight edge square on the outer diameter of both halves in locations 90° apart. The maximum gap should not exceed the offset limit as given in **Figure 5-5**.
2. Once this gap is satisfactory, torque screws to 14 ft-lbs (19.0 Nm).

5.4.7.4 COUPLING MAINTENANCE

Perform the checks and tasks listed below to keep the RS45 coupling in proper working order.

- Keep coupling components free of dust and dirt.
- Make sure that the coupling is not in contact with any non-rotating surfaces.
- Verify application data and review torque specifications, mis-alignment and service factors. If further assistance is needed please contact the Vanair® Service Department.

⚠ IMPORTANT

Hubs that are modified or machined by the customer are not covered under the standard warranty terms. Any modifications to instructions and/or coupling characteristics may result in a premature failure.

If modifications are made by the customer, it is recommended that the customer adheres to Vanair's machining standards to ensure proper operation.

5.4.8 STORAGE AND INTERMITTENT USE

5.4.8.1 INTERMITTENT USE

Check the hoses for signs of deterioration such as visible surface cracks, stiffness or discoloration.

5.4.8.2 LONG TERM STORAGE

Cover the unit with a tarp or plastic to prevent the accumulation of dust, but leave the bottom open for air circulation.

Storage area should be a dry, maintained environment; note that humid storage environment could lead to surface rust on the hub and bore of the coupling.

Ensure that the coupling element is free of oil.

SECTION 6: TROUBLESHOOTING

6.1 GENERAL INFORMATION

The information contained in this section has been compiled from field report data and factory experience. It contains symptoms and usual causes for the most common types of problems that may occur. However, **DO NOT** assume that these are the only problems that may occur. All available data concerning the trouble should be systematically analyzed before undertaking any repairs or component replacement procedures.

A detailed visual inspection is worth performing for almost all problems, and may avoid unnecessary additional damage to the machine. The procedures which can be performed in the least amount of time and with the least amount of removal or disassembly of parts, should be performed first. Always remember to:

1. Check for loose wiring.
2. Check for damaged piping.
3. Check for parts damaged by heat or an electrical short circuit, usually noticeable by discoloration or a burnt odor.

Should the problem persist after making the recommended check, consult your nearest Vanair® representative or the Vanair Service Department. Make sure to have the machine serial number readily available to help expedite assistance. Refer to **Figure 6-1** for

machine, motor and compressor serial number plate and serial number locations.

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(844) 826-7378

Service Fax: (219) 879-5335
Parts Fax: (219) 879-5340
Sales Fax: (219) 879-5800
www.vanair.com

⚠ WARNING

Before starting, performing maintenance, or replacing parts, relieve the entire system pressure by opening a service valve, which will vent all pressure to the atmosphere.

⚠ WARNING

DO NOT operate the compressor or any of its systems if there is a known unsafe condition. Disable the equipment by disconnecting it from its power source.

NOTE THAT THE SYSTEM CAN BE STARTED REMOTELY:

Install a lock-out tag to identify the equipment as inoperable to other personnel to prevent accidental application.

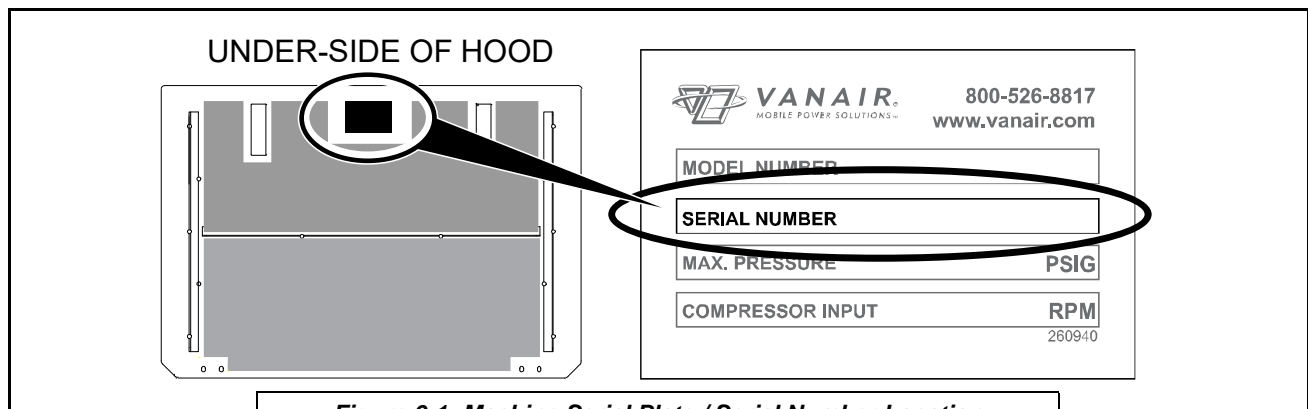


Figure 6-1: Machine Serial Plate / Serial Number Location

6.2 TROUBLESHOOTING GUIDE - MACHINE OPERATION

MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
Compressor will not build up pressure	Air demand is too great	Check service lines for leaks or open valves. Too much air demand.
	Dirty air filter	Check the filter and clean or change element if required.
	Defective pressure transducer	Replace pressure transducer.
	Motor does not speed up	Check hydraulic flow and pressure and adjust if necessary.
	Service valve wide open	Close service valve.
	Solenoid valve stuck	Replace solenoid valve.
	Inlet valve stuck	Free or replace inlet valve. Order rebuild kit if necessary.
Compressor over pressures	Defective pressure transducer	Replace pressure transducer; Contact factory service department.
	Inlet valve stuck open	Free or replace valve.
	Solenoid valve not energized or faulty	Check for power. Replace if necessary.
	Plugged coalescer	Replace coalescer.
Insufficient air delivery	Plugged air filter	Replace air filter.
	Plugged coalescer	Replace coalescer element.
	Motor speed too low	Check hydraulic flow and pressure and adjust if necessary.
	Inlet valve stuck	Free or replace inlet valve. Order rebuild kit if necessary.
	Minimum pressure / check valve malfunctioning	Rebuild or replace check valve.
Oil carryover	Oil level overfull	Drain to proper level.
	Plugged oil scavenge line	Contact the Vanair® Service Department.
	Discharge pressure too low	Check minimum pressure valve and adjust. Replace if necessary.
	Defective coalescer	Replace coalescer element.
	Overspeed	Adjust hydraulic flow to maintain compressor RPM speed.

Continued on next page

6.2 TROUBLESHOOTING GUIDE - MACHINE OPERATION		
MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
Compressor overheating	Insufficient oil	Check oil level and fill to proper level.
	Restricted cooling air flow	Reposition machine to assure proper air flow.
	Fan not operating	Check ground connection and ensure proper connection.
		Check circuit breaker.
		Check for short in wires.
		Check fan motor.
	Plugged oil filter	Replace oil filter.
	Contaminated cooler core	Remove and clean cooler core. Consult service department for recommended flushing procedure.
	Pressure set too high	Contact factory service department.
	Unit running too fast	Check hydraulic flow and pressure and adjust if necessary.
	Thermal valve	Faulty valve; replace thermal valve.
Oil level too low	Check level; replenish as necessary.	
System retains pressure after shutdown	Solenoid valve stuck	Should be no power to solenoid valve.
		Replace solenoid valve.
	Leak back from air line	Check minimum pressure valve for leaks.
Compressor stalls	Insufficient hydraulic system pressure flow. This can occur if another hydraulically activated component is used off same pump system. Activating the secondary component may drop hydraulic supply system pressure/flow and leave insufficient for compressor.	NOTE: Even a momentary drop in supply hydraulic supply pressure/flow may initiate compressor blowdown to commence. Check setting on supply pressure system relief valve. Check to ensure adequate pressure/flow. Check if other systems are activated off same supply.
	Pressure relief valve set too low	Contact factory service department.
	Leak in seals on pressure relief valve.	Remove and check seals or fit new valve cartridge.
	Air pressure set too high for hydraulic system.	Adjust pressure setting to reduce air pressure.

Continued on next page



6.2 TROUBLESHOOTING GUIDE - MACHINE OPERATION		
MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
Compressor stalls (continued)	Leak in solenoid valve cartridge (directional flow control valve) on manifold.	Remove and check seals or fit new valve cartridge.
	Check over-pressure or over-temperature	Adjust if necessary.

6.3 TROUBLESHOOTING GUIDE - HYDRAULICS		
MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: EXCESSIVE NOISE		
Pump is too noisy	Cavitation	Regard any or all of the following: Replace dirty filters; wash strainers in solvent compatible with system fluid; clean clogged inlet line; clean or replace reservoir breather vent; change system fluid; change to proper pump drive motor speed; overhaul or replace supercharge pump; fluid may be too cold.
	Air is present in fluid	Regard any or all of the following: Tighten leaking connections; fill reservoir to proper level (with rare exception all return lines should be below fluid level in reservoir); bleed air from system; replace pump shaft seal (and shaft if worn at seal journal).
	Coupling is mis-aligned	Align unit and check condition of seals, bearings and coupling.
	Pump is worn or damaged	Overhaul or replace pump.
Motor is too noisy	Coupling is mis-aligned	Align unit and check condition of seals, bearings and coupling.
	Motor and/or coupling is/are worn or damaged	Regard any or all of the following: Tighten leaking connections; fill reservoir to proper level (with rare exception all return lines should be below fluid level in reservoir); bleed air from system; replace pump shaft seal (and shaft if worn at seal journal).
Relief valve too noisy	Valve setting is set too low or too close to another valve setting	Install pressure gauge and adjust to correct pressure.
	Worn poppet and/or seat	Overhaul or replace poppet and/or seat.

Continued on next page

6.3 TROUBLESHOOTING GUIDE - HYDRAULICS

MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: EXCESSIVE HEAT		
Pump is heated	Refer to information under "Fluid is heated" heading below.	Refer to information under "Fluid is heated" heading below.
	Cavitation	Regard any or all of the following: Replace dirty filters; clean clogged inlet line; clean or replace reservoir breather vent; change system fluid; change to proper pump drive motor speed; overhaul or replace supercharge pump.
Pump is heated (continued)	Air is present in fluid	Regard any or all of the following: Tighten leaking connections; fill reservoir to proper level (with rare exception all return lines should be below fluid level in reservoir); bleed air from system; replace pump shaft seal (and shaft if worn at seal journal).
	Relief or unloading valve is set too high	Install pressure gauge and adjust to correct pressure (keep at least 125 PSI difference between valve settings).
	Load is excessive	Align unit and check condition of seals and bearings; locate and correct mechanical binding; check for work load in excess of circuit design.
	Pump is worn or damaged	Overhaul or replace pump.
Motor is heated	Fluid is heated	Refer to information under "Fluid is heated" heading below.
	Relief or unloading valve is set too high	Install pressure gauge and adjust to correct pressure (keep at least 125 PSI difference between valve settings).
	Load is excessive	Align unit and check condition of seals and bearings; locate and correct mechanical binding; check for work load in excess of circuit design.
	Motor is worn or damaged	Overhaul or replace motor.
Relief valve is heated	Fluid is heated	Refer to information under "Fluid is heated" heading below.
	Valve is set incorrectly	Install pressure gauge and adjust to correct pressure (keep at least 125 PSI difference between valve settings).

Continued on next page



6.3 TROUBLESHOOTING GUIDE - HYDRAULICS

MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: EXCESSIVE HEAT (CONTINUED)		
Relief valve is heated (continued)	Valve is worn or damaged	Rebuild or replace valve.
Fluid is heated	System pressure is too high	Install pressure gauge and adjust to correct pressure (keep at least 125 PSI difference between valve settings).
	Unloading valve is set too high	Install pressure gauge and adjust to correct pressure (keep at least 125 PSI difference between valve settings).
Fluid is heated (continued)	Fluid is fouled or quantity too low	Change filters and also system fluid if improper viscosity; fill reservoir to proper level.
	Fluid viscosity is not correct	Change filters and also system fluid if improper viscosity; fill reservoir to proper level.
	Fluid cooling system is faulty	Clean cooler and/or cooler strainer; replace cooler control valve; repair or replace cooler.
	Pump, valve, motor, cylinder or other component is/are worn	Overhaul or replace item as noted.
HYDRAULIC DRIVE SYSTEM: INCORRECT FLOW CONDITION		
No existing flow	Pump not receiving fluid	Regard any or all of the following: Replace dirty filters; clean clogged inlet line; clean or replace reservoir breather vent; fill reservoir to proper level; overhaul or replace supercharge pump.
	Pump drive motor not operating	Overhaul or replace pump drive motor.
	Drive coupling of pump sheared	Check for damaged pump or pump drive—replace as necessary, and align coupling.
	Pump drive motor rotating in wrong direction	Reverse rotation.
	Entire flow passing over relief valve	Adjust as necessary.
	Pump is damaged	Check for damaged pump or pump drive—replace as necessary, and align coupling.
	Pump is assembled improperly	Overhaul or replace pump.
<i>Continued on next page</i>		

6.3 TROUBLESHOOTING GUIDE - HYDRAULICS

MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: INCORRECT FLOW CONDITION (CONTINUED)		
Flow is low	Flow control is set too low	Adjust as necessary.
	Relief or unloading valve is set too low	Adjust as necessary.
	Flow is bypassing through partially-opened valve	Check position of manually operated controls; check electrical circuit on solenoid operated controls; repair or replace pilot pressure pump. Rebuild or replace valve, if necessary.
	External leak in the system exists	Locate and tighten leaking connections.
	Yoke actuating device is inoperative (variable displacement pumps)	Overhaul or replace yoke actuating device.
	Pump drive motor RPM is incorrect	Replace with correct unit.
	Pump, valve, motor, cylinder or other component is/are worn	Overhaul or replace item as noted.
Flow is excessive	Flow control is set too high	Adjust as necessary.
	Yoke actuating device is inoperative (variable displacement pumps)	Overhaul or replace yoke actuating device.
	Pump drive motor RPM is incorrect	Replace with correct unit.
	Replacement pump is not properly sized	Replace with correct unit.
HYDRAULIC DRIVE SYSTEM: INCORRECT PRESSURE CONDITION		
Pressure is absent	No flow	Refer to information in the "No Existing Flow" column under INCORRECT FLOW CONDITION in this guide
Pressure is low	Pressure relief path is present	Refer to information in the "No Existing Flow" and the "Flow is Low" columns under INCORRECT FLOW CONDITION in this guide
	Pressure reducing valve is set too low	Adjust pressure reducing valve. Rebuild or replace if necessary.
	Pressure reducing valve is damaged or inoperative	Rebuild or replace pressure valve.
<i>Continued on next page</i>		



6.3 TROUBLESHOOTING GUIDE - HYDRAULICS		
MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: INCORRECT PRESSURE CONDITION (CONTINUED)		
Pressure is low (continued)	Pump, motor or cylinder is damaged or inoperable	Overhaul or replace as necessary.
Pressure is erratic	Air is present in fluid	Tighten leaking connections, fill reservoir to proper level, and bleed air from system.
	Relief valve is worn or inoperable	Rebuild or replace valve.
	Fluid is contaminated	Check system fluid and filters; replace if necessary.
	Accumulator is defective or has lost charge	Overhaul or replace as necessary.
	Pump, motor or cylinder is worn	Overhaul or replace as necessary.
Pressure is excessive	Pressure reducing, relief, or unloading valve out of adjustment	Adjust; Rebuild or replace if necessary.
	Yoke actuating device is inoperative (variable displacement pumps)	Overhaul or replace yoke actuating device.
	Pressure reducing, relief, or unloading valve is worn or damaged	Overhaul or replace as necessary.
HYDRAULIC DRIVE SYSTEM: FAULTY OPERATION		
Hydraulic Flow Does Not Move	No flow or pressure	Refer to information under INCORRECT FLOW CONDITION in this guide.
	Limitation component is (mechanical, electrical or hydraulic) is inoperative or out of adjustment	Overhaul or replace.
	Mechanically bound	Locate the bind, and repair.
	Command signal to servo amplifier is absent	Repair command console or connection wire(s).
	Servo amplifier is inoperative or out of adjustment	Adjust, repair or replace.
	Servo valve is inoperative or out of adjustment	Adjust, repair or replace.
	Cylinder or motor is worn or damaged	Overhaul or replace cylinder or motor.
Hydraulic Flow Moves Slowly	Low system flow	Refer to information under INCORRECT FLOW CONDITION in this guide.
<i>Continued on next page</i>		

6.3 TROUBLESHOOTING GUIDE - HYDRAULICS

MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: FAULTY OPERATION (CONTINUED)		
Hydraulic Flow Moves Slowly (continued)	Viscosity of fluid too high	Fluid may be too cold; allow system to warm up.
		Fluid may be fouled; change system fluid to correct viscosity fluid.
	Insufficient control pressure for valve operation	Refer to information under INCORRECT PRESSURE in this guide.
	Machine integral components a/o linkage not lubricated	Lubricate as needed.
	Servo amplifier is out of adjustment or malfunctioning	Adjust, repair or replace.
	Servo valve sticks	Adjust, repair or replace.
	Cylinder or motor is worn or damaged	Overhaul or replace cylinder or motor.
Hydraulic Flow Moves Erratically	Pressure is erratic	Refer to information under INCORRECT PRESSURE in this guide.
	Air is present in fluid	Refer to information under EXCESSIVE NOISE in this guide.
	Machine integral components a/o linkage not lubricated	Lubricate as needed.
	Command signal is erratic	Repair command console or connection wire(s).
	Servo amplifier is out of adjustment or malfunctioning	Adjust, repair or replace.
	Feedback transducer malfunctioning	Overhaul or replace feedback transducer.
	Servo valve sticks	Clean and adjust; replace if necessary. Check system fluid and filters; replace if necessary.
	Cylinder or motor is worn or damaged	Overhaul or replace cylinder or motor.
Hydraulic Flow Moves Excessively	Flow is excessive	Refer to information under INCORRECT FLOW CONDITION in this guide.
	Feedback transducer malfunctioning	Overhaul or replace feedback transducer.
<i>Continued on next page</i>		



6.3 TROUBLESHOOTING GUIDE - HYDRAULICS		
MALFUNCTION/FAULT	POSSIBLE CAUSE	CORRECTIVE ACTION
HYDRAULIC DRIVE SYSTEM: FAULTY OPERATION (CONTINUED)		
Hydraulic Flow Moves Excessively (continued)	Servo amplifier is out of adjustment or malfunctioning	Adjust, repair or replace.
	Work load is overriding	Adjust, repair or replace the counter-balance valve.

SECTION 7: ILLUSTRATED PARTS LIST

7.1 PARTS ORDERING PROCEDURE

Part orders should be placed through the distributor from whom the unit was purchased. If, for any reason parts cannot be obtained in this manner, contact the factory directly at the address or phone numbers below.

When ordering parts, always indicate the **Serial Number** of the machine package. This can be obtained from the Bill of Lading for the machine package, or from the compressor unit serial number plate. See **Figure 7-1** for location of machine package serial plate. Consult **Table 7A: Recommended Spare Parts List** on the next page for a listing of replacement parts.

VAN AIR® MANUFACTURING, INC.
 10896 West 300 N.
 Michigan City, IN 46360
 Toll Free: (844) VAN-SERV
 [(844) 826-7378]
 Telephone: (219) 879-5100
 Service Fax: (219) 879-5335
 Parts Fax: (219) 879-5340
 Sales Fax: (219) 879-5800
 www.vanair.com

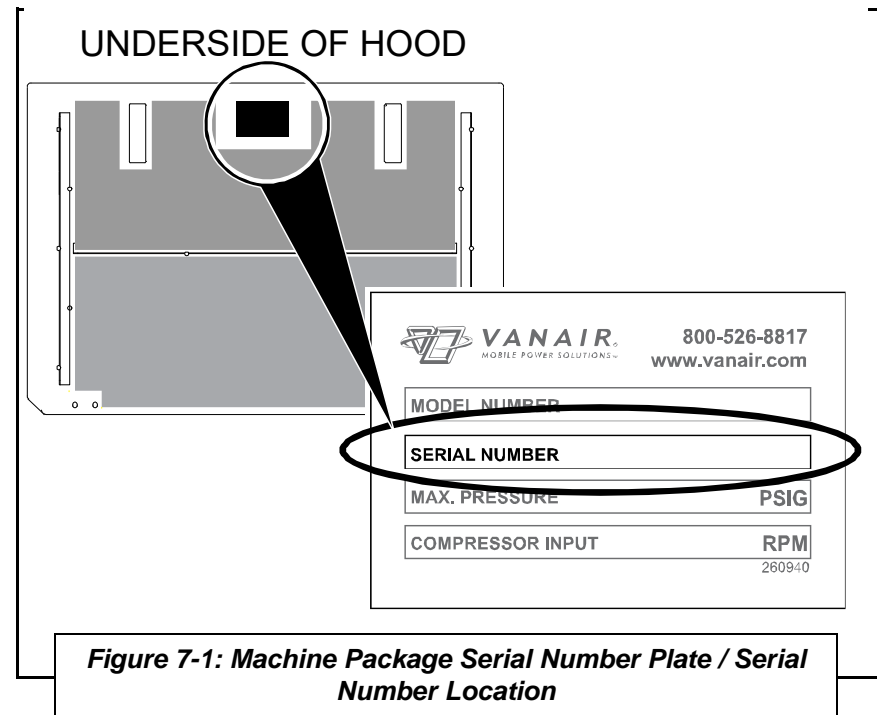


TABLE 7A: RECOMMENDED SPARE PARTS LIST			
KEY NO.	VAN AIR PART NUMBER	DESCRIPTION	QUANTITY
FULL SERVICE MAINTENANCE KITS			
1	KIT1285	Kit, Compressor Service - Initial 50 Hours ^{I & II}	1
2	KIT1095	Kit, Compressor Service - 500 Hours ^{I & III}	1
3	^{IV}	Kit, Compressor Shaft Seal Replacement	1
4	^{IV}	Option, (Kit for) Cold Weather	1
INDIVIDUAL MAINTENANCE ITEMS			
5	264626-1GAL	Oil, Vanair Vanguard™ Compressor (gallon)	1
6	264469	Element, Replacement for Compressor Air Filter	1
7	264470	Element, Replacement for Compressor Separator	1
8	264471	Element, Replacement for Compressor Oil Filter	1
9	^V	Hoses, Replacement	-
10	275558	Breaker, Circuit with Studs (40A)	1
11	260246	Relay, NO/NC Weatherproof with Resistor	1
12	277764	Coupling, Spider Drive Replacement	1
13	^{VI}	Fuse, 10A	2
^I Use only Vanair® Vanguard™ Premium Synthetic Oil and Genuine Vanair Parts. Substituting non-Vanguard oil or non-genuine Vanair filter components WILL VOID THE COMPRESSOR WARRANTY! Inspect and replace damaged components before operation. Compressor system fill capacity is approximately four (4) quarts of oil.			
^{II} Compressor initial 50 hours maintenance kit consists of: one [1] gallons of Vanair Vanguard Compressor Oil, no. 264626-1GAL , and a compressor oil filter no. 264471 .			
^{III} 500 hour maintenance kit consists of: one [1] gallons of Vanair Vanguard Compressor Oil, no. 264626-1GAL , compressor oil filter no. 264471 , air filter no. 264469 , and separator filter no. 264470 .			
^{IV} For component replacement details consult the Vanair Service Department.			
^V For hose replacement(s) refer to the hose and tube assembly sub-sections (Sections 7.9 and 7.10 , respectively) to obtain replacement hose part order numbers.			
^{VI} Replacement fuses can sometimes be found at local vendor carriers, such as automobile supply stores, hardware stores, etc.			
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER (see Figure 7-1).			

IMPORTANT

The above table listing contains items that require maintenance on a routine basis, and also those parts that may require maintenance over the course of the compressor package's performance schedule. Although this recommended list is proffered as a comprehensive guide to replacement parts, damage may occur to the machine beyond the scope of this listing.

Should any part of the compressor package that is not listed in Table 7A become damaged or inoperable, use the various sub-sections in Section 7 to best locate and identify the damaged part(s).

IMPORTANT

If additional spare parts are being stored for future use, ensure that they are stored in proper containers that allow for protection against contamination, and kept in a clean area of moderate temperature reading. For information on storing the machine package for periods of non-use, consult **Section 5.4.8, Storage and Intermittent Use**.

NOTES

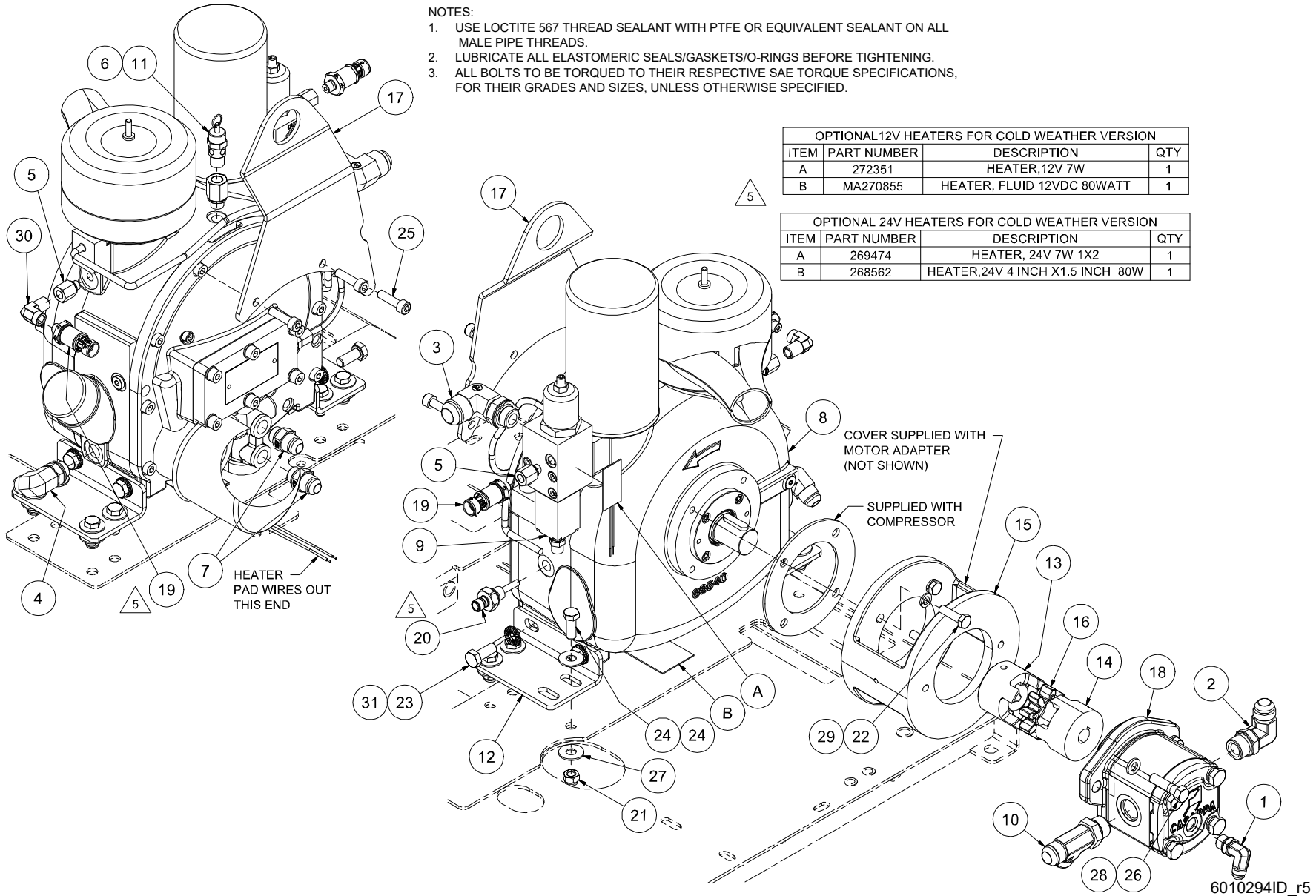
7.2 COMPRESSOR AND PARTS - OPEN CENTER MODEL

NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.

OPTIONAL 12V HEATERS FOR COLD WEATHER VERSION			
ITEM	PART NUMBER	DESCRIPTION	QTY
A	272351	HEATER, 12V 7W	1
B	MA270855	HEATER, FLUID 12VDC 80WATT	1

OPTIONAL 24V HEATERS FOR COLD WEATHER VERSION			
ITEM	PART NUMBER	DESCRIPTION	QTY
A	269474	HEATER, 24V 7W 1X2	1
B	268562	HEATER, 24V 4 INCH X1.5 INCH 80W	1



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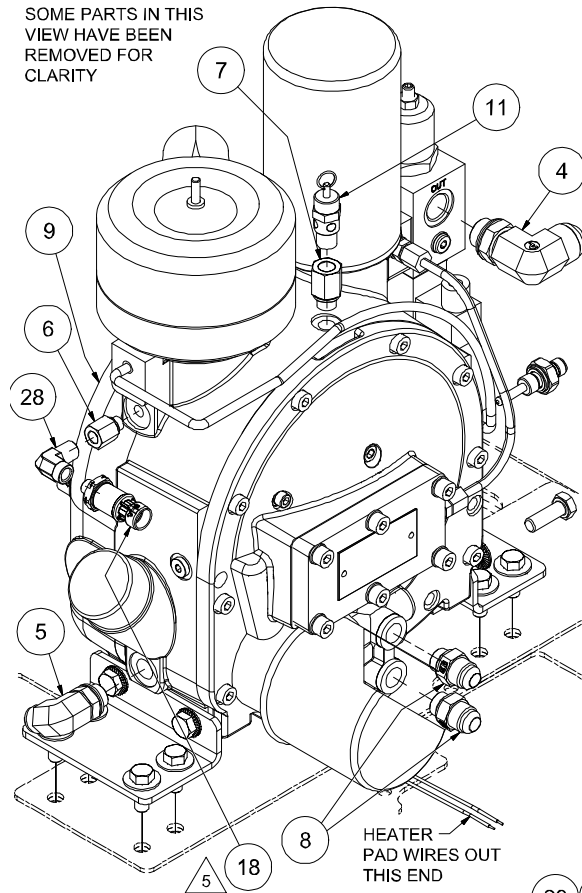
7.2 COMPRESSOR AND PARTS - OPEN CENTER MODEL

KEY NO.	DESCRIPTION	PART NUMBER	QTY		KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	ELBOW, 90 DEG #6 MJIC x #6 MSAE	260403-103	1		17	BRACKET, LIFTING	277874	1
2	ELBOW, 90 DEG #10 MJIC x #10 MSAE	260403-106	1		18	MOTOR, HYDRAULIC 9CC	278072	1
3	ELBOW, 90 DEG 3/4 MJIC X 1/2 BSPP	263747-011	1		19	TRANSDUCER, PRESS 1/8NPT 200PSI -40 to 125 C	278283	2
4	ELBOW,90 DEG. 1/2 MJIC X 3/8 MBSPP ADJ	263747-021	1		20	THERMISTOR, TEMP. 1/4 BSPP	278497	1
5	ADAPTER, FEMALE PIPE x BSPP 1/8	263748-001	2		21	NUT, HEX LOCKING 3/8-16	825506-198	7
6	ADAPTER,FEMALE PIPE x BSPP 1/4	263748-004	1		22	CAPSCREW, HEX 8mm 1.25 x 30	828008-030	4
7	ADAPTER, M-JIC 1/2 x BSPP 3/8	264312-007	2		23	CAPSCREW, HEX 10mm 1.5 x 25	828010-025	4
8	COMPR & PART VANAIR 31 EMC, 12VDC STD SHAFT	269761	1		24	CAPSCREW, HEX GR5 3/8-16 x 1	829106-100	7
9	VALVE,SOLENOID 24VDC NK31	269761-123	1		25	CAPSCREW,S.H. M8 x 1.25 x30 mm LONG	829308-030	3
10	TEE, 7/8-14 SAE X 5/8 JIC X 5/8 JIC	269792-005	1		26	CAPSCREW, HEX GR8 3/8-16 x 1.5	829406-150	2
11	VALVE, RELIEF 225 PSI 1/4 NPT MALE	277127	1		27	WASHER, FLAT 3/8	838206-071	14
12	BRACKET, COMPRESSOR MOUNTING	277431	2		28	WASHER, LOCK 3/8	838506-094	2
13	COUPLING, HALF COMPRESSOR SIDE	277761	1		29	WASHER, LOCK METRIC M8	838808-200	4
14	COUPLING, HALF HYDR MOTOR SIDE	277762	1		30	ELBOW, PIPE STREET 1/4M x 1/8F	860704-012	1
15	MOUNT, HYDRAULIC MOTOR	277763	1		31	WASHER, 3/8ID X 13/16OD NORD-LOCK	FA49463	4
16	COUPLING, SPIDER	277764	1					

PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

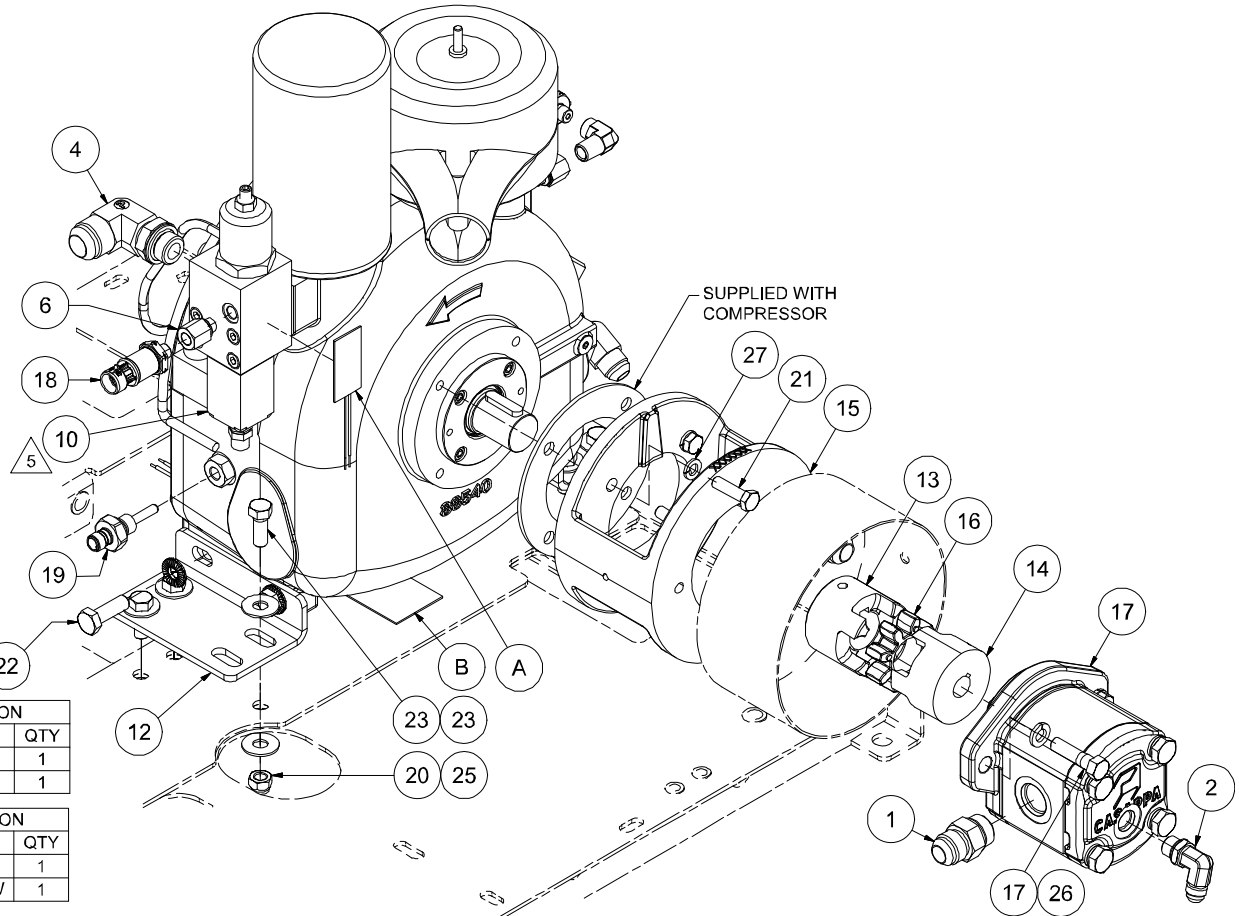
7.3 COMPRESSOR AND PARTS - CLOSED CENTER MODEL

SOME PARTS IN THIS VIEW HAVE BEEN REMOVED FOR CLARITY



NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.
4. CHECK CONTINUITY OF COALESCER ELEMENT.
5. REMOVE, LUBRICATE GASKET AND THEN HAND TIGHTEN OIL FILTER.



OPTIONAL 12V HEATERS FOR COLD WEATHER VERSION			
ITEM	PART NUMBER	DESCRIPTION	QTY
A	272351	HEATER, 12V 7W	1
B	MA270855	HEATER, FLUID 12VDC 80WATT	1

OPTIONAL 24V HEATERS FOR COLD WEATHER VERSION			
ITEM	PART NUMBER	DESCRIPTION	QTY
A	269474	HEATER, 24V 7W 1X2	1
B	268562	HEATER, 24V 4 INCH X1.5 INCH 80W	1

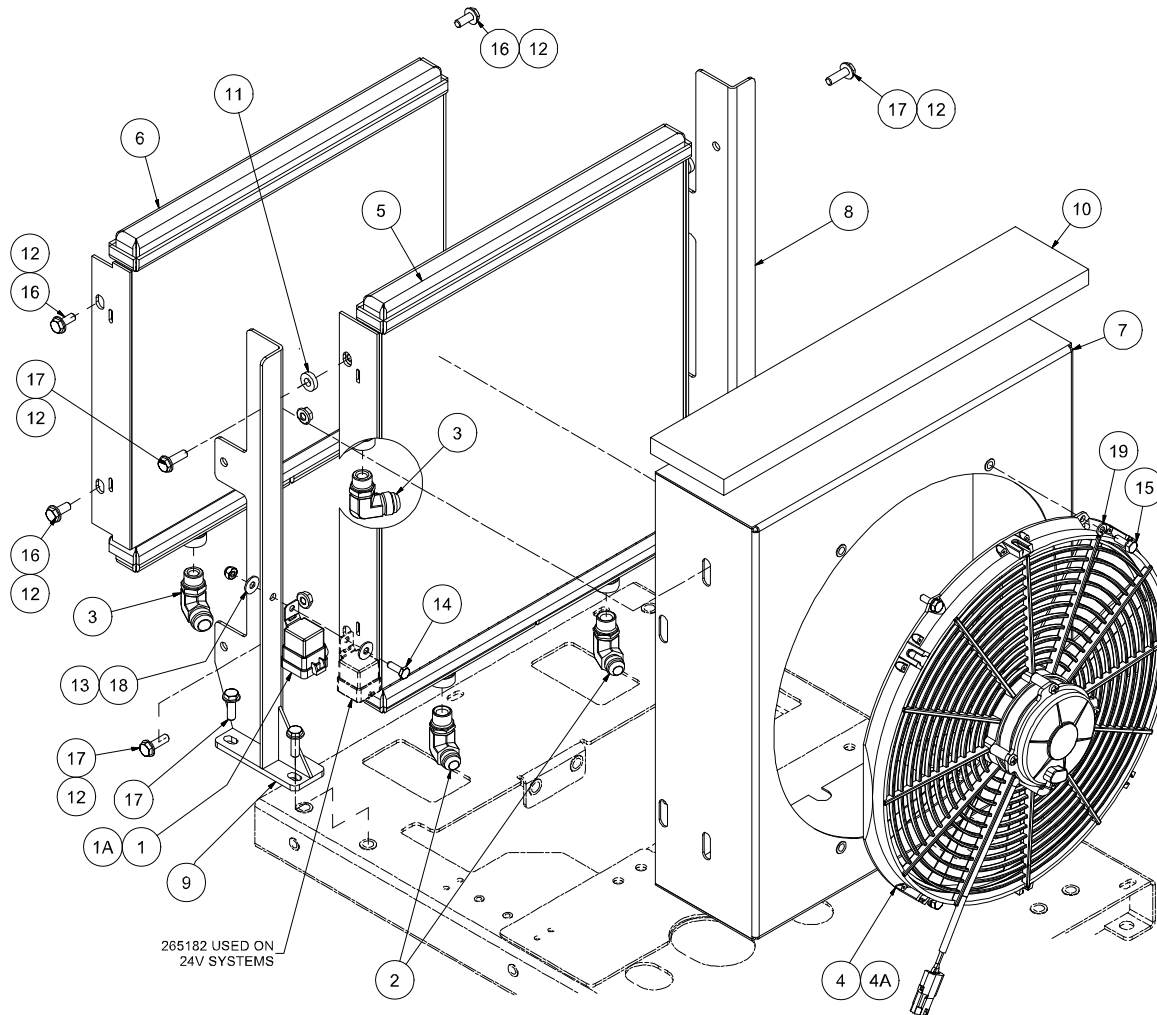
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7.3 COMPRESSOR AND PARTS - CLOSED CENTER MODEL

KEY NO.	DESCRIPTION	PART NUMBER	QTY	KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	CONNECTOR, #10 MSAE x #10 MJIC	260387-109	1	16	COUPLING, SPIDER	277764	1
2	ELBOW, 90 DEG #6 MJIC x #6 MSAE	260403-103	1	17	MOTOR, HYDRAULIC 9CC	278072	1
3	ELBOW, 90 DEG #10 MJIC x #10 MSAE	260403-106	1	18	TRANSDUCER,PRESS 1/8NPT 200PSI -40 to 125 C	278283	2
4	ELBOW, 90 DEG 3/4 MJIC X 1/2 BSPP	263747-011	1				
5	ELBOW,90 DEG. 1/2 MJIC X 3/8 MBSPP ADJ	263747-021	1	19	THERMISTOR, TEMP. 1/4 BSPP	278497	1
6	ADAPTER, FEMALE PIPE x BSPP 1/8	263748-001	2	20	NUT, HEX LOCKING 3/8-16	825506-198	7
7	ADAPTER,FEMALE PIPE x BSPP 1/4	263748-004	1	21	CAPSCREW, HEX 8mm 1.25 x 30	828008-030	4
8	ADAPTER, M-JIC 1/2 x BSPP 3/8	264312-007	2	22	CAPSCREW, HEX 10mm 1.5 x 30	828010-030	4
9	COMPR & PART VANAIR 31 EMC, 12VDC STD SHAFT	269761	1	23	CAPSCREW, HEX GR8 3/8-16 x 1	829406-100	7
10	VALVE,SOLENOID 24VDC NK31	269761-123	1	24	CAPSCREW, HEX GR8 3/8-16 x 1.5	829406-150	2
11	VALVE, RELIEF 225 PSI 1/4 NPT MALE	277127	1	25	WASHER, FLAT 3/8	838206-071	14
12	BRACKET, COMPRESSOR MOUNTING	277431	2	26	WASHER, LOCK 3/8	838506-094	2
13	COUPLING, HALF COMPRESSOR SIDE	277761	1	27	WASHER, LOCK METRIC M8	838808-200	4
14	COUPLING, HALF HYDR MOTOR SIDE	277762	1	28	ELBOW, PIPE STREET 1/4M x 1/8F	860704-012	1
15	MOUNT, HYDRAULIC MOTOR	277763	1	29	WASHER, 3/8ID X 13/16OD NORD-LOCK	FA49463	4

PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

7.4 COOLER ASSEMBLY (NO THERMAL VALVE)



KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	RELAY,NO/NC WEATHERPROOF w/ RESISTOR	260246	1
1A	RELAY,NO/NC 24V WEATHERPROOF 20 AMP	265182	1A
2	ELBOW, 90 DEG #8 MJIC x #8 MSAE	260403-104	2
3	ELBOW, 90 DEG #10 MJIC x #8 MSAE	260403-105	3
4	FAN AND MOTOR ASSY.SUCKER (PULLER) 12V	264856	4
4A	FAN AND MOTOR ASSY.SUCKER (PULLER) 24V	265057	4A
5	COOLER, OIL 60-85 CFM SAE O-RING	275072	5
6	COOLER,OIL NK40 SAE O-RING	275073	6
7	SHROUD, FAN MOUNTING	277420	7
8	BRACKET, RIGHT COOLER MOUNTING	277425-AL	8
9	BRACKET, LEFT COOLER MOUNTING	277426-AL	9
10	FOAM, SOUND INSULATION COOLER SHROUD	278201-008	10
11	SPACER, RS45 COOLER	278289	4
12	NUT, HEX FLANGE 5/16-18	825305-283	8
13	NUT, HEX LOCKING 1/4-20	825504-145	1
14	CAPSCREW, HEX GR5 1/4-20 x 0.75	829104-075	1
15	CAPSCREW, HEX GR8 1/4-20 x 0.75	829404-075	4
16	SCREW, SER WASH 5/16-18 x 0.75	829705-075	4
17	SCREW, SER WASH 5/16-18 x 1	829705-100	8
18	WASHER, FLAT 1/4	838204-071	2
19	WASHER, LOCK 1/4	838504-062	4

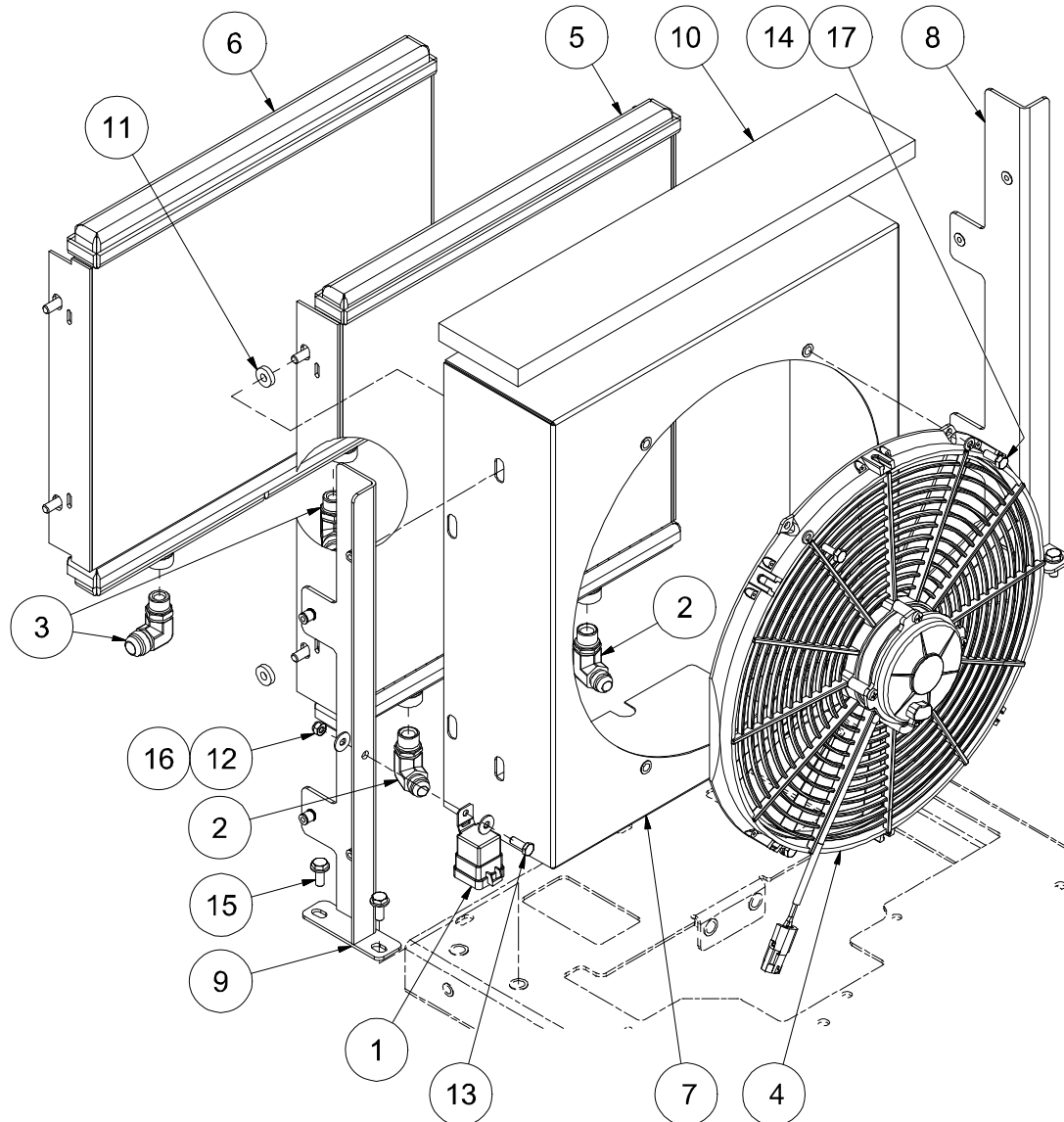
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.

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7.5 COOLER ASSEMBLY (WITH THERMAL VALVE)



KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	RELAY, NO/NC WEATHERPROOF w/ RESISTOR	260246	1
2	ELBOW, 90 DEG #8 MJIC x #8 MSAE	260403-104	2
3	ELBOW, 90 DEG #10 MJIC x #8 MSAE	260403-105	2
4	FAN AND MOTOR ASSY.	264856	1
5	COOLER, OIL 60-85 CFM SAE O-RING	275072	1
6	COOLER, OIL NK40 SAE O-RING	275073	1
7	SHROUD, FAN MOUNTING	277420	1
8	BRACKET, RIGHT COOLER MOUNTING	277425-AL	1
9	BRACKET, LEFT COOLER MOUNTING	277426-AL	1
10	FOAM, SOUND INSULATION COOLER SHROUD	278201-008	1
11	SPACER, NYLON RS45 COOLER	278289	4
12	NUT, HEX LOCKING 1/4-20	825504-145	1
13	CAPSCREW, HEX GR5 1/4-20 x 0.75	829104-075	1
14	CAPSCREW, HEX GR8 1/4-20 x 0.75	829404-075	4
15	SCREW, SER WASH 5/16-18 x 0.75	829705-075	12
16	WASHER, FLAT 1/4	838204-071	2
17	WASHER, LOCK 1/4	838504-062	4

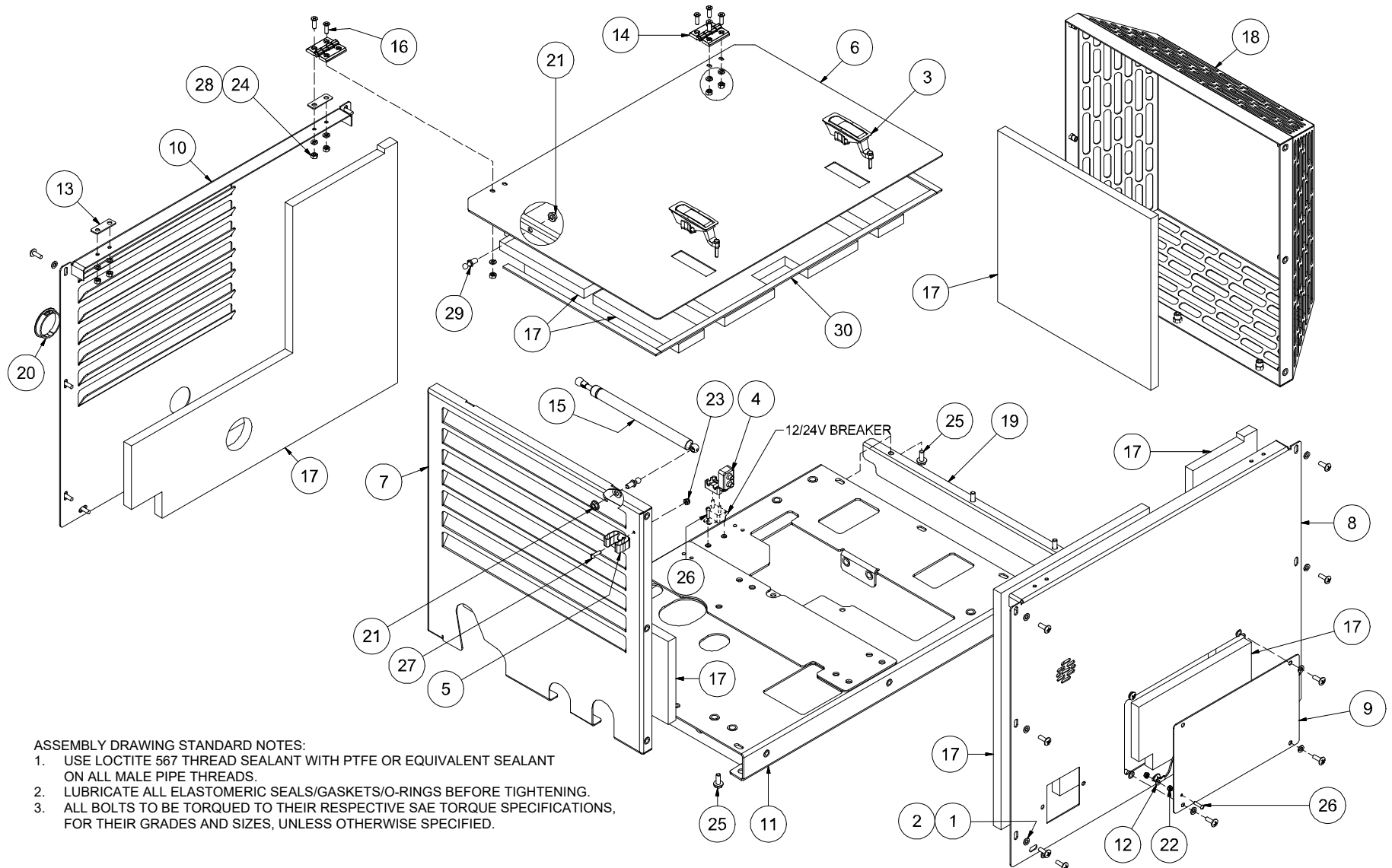
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.
4. CHECK CONTINUITY OF COALESCE ELEMENT.
5. REMOVE, LUBRICATE GASKET AND THEN HAND TIGHTEN OIL FILTER.
6. DISCARD METAL RING FROM FITTING, LEAVE O-RING.

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7.6 FRAME AND CANOPY ASSEMBLY



ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.

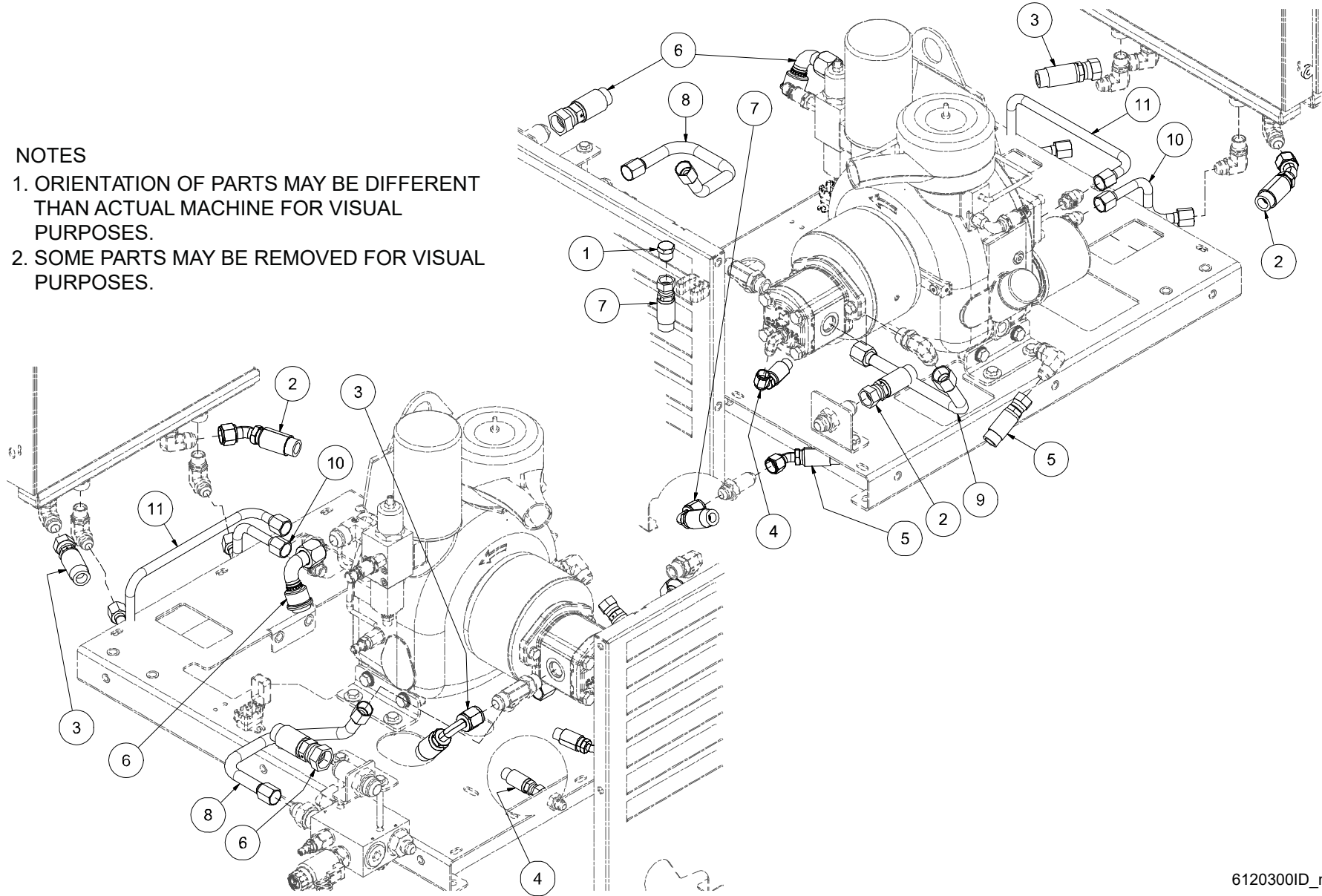
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7.6 FRAME AND CANOPY ASSEMBLY							
KEY NO.	DESCRIPTION	PART NUMBER	QTY	KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	WASHER, NYLON FLAT 1/4	262704	22	16	SCREW, MACHINE M6-1.0 X 20mm	278101-002	8
2	SCREW, TRUSS 1/4-20 X 3/4 SS	262953	22	17	FOAM,SOUND INSULATION RS45	278201	1
3	LATCH, SENTRY PANEL	267124	2	18	PANEL,CONE COOLER END RS45	278253	1
4	BOOT, CIRCUIT BREAKER COVER	267307	1	19	PANEL, FRAME COVER RS45	278287	1
5	CLIP, TOOL ZINC 3/4 TO 1-1/8	272059	1	20	PLUG, PANEL 2.00 INCH ID CLEAR	278418	1
6	PANEL, HOOD RS45	277399	1	21	NUT, HEX FLANGE 5/16-18	825305-283	2
7	PANEL, FRONT	277400	1	22	NUT, HEX LOCKING #8-32	825501-070	2
8	PANEL, RIGHT	277401	1	23	NUT, HEX LOCKING #10-24	825502-083	1
9	PANEL, OIL FILTER ACCESS	277402	1	24	NUT, HEX METRIC 6mm x 1	825906-100	8
10	PANEL, LEFT	277404	1	25	SCREW, SER WASH 5/16-18 x 0.75	829705-075	6
11	FRAME, RS45 ALUMINUM	277408-AL	1	26	SCREW, RD HEAD #8-32 X 3/4	831601-075	3
12	CABLE, SAFETY CATCH ACCESS PANEL	277675	1	27	SCREW,MACHINE #10-24 X 3/4	831602-075	1
13	SPACER, HINGE	277865	2	28	WASHER, LOCK METRIC M6	838806-160	8
14	HINGE, ROOF PANEL	277866	2	29	STUD, BALL, .39DIA. X .55LG.	FA58724	2
15	GAS SPRING, 6 STROKE, 20#	277909	1	30	GASKET, SEAL AND TRIM	PR35734	5.4 ft
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.							

7.7 HOSE & TUBE ASSEMBLY - OPEN CENTER; NO THERMAL VALVE

NOTES

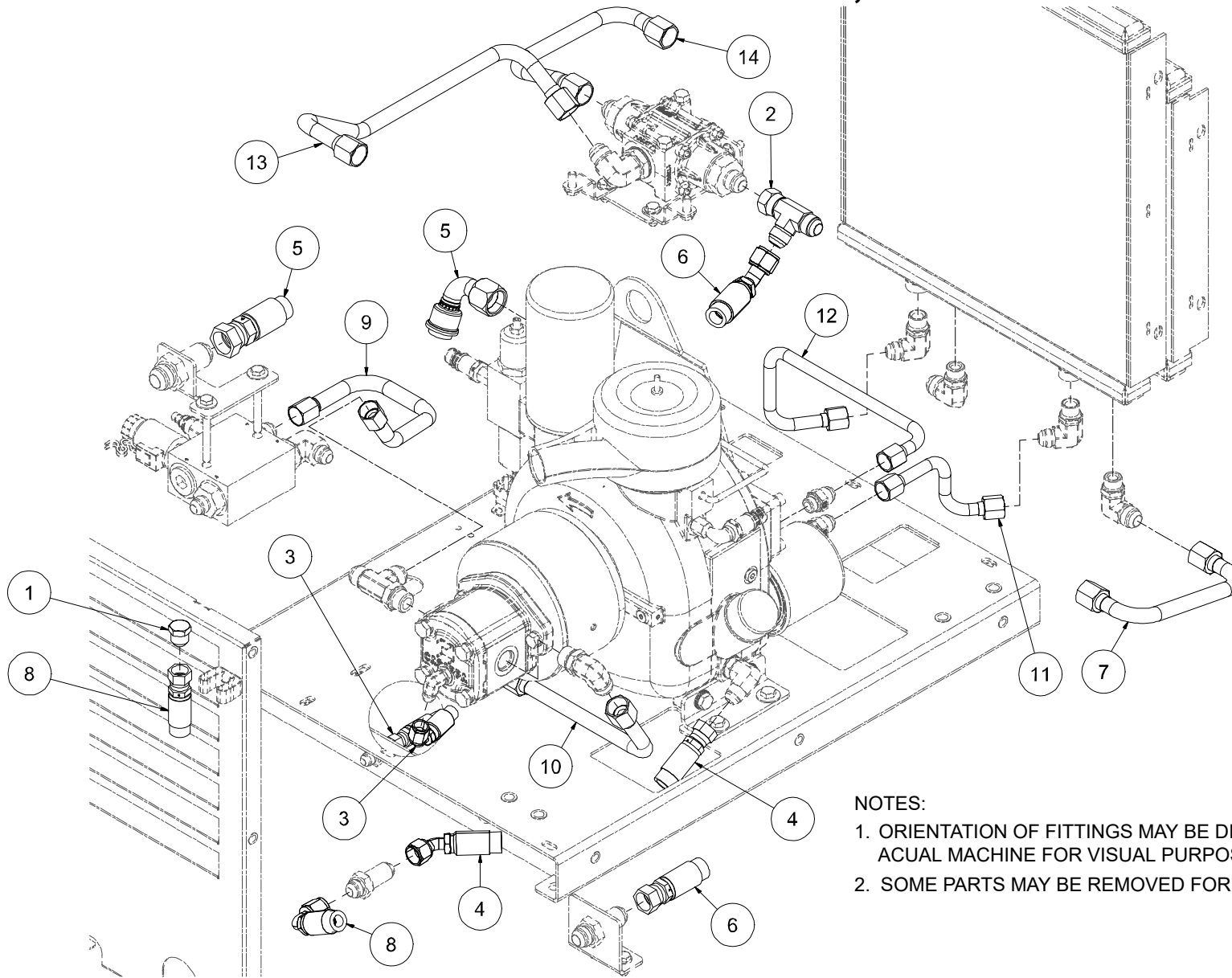
1. ORIENTATION OF PARTS MAY BE DIFFERENT THAN ACTUAL MACHINE FOR VISUAL PURPOSES.
2. SOME PARTS MAY BE REMOVED FOR VISUAL PURPOSES.



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7.7 HOSE & TUBE ASSEMBLY - OPEN CENTER; NO THERMAL VALVE			
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	PLUG, MALE 37 JIC 08	266214	1
2	HOSE, HYD OIL COOLER RETURN	277509	1
3	HOSE, HYD OIL COOLER SUPPLY	277512	1
4	HOSE, HYD MOTOR CASE DRAIN	277513	1
5	HOSE, COMPR OIL DRAIN	277514	1
6	HOSE, DISCHARGE AIR	277518	1
7	HOSE, EXTERNAL COMPR OIL DRAIN	277669	1
8	TUBE, HYDR MOTOR LP SIDE	278217	1
9	TUBE, HYDR MOTOR SUPPLY	278238	1
10	TUBE, COMPR OIL COOLER SUPPLY	278239	1
11	TUBE, COMPR OIL COOLER RETURN	278240	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

7.8 HOSE & TUBE ASSEMBLY - OPEN CENTER; WITH THERMAL VALVE



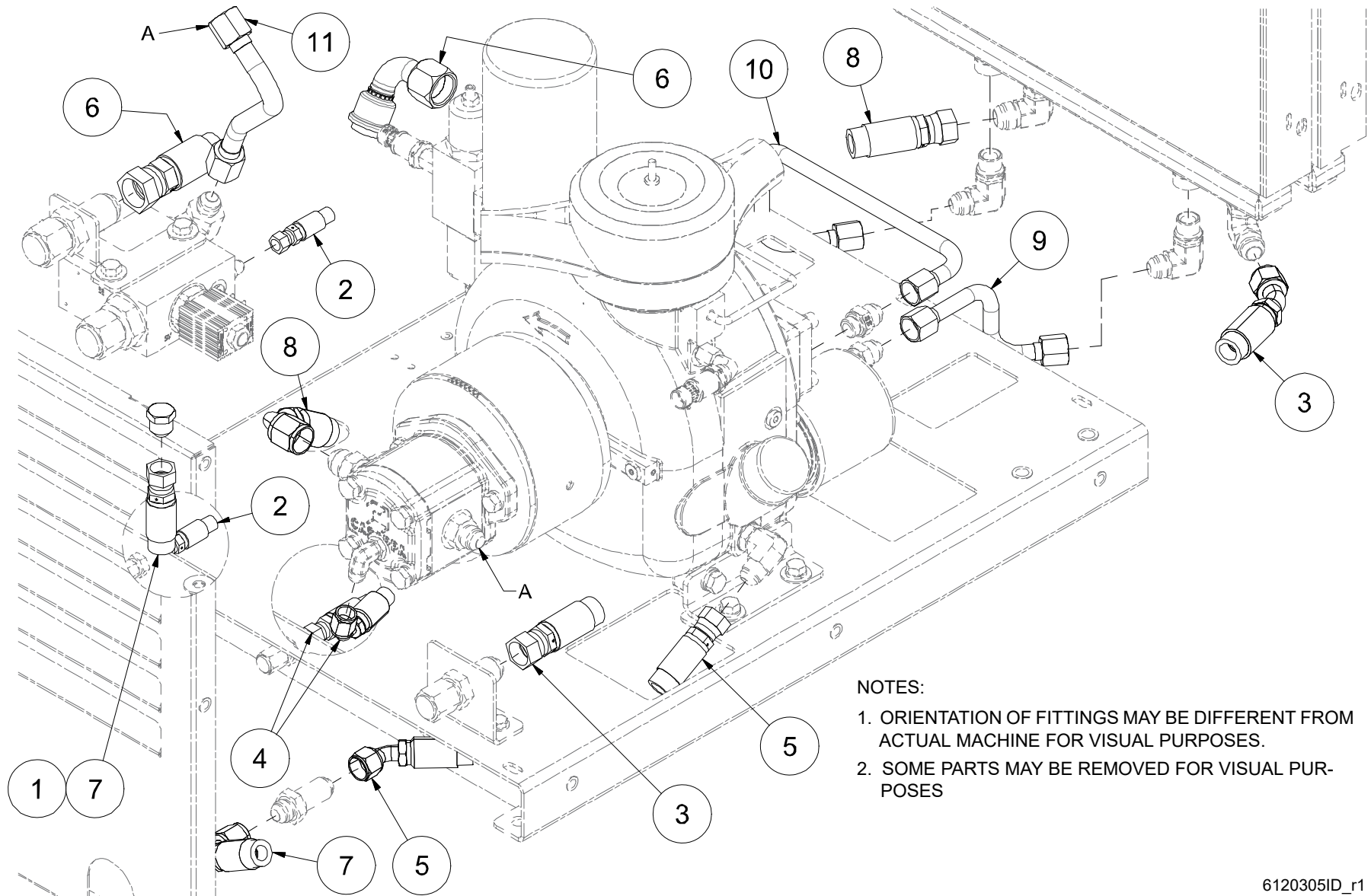
NOTES:

1. ORIENTATION OF FITTINGS MAY BE DIFFERENT FROM ACUAL MACHINE FOR VISUAL PURPOSES.
2. SOME PARTS MAY BE REMOVED FOR VISUAL PURPOSES.

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7.8 HOSE & TUBE ASSEMBLY - OPEN CENTER; WITH THERMAL VALVE			
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	PLUG, MALE 37 JIC 08	266214	1
2	TEE, RUN SWIVEL 5/8	268769-010	1
3	HOSE, HYD MOTOR CASE DRAIN	277513	1
4	HOSE, COMPR OIL DRAIN	277514	1
5	HOSE, DISCHARGE AIR	277518	1
6	HOSE, HYDR OIL RETURN	277633	1
7	TUBE, COOLER TO THERMAL VALVE RETURN	277635	1
8	HOSE, EXTERNAL COMPR OIL DRAIN	277669	3
9	TUBE, HYDR MOTOR LP SIDE	278217	1
10	TUBE, HYDR MOTOR SUPPLY	278238	1
11	TUBE, COMPR OIL COOLER SUPPLY	278239	1
12	TUBE, COMPR OIL COOLER RETURN	278240	1
13	TUBE, THERMAL VALVE SUPPLY	278243	1
14	TUBE, HYD OIL COOLER SUPPLY	278244	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

7.9 HOSE & TUBE ASSEMBLY - CLOSED CENTER; NO THERMAL VALVE



NOTES:

1. ORIENTATION OF FITTINGS MAY BE DIFFERENT FROM ACTUAL MACHINE FOR VISUAL PURPOSES.
2. SOME PARTS MAY BE REMOVED FOR VISUAL PURPOSES

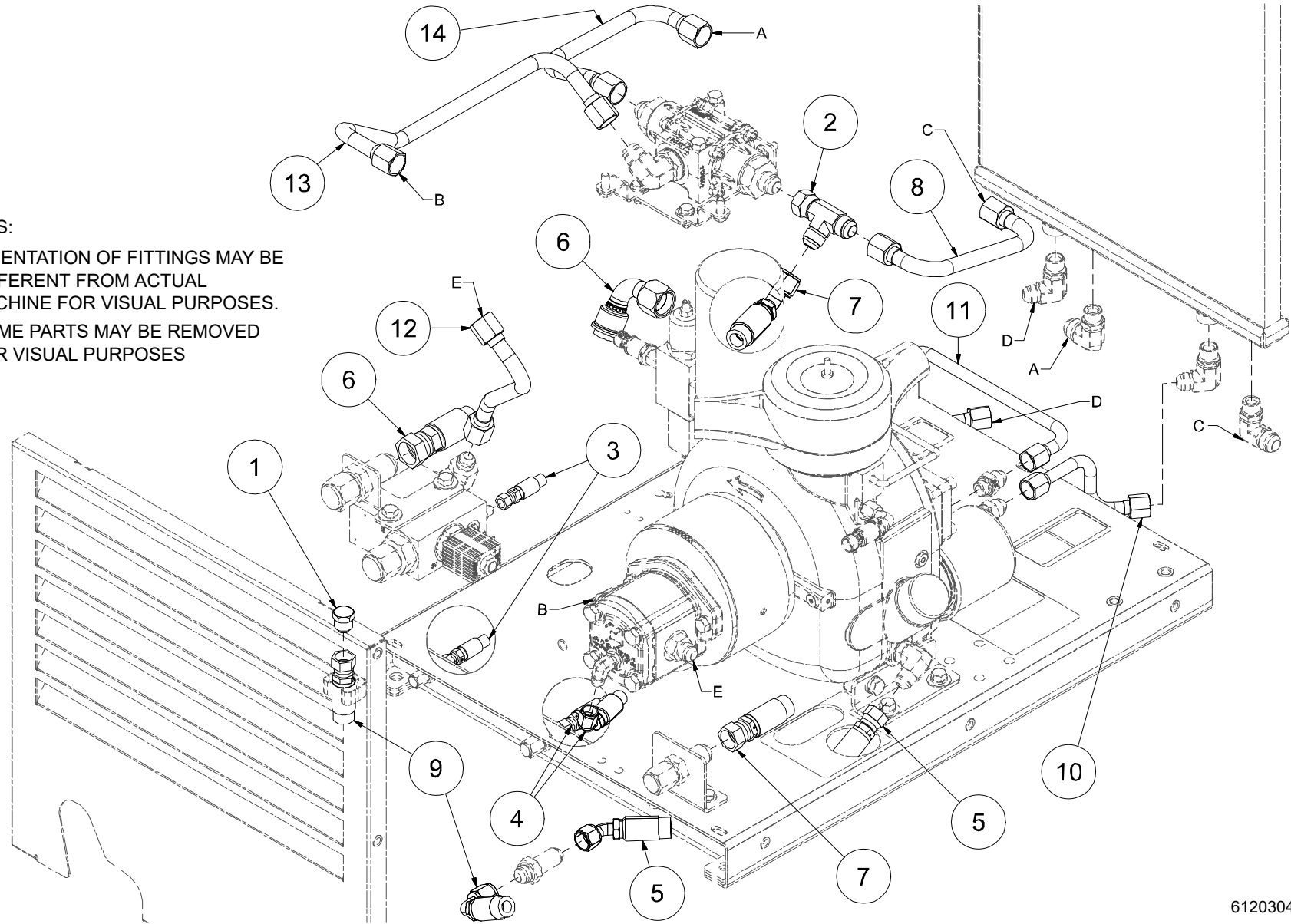
6120305ID_r1

7.9 HOSE & TUBE ASSEMBLY - CLOSED CENTER; NO THERMAL VALVE			
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	PLUG, MALE 37 JIC 08	266214	1
2	HOSE, LOAD SENSE	277496	1
3	HOSE, HYD OIL COOLER RETURN	277509	1
4	HOSE, HYD MOTOR CASE DRAIN	277513	1
5	HOSE, COMPR OIL DRAIN	277514	1
6	HOSE, DISCHARGE AIR	277518	1
7	HOSE, EXTERNAL COMPR OIL DRAIN	277669	1
8	HOSE, HYDR OIL COOLER SUPPLY	278214	1
9	TUBE, COMPR OIL COOLER SUPPLY	278239	1
10	TUBE, COMPR OIL COOLER RETURN	278240	1
11	TUBE, HYDR MOTOR SUPPLY CLSD CNTR	278241	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

7.10 HOSE & TUBE ASSEMBLY - CLOSED CENTER; WITH THERMAL VALVE

NOTES:

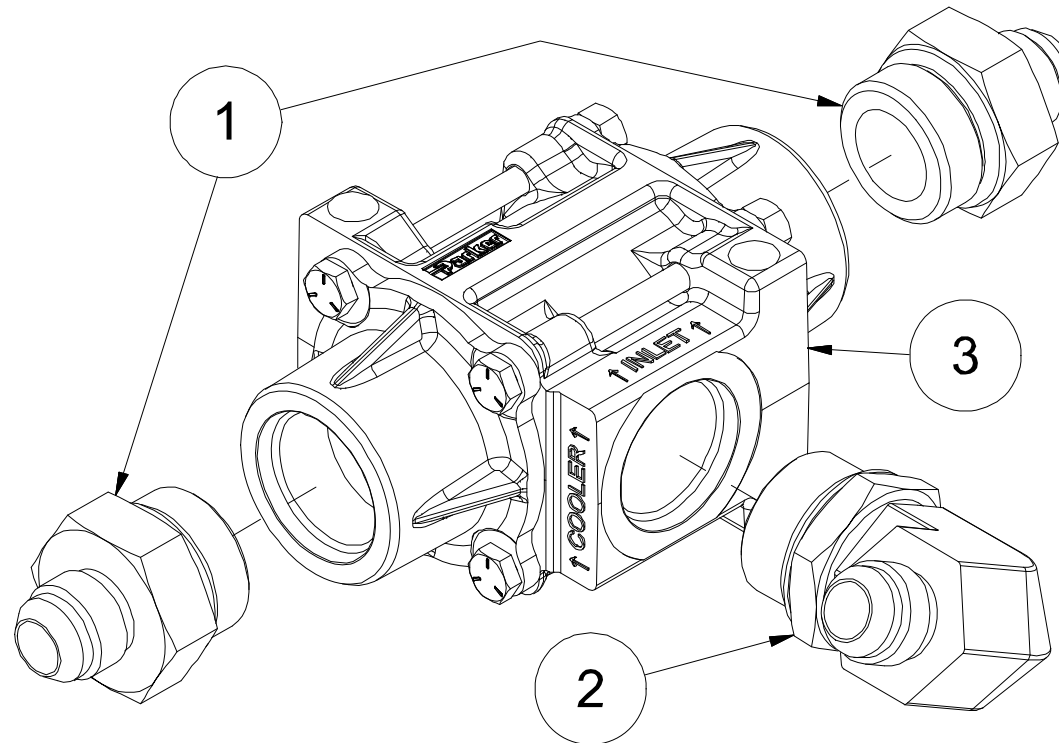
1. ORIENTATION OF FITTINGS MAY BE DIFFERENT FROM ACTUAL MACHINE FOR VISUAL PURPOSES.
2. SOME PARTS MAY BE REMOVED FOR VISUAL PURPOSES



6120304ID_r1

7.10 HOSE & TUBE ASSEMBLY - CLOSED CENTER; WITH THERMAL VALVE			
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	PLUG, MALE 37 JIC 08	266214	1
2	TEE, RUN SWIVEL 5/8	268769-010	1
3	HOSE, LOAD SENSE	277496	1
4	HOSE, HYD MOTOR CASE DRAIN	277513	1
5	HOSE, COMPR OIL DRAIN	277514	1
6	HOSE, DISCHARGE AIR	277518	1
7	HOSE, HYDR OIL RETURN	277633	1
8	TUBE, COOLER TO THERMAL VLV RETURN	277635	1
9	HOSE, EXTERNAL COMPR OIL DRAIN	277669	1
10	TUBE, COMPR OIL COOLER SUPPLY	278239	1
11	TUBE, COMPR OIL COOLER RETURN	278240	1
12	TUBE, HYDR MOTOR SUPPLY CLSD CNTR	278241	1
13	TUBE, THERMAL VALVE SUPPLY	278243	1
14	TUBE, HYD OIL COOLER SUPPLY	278244	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

7.11 THERMAL VALVE ASSEMBLY - CLOSED CENTER



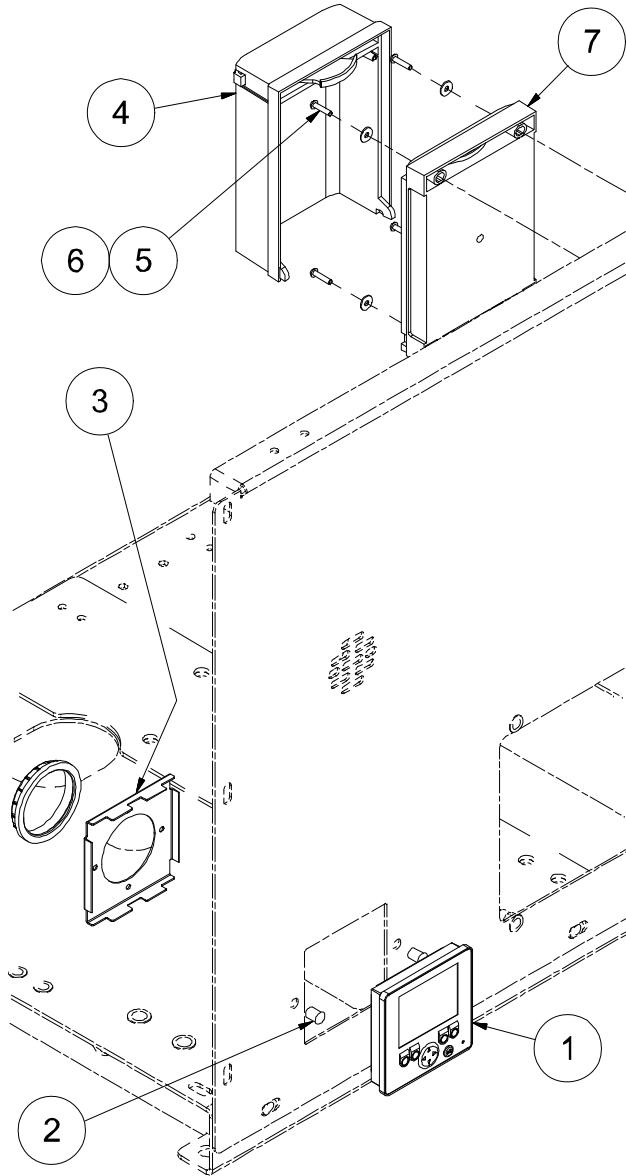
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	CONNECTOR, #16 MSAE x #10 MJIC	260387-135	2
2	ELBOW, 90 DEG #10 MJIC x #16 MSAE	260403-113	1
3	VALVE, THERMAL BYPASS 1" SAE 50PSI 100 DEG	274255	1
NS	HARNESS, COLD WEATHER HEATER PADS	278541	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.

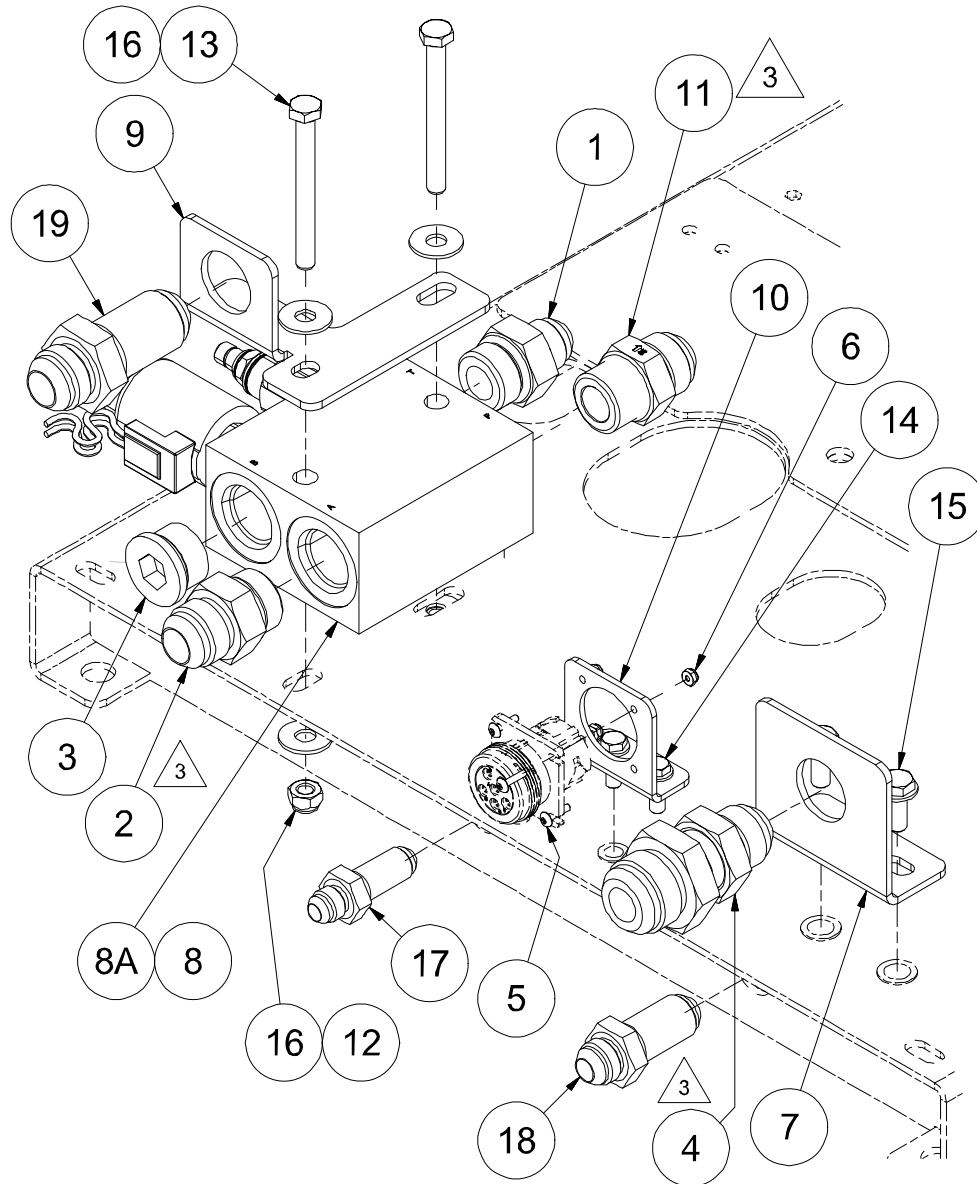
6120298ID_r1

7.12 DISPLAY AND CONTROLLER ASSEMBLY



KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	DISPLAY,COLOR 2.8 INCH	276319	1
2	PLUG, HOLE 3/8 DIA, WH	277184	2
3	BRACKET, MOUNTING 2.8 INCH DISPLAY	277665	1
4	COVER, BASIC CONTROLLER	277666	1
5	SCREW,MACHINE #6-32 X 5/8	831600-063	4
6	WASHER, FLAT #6	838200-045	4
7	CONTROLLER, BASIC	CO277437	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

7.13 HYDRAULIC MANIFOLD ASSEMBLY - OPEN CENTER



KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	CONNECTOR, #12 MSAE x #10 MJIC	260387-110	1
2	CONNECTOR, #12 MSAE x #12 MJIC	260387-112	1
3	PLUG, SAE O-RING #12	268081-008	1
4	BULKHEAD, 1 1/16 - 12UNF x 1 5/16 - UNF	269751	1
5	SCREW, TRUSS #4-40 X 1/2	271839	4
6	NUT, HEX LOCKING #4-40 UNC	271840	4
7	BRACKET, HYDRAULIC RETURN	277429	1
8	MANIFOLD, HYDRAULIC SOFT SHIFT	277819	1
8A	MANIFOLD, HYDRAULIC SOFT SHIFT 24V	277875	1
9	BRACKET, AIR DISCHARGE	277974	1
10	BRACKET, 6 PIN CONNECTOR	278370	1
11	VALVE, CHECK 3/4 MSAE x 3/4 MJIC 85 PSI CRACKING	278457	1
12	NUT, HEX LOCKING 5/16-18	825505-166	2
13	CAPSCREW, HEX GR5 5/16-18 x 3	829105-300	2
14	SCREW, SER WASH 1/4-20 x 0.75	829704-075	2
15	SCREW, SER WASH 5/16-18 x 0.75	829705-075	2
16	WASHER, FLAT 5/16	838205-071	4
17	BULKHEAD, MJIC x MJIC #6	862106-038	1
18	BULKHEAD, MJIC x MJIC #8	862108-050	1
19	BULKHEAD, MJIC x MJIC #12	862112-075	1

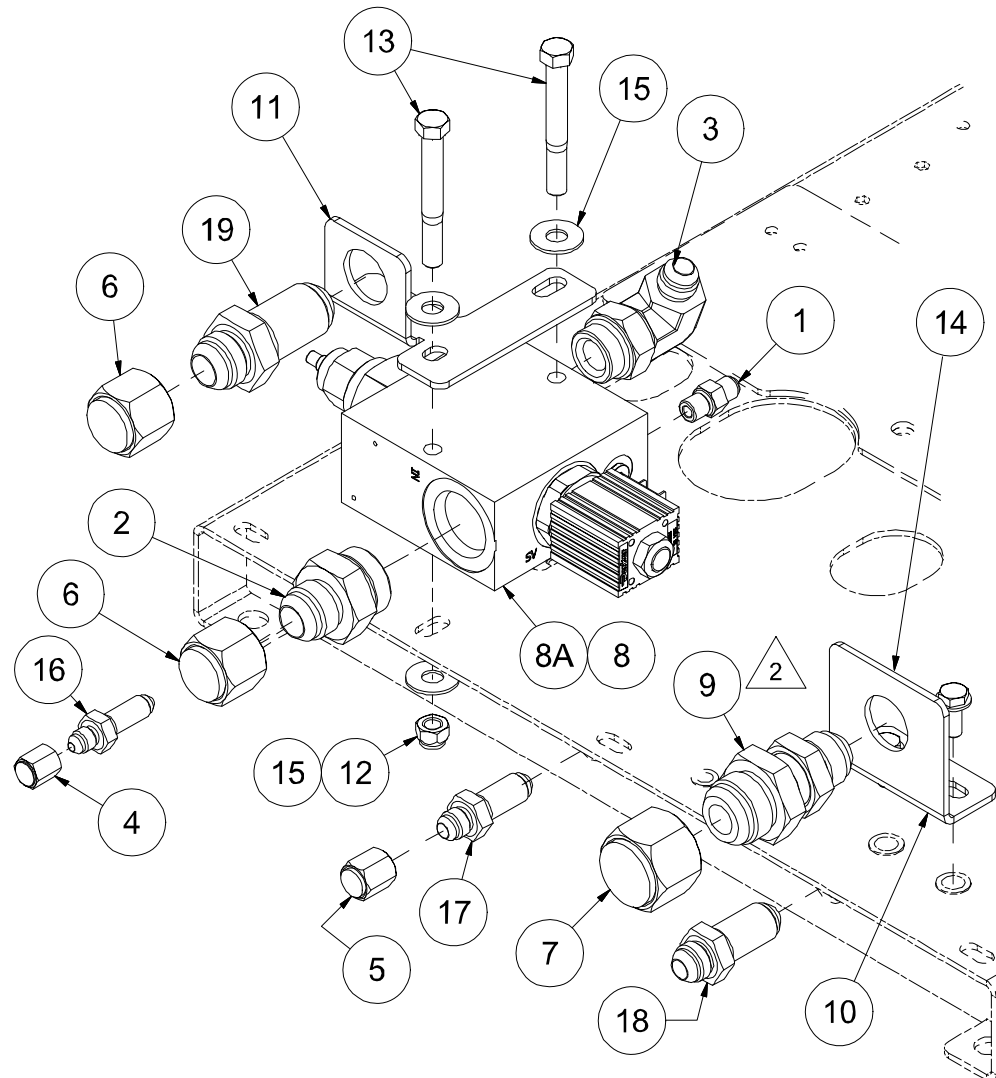
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPEC FOR ITS GRADE AND SIZE UNLESS OTHERWISE SPECIFIED.
4. USE 277875 IN LIEU OF 277819 IN 24V APPLICATIONS.

6120296ID_r4

7.14 HYDRAULIC MANIFOLD ASSEMBLY - CLOSED CENTER



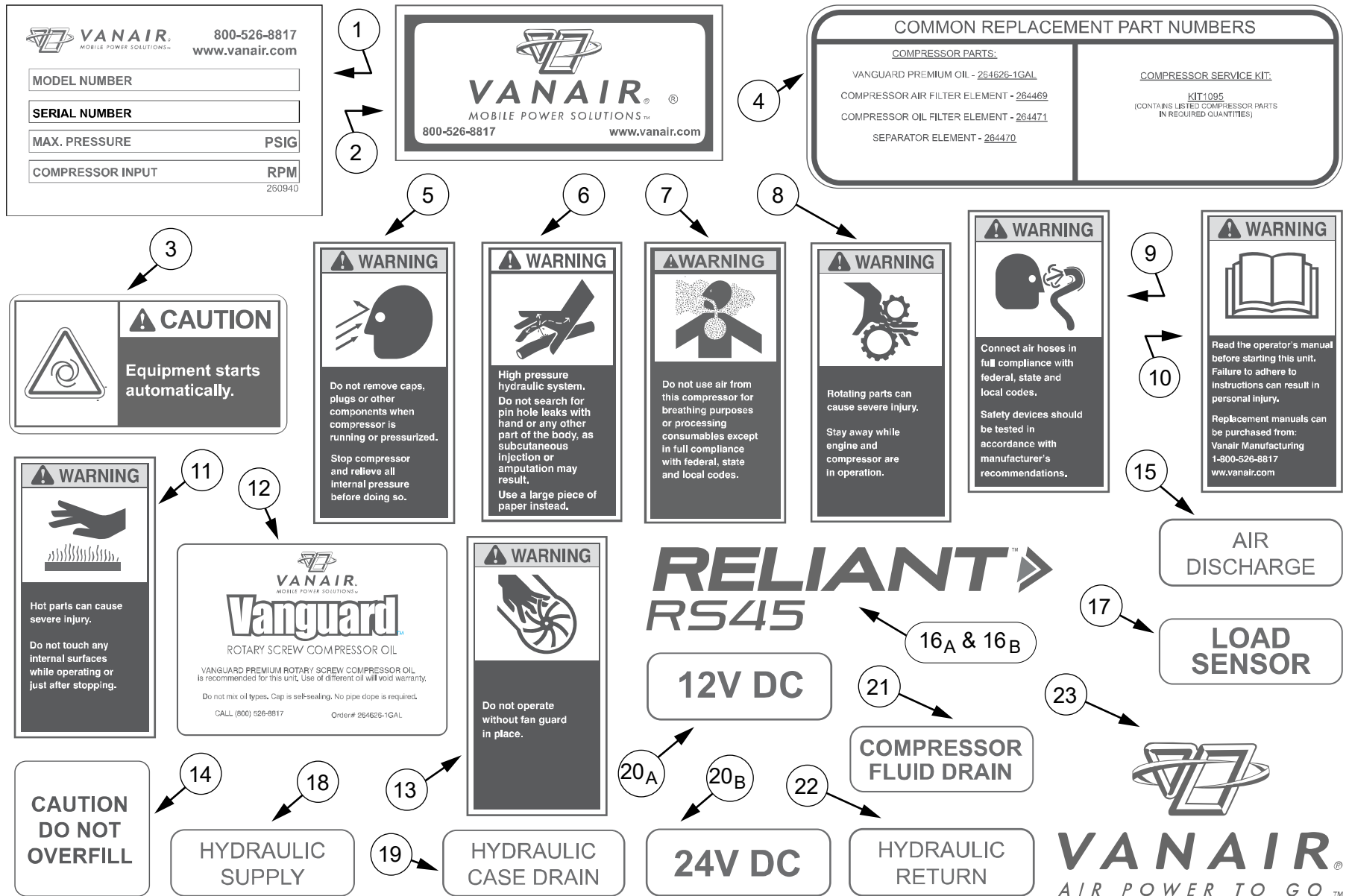
KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	CONNECTOR, O-RING 1/4 SAE x 1/4 JIC	260387-103	1
2	CONNECTOR, #16 MSAE x #12 MJIC	260387-119	1
3	ELBOW, 90 DEG #8 MJIC x #12 MSAE	260403-115	1
4	CAP, FEMALE JIC #4	264322-001	1
5	CAP, FEMALE #6 JIC 9/16-18 UNF-2B	264322-002	1
6	CAP, FEMALE JIC 1 1/16-12 #12	264322-005	2
7	CAP, FEMALE JIC 1 5/16-12 #16	264322-006	1
8	VALVE, HYDRAULIC ASSY MAINT RC40	267617	1
8A	VALVE, HYDRAULIC ASSY MAINT RC40	277854	1
9	BULKHEAD, 1 1/16 - 12UNF x 1 5/16 - UNF	269751	1
10	BRACKET, HYDRAULIC RETURN	277429	1
11	BRACKET, AIR DISCHARGE	277974	1
12	NUT, HEX LOCKING 3/8-16	825506-198	2
13	CAPSCREW, GR8 3/8-16 X 3	829406-300	2
14	SCREW, SER WASH 5/16-18 x 0.75	829705-075	2
15	WASHER, FLAT 3/8	838206-071	4
16	BULKHEAD, MJIC x MJIC #4	862104-025	1
17	BULKHEAD, MJIC x MJIC #6	862106-038	1
18	BULKHEAD, MJIC x MJIC #8	862108-050	1
19	BULKHEAD, MJIC x MJIC #12	862112-075	1
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.			

ASSEMBLY DRAWING STANDARD NOTES:

1. USE LOCTITE 567 THREAD SEALANT WITH PTFE OR EQUIVALENT SEALANT ON ALL MALE PIPE THREADS.
2. LUBRICATE ALL ELASTOMERIC SEALS/GASKETS/O-RINGS BEFORE TIGHTENING.
3. ALL BOLTS TO BE TORQUED TO THEIR RESPECTIVE SAE TORQUE SPECIFICATIONS, FOR THEIR GRADES AND SIZES, UNLESS OTHERWISE SPECIFIED.
4. USE 277854 IN LIEU OF 267617 IN 24V APPLICATIONS.

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7.15 DECALS - PART 1 OF 2, IDENTIFICATION



7.15 DECALS - PART 1 OF 2, IDENTIFICATION

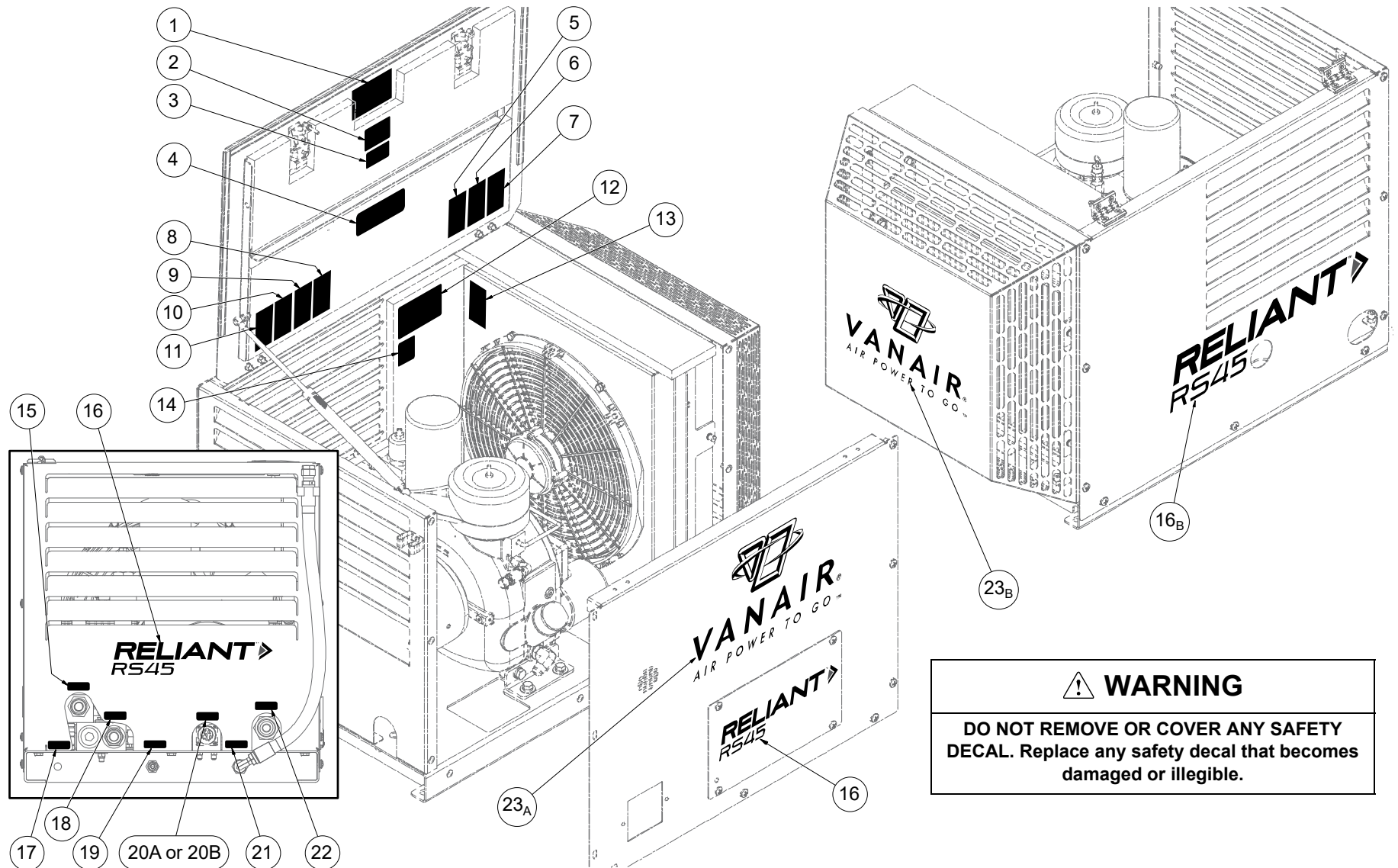
KEY NO.	DESCRIPTION	PART NUMBER	QTY	KEY NO.	DESCRIPTION	PART NUMBER	QTY
1	PLATE, SERIAL	260940	1	14	DECAL, WARNING FAN GUARD	264383	1
2	VANAIR ADDRESS	265605	1	15	DECAL, AIR DISCHARGE	275973	1
3	DECAL, CAUTION AUTO START ^I	272041	1	16	DECAL, RELIANT RS45 10" X 2.06"	278178-A	2
4	DECAL, REPLACEMENT PARTS	278228	1	17	DECAL, LOAD SENSOR	269642	1
5	DECAL, WARNING PLUGS	264378	1	18	DECAL, HYDRAULIC SUPPLY	275971	1
6	DECAL, WARNING HIGH PRES	264380	1	19	DECAL, CASE DRAIN	276941	1
7	DECAL, WARNING AIR	261886	1	20A	DECAL, LABEL 12V DC ^{II}	275974	1
8	DECAL, WARNING ROTATING PARTS	264374	1	20B	DECAL, LABEL 24V DC ^{II}	275975	1
9	DECAL, WARNING CONNECT AIR HOSE	261885	1	21	DECAL, COMPR FLUID DRAIN	275054	1
10	DECAL, WARNING READ MANUAL	272424	1	22	DECAL, HYDRAULIC RETURN	275972	1
11	DECAL, WARNING HOT PARTS	264372	1	23A	DECAL, VANAIR "AIR" STACKED 18" X 9.42"	275039-C	1
12	DECAL, ROTARY SCREW OIL	272501	1	23B	DECAL, VANAIR "AIR" STACKED 13" X 6.80"	275039-C	1
13	LABEL, DO NOT OVERFILL	275981	1				

^I An additional, loose, auto-start decal is included with machine documentation for placement on vehicle when package is installed. Vanair recommends that at least one decal be placed near vehicle ignition.

^{II} Voltage decal is dependent upon the machine specification: either 12V DC or 24V DC.

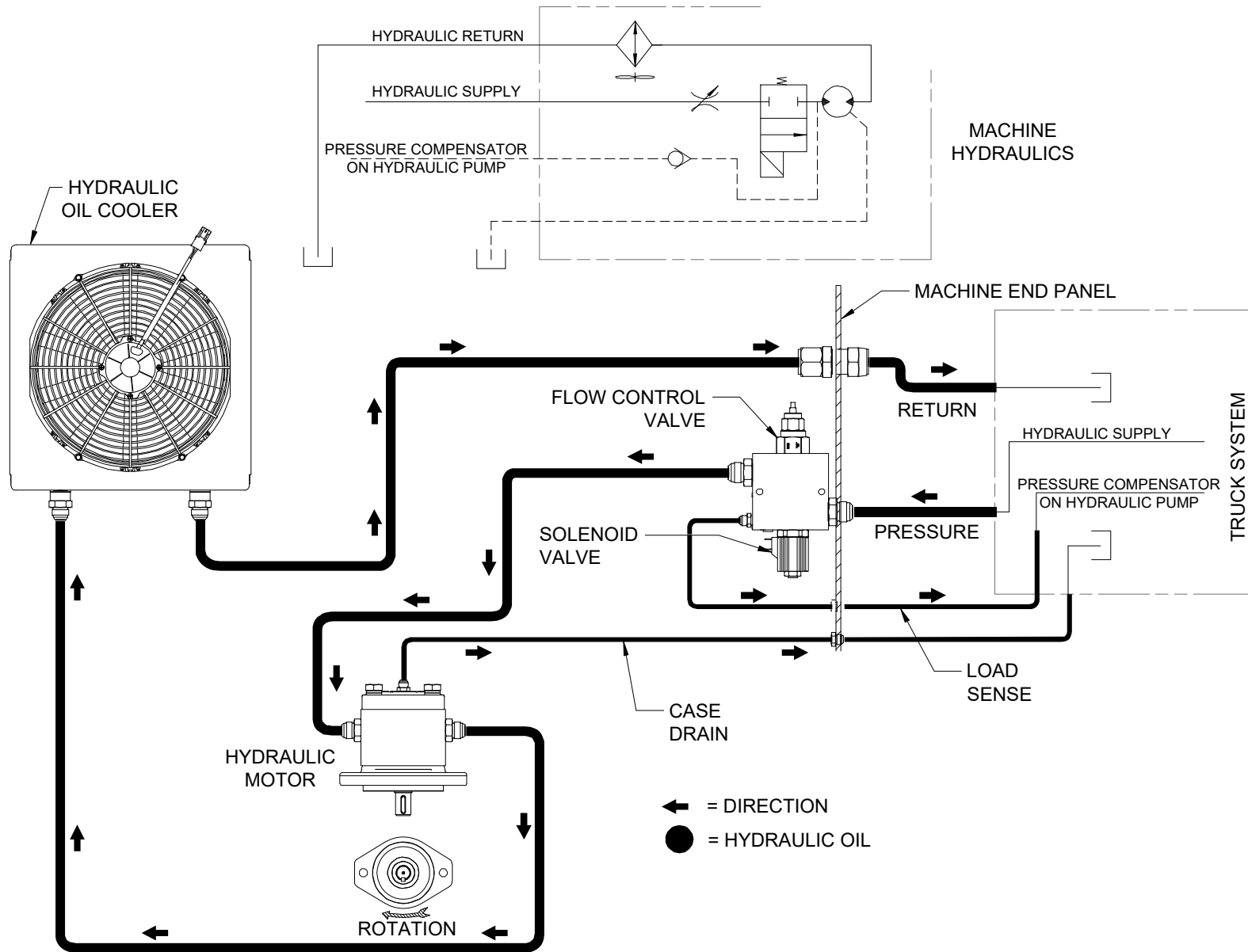
PLEASE NOTE: WHEN ORDERING PARTS, INDICATE MACHINE SERIAL NUMBER.

7.15 DECALS - PART 2 OF 2, LOCATIONS



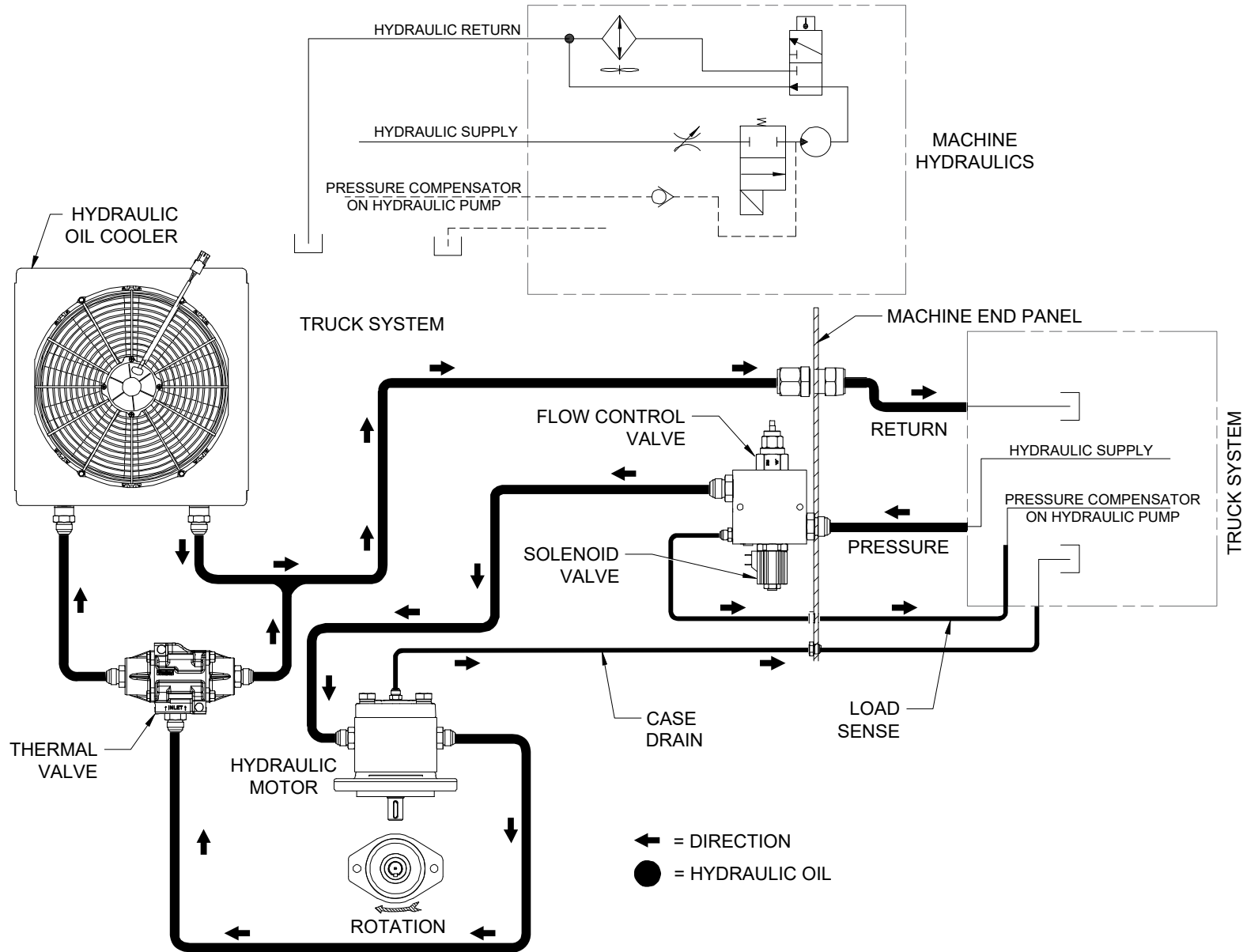
! WARNING
 DO NOT REMOVE OR COVER ANY SAFETY DECAL. Replace any safety decal that becomes damaged or illegible.

7.16A SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, CLOSED CENTER



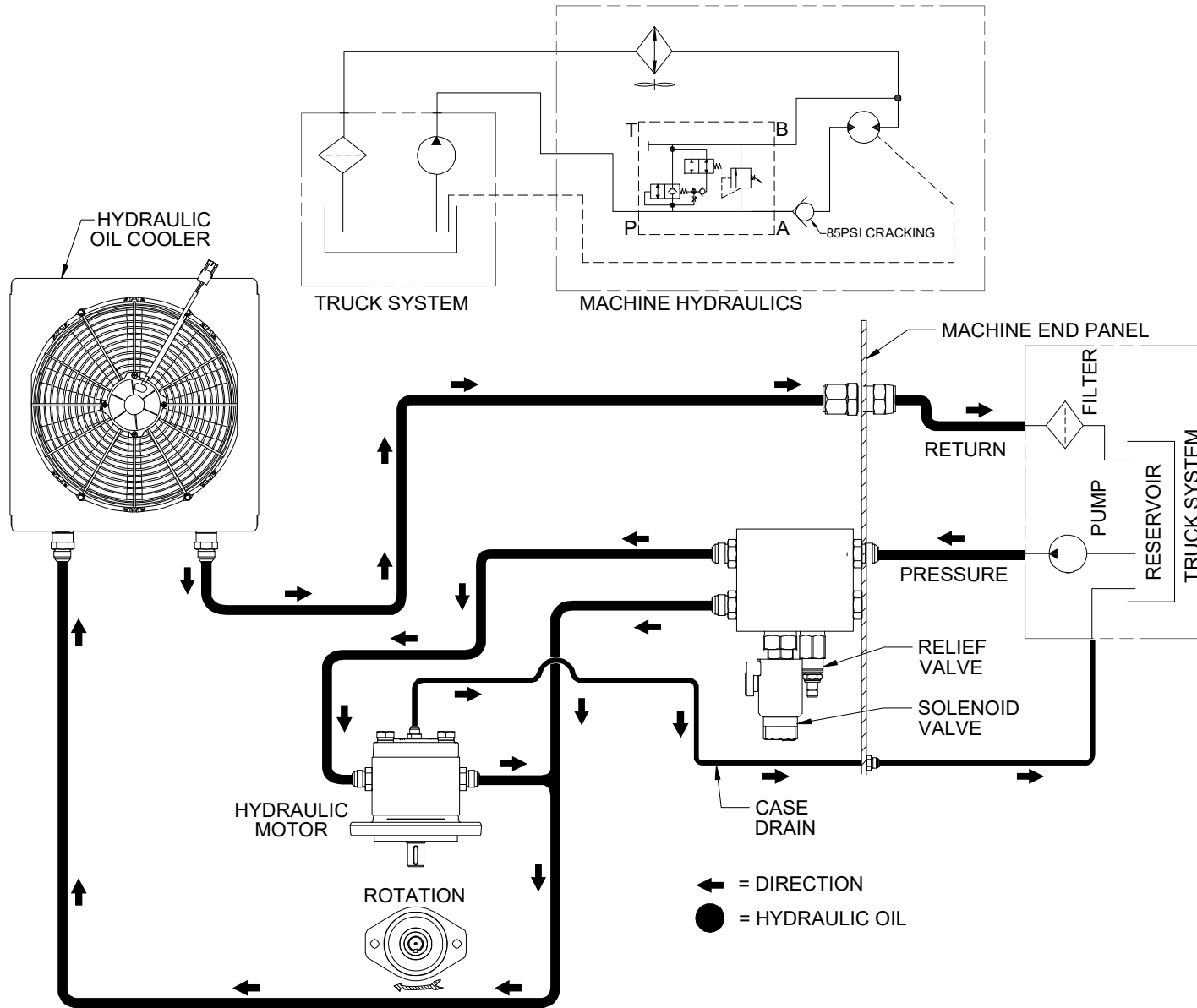
278432_r1

7.16B SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, CLOSED CENTER WITH THERMAL VALVE



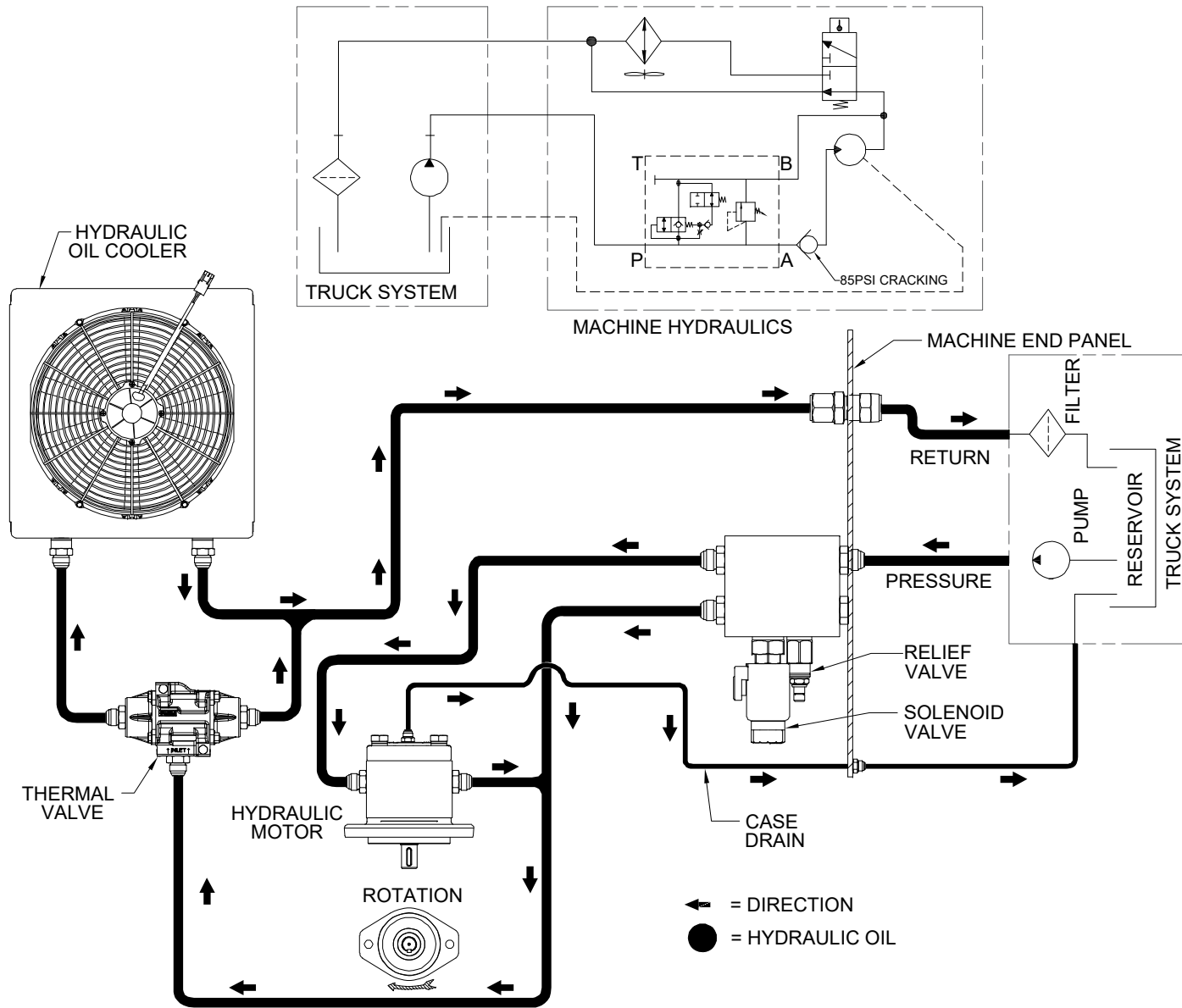
278433_r1

7.16C SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, OPEN CENTER



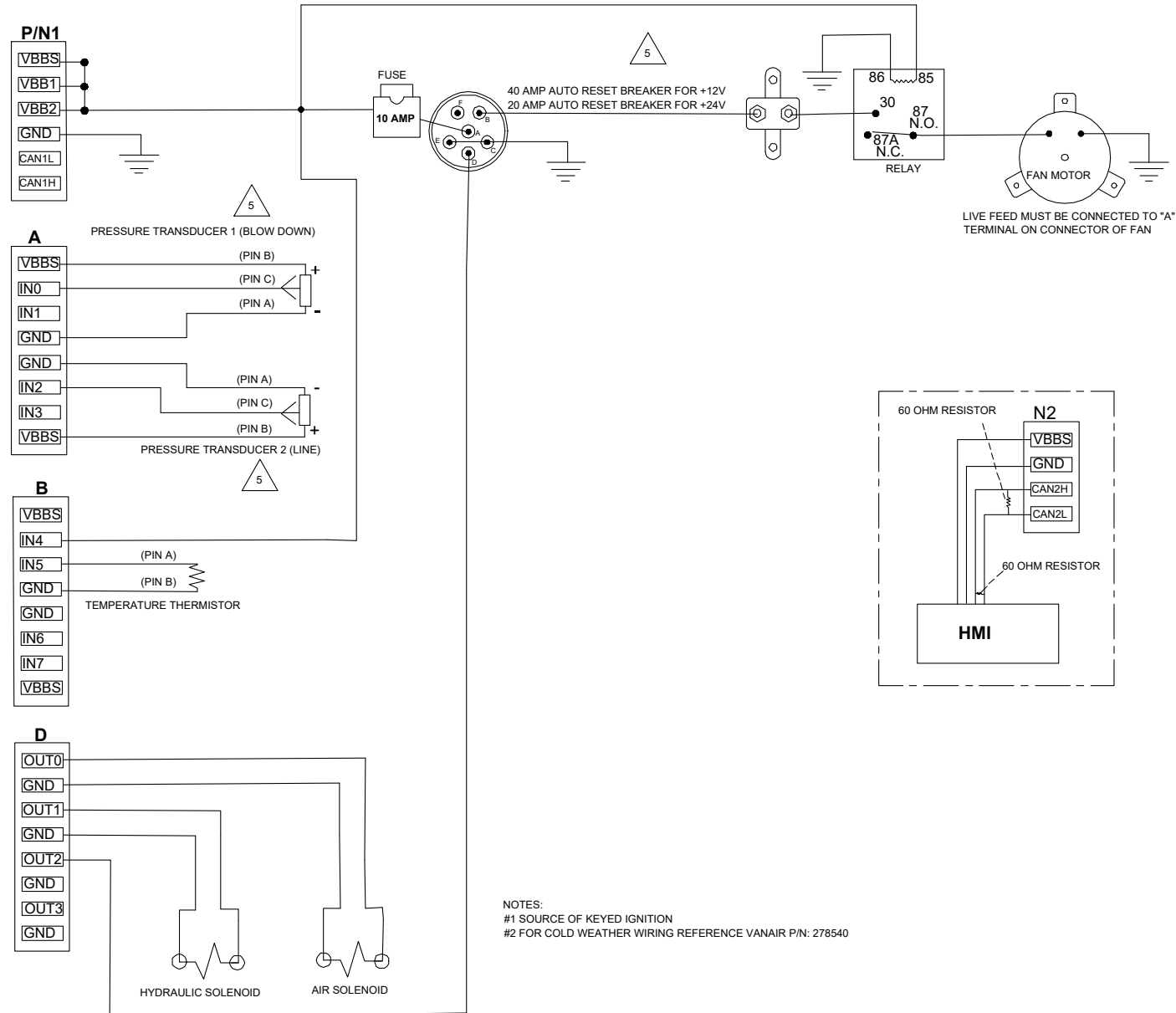
278435_r1

7.16D SCHEMATIC DIAGRAM - HYDRAULIC OIL FLOW, OPEN CENTER WITH THERMAL VALVE



278434_r1

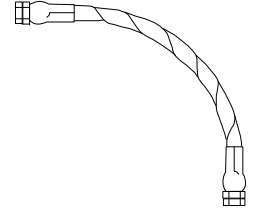
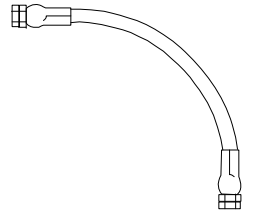
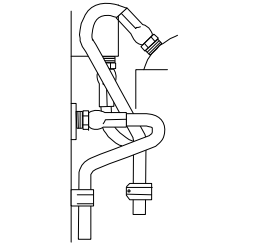
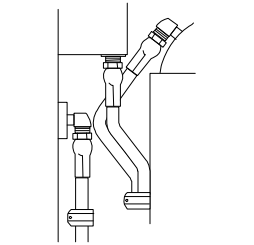




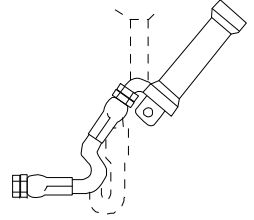
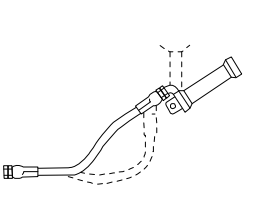
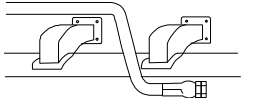
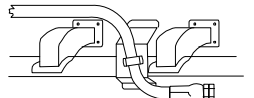
7.17 ELECTRICAL SCHEMATIC



NOTES:
 #1 SOURCE OF KEYED IGNITION
 #2 FOR COLD WEATHER WIRING REFERENCE VANAIR P/N: 278540

278131_r6

7.18 HOSE INSTALLATION GUIDE

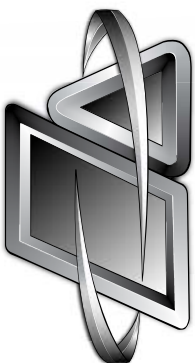
HOSE LAYOUT CONSIDERATION	WRONG	RIGHT	HOSE LAYOUT CONSIDERATION	WRONG	RIGHT
1. Hose is weakened when installed in twisted position. Pressure in twisted hose tends to loosen fitting connections. Design so that machine motion produces bending rather than twisting.			4. Use elbows or other adapters as necessary to eliminate excess hose length and to insure neater installation for easier maintenance.		
2. Ample bend radius should be provided to avoid collapsing of line and restriction of flow.			5. When hose assembly is installed in a flexing application, remember that metal hose fittings are not part of the flexible portion. Allow ample free length for flexing.		
3. Exceeding minimum bend radius will greatly reduce hose assembly life.			6. When properly routing, use clamps to secure the hose in its proper position.		



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